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SERVICE MANUAL

EZ-2000 SERIES

THERMAL TRANSFER PRINTER



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1.1 FCC REPORT

SPORTON INTERNATIONAL INC.



FCC TEST REPORT

Report No. : F292303

Certificate No. : F292303

CERTIFICATE OF COMPLIANCE

for

47 CFR, Part 2, Part 15 and CISPR PUB. 22 Class A

Equipment : Bar code printer
 Model No. : EZ-2XXXYYY (X=0~9, Y=0~9, A~Z, BLANK)
 FCC ID : N/A
 Applicant : **GODEX INTERNATIONAL CO., LTD.**
 5F-2, NO. 168, LIAN-CHENG ROAD, CHUNG-HO CITY,
 TAIPEI HSIEN, TAIWAN, R.O.C.

I HEREBY CERTIFY THAT :

The measurements shown in this test report were made in accordance with the procedures given in **ANSI C63.4 - 1992** and the energy emitted by this equipment was **passed CISPR PUB. 22 and FCC Part 15** in both radiated and conducted emission class A limits. Testing was carried out on Oct. 25, 2002 at **SPORTON International Inc. LAB.**

K. J. Lin Nov. 09, 2002
 K. J. Lin
 Manager

SPORTON International Inc.

6F, No.106, Sec. 1, Hsin Tai Wu Rd., Hsi Chih, Taipei Hsien, Taiwan, R.O.C.

SPORTON International Inc.

TEL : 886-2-2696-2468

FAX : 886-2-2696-2255

FCC ID : N/A

Page No. : 1 of 22

Issued Date : Nov. 05, 2002

6F, No.106, Sec.1, Hsin Tai Wu Rd., Hsi Chih, Taipei Hsien, Taiwan, R.O.C. TEL:886-2-26962468 FAX:886-2-26962255

1.2 CE REPORT

SPORTON INTERNATIONAL INC.

CE CE TEST REPORT



Report No. : C292303

Certificate No. : C292303

CERTIFICATE OF COMPLIANCE

according to

European Standard EN 55022:1998 Class A
EN 61000-3-2:2000, EN 61000-3-3:1995 and EN 55024:1998
(IEC 61000-4-2:1995, IEC 61000-4-3:1995, IEC 61000-4-4:1995,
IEC 61000-4-5:1995, IEC 61000-4-6:1996, IEC 61000-4-8:1993,
IEC 61000-4-11:1994)

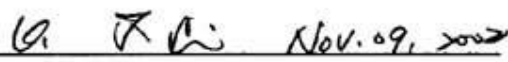
Equipment : Bar code printer

Model No. : EZ-2XXXYYY (X=0~9, Y=0~9, A~Z, BLANK)

Applicant : **GODEX INTERNATIONAL CO., LTD.**
 5F-2, NO. 168, LIAN-CHENG ROAD, CHUNG-HO
 CITY, TAIPEI HSIEN, TAIWAN, R.O.C.

I HEREBY CERTIFY THAT :

The measurements shown in this test report were made in accordance with the procedures given in **EUROPEAN COUNCIL DIRECTIVE 89/336/EEC**. The equipment was **passed** the test performed according to **European Standard EN 55022:1998 Class A, EN 61000-3-2:2000, EN 61000-3-3:1995 and EN 55024:1998 (IEC 61000-4-2:1995, IEC 61000-4-3:1995, IEC 61000-4-4:1995, IEC 61000-4-5:1995, IEC 61000-4-6:1996, IEC 61000-4-8:1993, IEC 61000-4-11:1994)**. The test was carried out on Oct. 25, 2002 at **SPORTON International Inc. LAB.**


 K. J. Lin
 Manager

SPORTON International Inc.

6F, No. 106, Sec. 1, Hsin Tai Wu Rd., Hsi Chih, Taipei Hsien, Taiwan, R.O.C.

SPORTON International Inc.
 TEL : 886-2-2696-2468
 FAX : 886-2-2696-2255

Page Number : 1 of 54
 Issued Date : Nov. 06, 2002

6F, No.106, Sec.1, Hsin Tai Wu Rd., Hsi Chih, Taipei Hsien, Taiwan, R.O.C. TEL:886-2-26962468 FAX:886-2-26962255



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1-3 UL REPORT



File E214683 Vol. 1 Sec. 2 Page 1 Issued: 2003-01-03
and Report Revised: 2003-07-08

DESCRIPTION

PRODUCT COVERED:

*USL/CNL - Bar code printer, Model EZ-2XXXXYYY, where X may be 0-9, Y may be 0-9, A-Z or blank; Models H-426X and H-434X where X may be A-Z or blank.



ELECTRICAL RATING:

100-240 V ac, 50-60 Hz, 3 A

ENGINEER CONSIDERATIONS (NOT FOR FIELD REPRESENTATIVE'S USE):

Special Considerations - The following items are considerations that were used when evaluating this equipment.

USL/CNL indicates investigation to the U.S. and Canadian (Bi-National) Standard for Safety of Information Technology Equipment, Including Electrical Business Equipment, CAN/CSA C22.2 No. 60950-00 * UL 60950, Third Edition, including revisions through revision date March 15, 2002.



The units were submitted and tested for a maximum manufacturer recommended ambient (Tmra) of 40°C.

The equipment is movable, Class I (earthed), pluggable Type A or B, uses a detachable power cord, intended for use on a TN system.

Disconnect device - The following part is considered the equipment disconnect device: An appliance coupler.

Limited Power Source: The following circuits have been evaluated as a limited power source:



Location	Circuit (Schematic) Designation
USB Connector	USB 1



1.4 TÜV/GS CERTIFICATE

Zertifikat

Certificate



TÜV

Zertifikat Nr. *Certificate No.*
S 50020967

Blatt *Page*
0001

Ihr Zeichen *Client Reference*
R2N1906/Sporton

Unser Zeichen *Our Reference*
ZTW1-SSY- 10005545 001

Ausstellungsdatum
26.12.2002

Date of Issue
(day/mo/yr)

Genehmigungsinhaber *License Holder*
Godex International Co. Ltd.
5F-2, No.168, Lian-Cheng Road
Chung-Ho City, Taipei Hsien 235
Taiwan

Fertigungsstätte *Manufacturing Plant*
Godex International Co. Ltd.
5F-2, No.168, Lian-Cheng Road
Chung-Ho City, Taipei Hsien 235
Taiwan

Prüfzeichen *Test Mark*

Geprüft nach *Tested acc. to*
EN 60950:2000



Zertifiziertes Produkt *(Geräteidentifikation)*
Certified Product (Product Identification)

Lizenzentgelte - Einheit
License Fee - Unit

Drucker (Bar Code Printer)

Bezeichnung : EZ-2XXXXYY
(Type Designation)

6

X steht für : 0-9 oder (or) A-Z
(stands for)

1

Y steht für : 0-9, A-Z oder (or)
(stands for) freibleibend (blank)

1

Nennspannung : AC 100-240V, 50-60Hz
(Rated Voltage)

Nennstrom : 3A
(Rated Current)

Schutzklasse : I
(Protection Class)



8

ANLAGE (Appendix): 1

Dem Zertifikat liegt unsere Prüf- und Zertifizierungsordnung zugrunde. Das Zertifikat ist max. 5 Jahre gültig, gerechnet jeweils vom Ausstellungsdatum des letzten Blattes. Produkt und Fertigungsstätte erfüllen Par. 3 Abs. 1 und 4 des Gerätesicherheitsgesetzes.
This certificate is based on our Testing and Certification Regulation.
The certificate is valid for max. 5 years after the date of issue of the latest page.
Product and production fulfill par. 3 Art. 1 and 4 of the German Safety Law.

Zertifizierungsstelle

TÜV Rheinland Product Safety GmbH, Am Grauen Stein, D-51105 Köln
Zugelassene Stelle nach Par. 9 Abs. 2 GSG, Registered Authority acc. par. 9 Art. 2 GSG

Tel.:(+49/221)8 06 - 13 71 Fax:(+49/221)8 06 - 39 35 e-mail: Althoff@de.tuv.com

Dipl.-Ing. A. Klinker

1.5 TÜV/CB REPORT

	Ref. Certif. No.
	JPTUV-005393-M1

IEC SYSTEM FOR MUTUAL RECOGNITION OF TEST
CERTIFICATES FOR ELECTRICAL EQUIPMENT
(IECEE) CB SCHEME

SYSTEME CEI D'ACCEPTATION MUTUELLE DE
CERTIFICATS D'ESSAIS DES EQUIPEMENTS
ELECTRIQUES (IECEE) METHODE OC

CB TEST CERTIFICATE CERTIFICAT D'ESSAI OC

Product
Produit

Bar Code Printer

Name and address of the applicant
Nom et adresse du demandeur

Godex International Co. Ltd.
5F-2, No.168, Lian-Cheng Road
Chung-Ho City, Taipei Hsien 235 Taiwan

Name and address of the manufacturer
Nom et adresse du fabricant

Godex International Co. Ltd.
5F-2, No.168, Lian-Cheng Road
Chung-Ho City, Taipei Hsien 235 Taiwan

Name and address of the factory
Nom et adresse de l'usine

Godex International Co. Ltd.
5F-2, No.168, Lian-Cheng Road
Chung-Ho City, Taipei Hsien 235 Taiwan

Rating and principal characteristics
Valeurs nominales et caractéristiques principales

Input Rating : AC 100-240V, 50-60Hz, 3A
Protection Class: I

Trade mark (if any)
Marque de fabrique (si elle existe)

1) GODEX 2) Intermec 3) DATAMAX

Model/type Ref.
Ref. de type

EZ-2XXXXYYY (X=0-9, A-Z; Y=0-9, A-Z or blank)

Additional information (if necessary)
Information complémentaire (si nécessaire)

For differences between the models, refer to the test report
Remark : Replaces JPTUV-005393 dated 27.12.2002,
due to first modification.

PUBLICATION

EDITION

A sample of the product was tested and found
to be in conformity with
Un échantillon de ce produit a été essayé et a été
considéré conforme à la

IEC 60950:1999
inclusive CENELEC Common Modifications
National differences see test report

As shown in the Test Report Ref. No. which forms part
of this Certificate
Comme indiqué dans le Rapport d'essais numéro de
référence qui constitue une partie de ce Certificat

12003999 002

This CB Test Certificate is issued by the National Certification Body
Ce Certificat d'essai OC est établi par l'Organisme National de Certification



TÜV Rheinland
Berlin Brandenburg

TÜV Rheinland Japan Ltd.
Shin Yokohama Daini Center Bldg. 9F
3-19-5, Shin Yokohama, Kohoku-ku
Yokohama 222-0033 Japan
Phone + 81 45 470-1850
Fax + 81 45 470-5221
Mail: Info@jpn.tuv.com
Web: www.tuv.com

Signature:

Dipl.-Ing. W. Herlitschke

Date: 26.02.2003

1.6 CCC CERTIFICATE



中国国家强制性产品认证证书

CERTIFICATE FOR CHINA COMPULSORY PRODUCT CERTIFICATION

证书编号: 2003020904000040

申请人名称及所在地:

科诚股份有限公司
台湾台北县中和市连城路168号5楼之2

商标: GODEX

制造商: 科诚股份有限公司

生产企业名称及所在地:

科诚股份有限公司 (B340024)
台湾台北县中和市连城路168号5楼之2

产品名称和系列、规格、型号: 工业型方形条码打印机

EZ-2XXXYYY(X=0-9,Y=0-9,A-Z or blank,用于区别销售客户)

产品标准和技术要求:

GB4943-2001,GB9254-1998,GB17625.1-1998

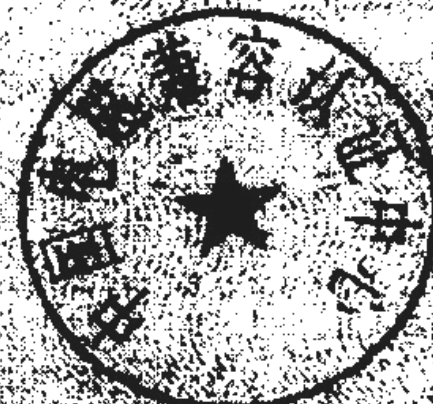
上述产品符合强制性产品认证实施要求, 特发此证。

证书的生效日期: 二〇〇三年五月二十三日

《证书》的有效性靠定期的监督获得支持

中心主任:

童克球



中国合格评定国家认可中心

1.7 BSMI REPORT

SPORTON INTERNATIONAL INC.



CNS 電磁相容試驗報告

報告編號：B292303

Version:B

證書編號：B292303

證 明 書

(CNS 13438 甲類)

產品名稱：工業型條碼標籤機

產品型號：EZ-2000; EZ-2200D; EZ-2200I; EZ-2300D; EZ-2300I;
EZ-2100; EZ-2200; EZ-2300; EZ-2200P; EZ-2300P;
EZ-2100P

申請廠商：科誠股份有限公司
台北縣中和市連城路一六八號五樓之二

茲在此鄭重聲明：

本試驗報告所列之待測設備樣品已於民國 91 年 10 月 25 日在本公司的標準測試場地完成詳細及完整之量測。本試驗報告所列之量測皆依據 CNS 13438 86 年 5 月 27 日修訂版之規定來執行。並判斷此待測設備樣品確實符合 CNS 13438 中所規定甲類設備之傳導干擾電壓限制值及輻射干擾場強限制值。

測試場地位置：臺北縣林口鄉頂福村 6 鄰 30-2 號
電話：886-2-2601-1640
傳真：886-2-2601-1695

測試場地位置：傳導測試場地 CL01, 戶外測試場地 OL02
特據此證明！

耕興股份有限公司

總經理室高級助理 林奎君

林奎君 2002.11.09

臺北縣汐止市新台五路一段 106 號 6 樓

耕興股份有限公司
TEL: 02-2696-2468
FAX: 02-2696-2255

發行日期：91 年 11 月 05 日
頁碼：27 之 1

6F, No.106, Sec.1, Hsin Tai Wu Rd., Hsi Chih, Taipei Hsien, Taiwan, R.O.C. TEL:886-2-26962468 FAX:886-2-26962255

Scope of NVLAP Accreditation: IEC/CISPR 22, FCC Method - 47 CFR Part 15 - Digital Devices, AS-3548

1.8 BSMI CERTIFICATE

經濟部標準檢驗局
商品型式認可證書

Certificate of the Type Approval of Product
Bureau of Standards, Metrology and Inspection, Ministry of Economic Affairs

證書號碼：TA0913A1230012 號
Certificate No.

茲據 科誠股份有限公司 申請型式認可，
經審查結果符合規定，准予認可，並使用檢驗標識
及識別號碼：T3A123。其認可事項如下：

The application made by 科誠股份有限公司 for Type Approval of Product
has been reviewed and found to be in compliance with related regulations. Therefore, approval is granted with the Certification Mark and
Identification No. T3A123. Details of approval are as follows:

申請人：科誠股份有限公司

Applicant

地址：台北縣中和市連城路168號5樓之2

Address

產品種類名稱：

Type / name of product

一、商品分類號列：8471.60.20.90.8

C.C.C. Code

二、中文名稱：工業型條碼標籤機

Chinese name

三、英文名稱：Bar Code Printer

English name

四、型式：EZ-2000

Type

五、系列型號：詳如附表

Series type

六、依據標準/日期：空白

Standards / Date

標準檢驗局或所屬發證機關發證
(本證經發證機關使用鋼印後生效)

This certificate shall be issued by BSMI or its branches.

(This certificate will become effective only when stamped with this Bureau's seal)

認可日期：中華民國 九十二年 一 月 二十一 日
Approval Date 2003 (year) 01 (month) 21 (day)

本證明書有效期限至 九十五年 一 月 二十 日
Expiration Date 2006 (year) 01 (month) 20 (day)

發證日期：中華民國 九十二年 二 月 十一 日
Date of issue 2003 (year) 02 (month) 11 (day)



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2.1 PROGRAMMER’S MANUAL

P/N. 920-011212-01
Edition 1
OCT.. 31

EZ-2200/EZ-2300 Programmer’s Manual





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 A. Barcode Details30



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1. Commands

1-1. EZPL

The EZPL (EZ Programming Language) is a high-level label definition and printer control language.

The features are:

1. The data fields are stored and processed until the printing instruction is received.
2. All the data can be rotated.
3. Images can be downloaded and stored.

There are three basic types of commands:

- Setup
- Control
- Label format

Setup commands

Contain the printer control instructions, configuration instructions and image downloading instructions.

Description	Command	Page
1. Printing mode	^Ax	14
2. Stop position setting	^Ex	14
3. Setting Print darkness	^Hx	14
4. Number of pages printed	^Px	15
5. Label length	^Qx,y(,z±)	15
6. Speed setting	^Sx	15
7. Number of copies per label	^Cx	15
8. Row column adjustment	^Rx	15
9. Label format begin sign	^L	15
10. Stripper sensor	^Ox	15
11. Download label format	^Fname	16
12. Recall label format	^Kname	16
13. Label width setting	^Wxx	16
14. Number of labels per cut	^Dx	16
15. Serial Port translation setting	^Yp1,p2,p3,p4	16
16. Set the forward length	^Mx	16
17. Set the backward length	^Bx	16

Control commands

Cause the printer to take action immediately, such as cleaning memory, feeding label.

Description	Command	Page
18. Graphic download memory	~Ea, name, length	17
19. Bit-Mapped font download	~Jn	17
20. Graphic mode	~G	17
21. Print last label	~Px	17
22. Print version message	~V	17
23. Date / Time setting	~Dm,d,y,h,I,s	17
24. Reset printer	~Z	17
25. Printer head testing	~T	17
26. Clear all	~MDEL	17
27. Clear memory	~MDELx,name	18
28. Rotate printing	~Rx	18
29. Print the available space and data name in the memory	~Xn	18
30. Acknowledge form RS-232	~Kn	18
31. Row Offset Adjustment	~Q±n	18



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Label formatting commands

Define field data, such as Line, Rectangle, Barcode, Text and image.

Description		Command	Page
32.	Define date layout	Daa bb cc	18
33.	Serial number setting	Cx,ys,±value,prompt	18
34.	Terminate label formatting mode and print label	E	19
35.	Graphic command	Gwxxx	19
36.	Line command	La,x, y, x1, y1	19
37.	Rectangle	Rx, y, x1,y1, lrw, ubw	19
38.	Table	Hx,y,row_count,col_count,row_width,col_width,line_width	19
39.	Define time layout formatting	Th m s	20
40.	Graphics	Yx, y, name	20
41.	Text	At, x, y, x_mul, y_mul, gap, rotation, data	20
42.	Barcode	Bt,x,y,narrow,wide,height,rotation,readable,data	21
43.	PDG 417	Px,y,w,h,r,c,ec,len	21
44.	Maxicode	Mx, y, sno, nos, mode, ccode, zip, class, rotation, message	21
45.	DataMatrix Code	Xp1, p2, p3, data	22
46.	Define variable field	Vxx, length, prompt	22
47.	Pattern command	Qx, y, width, height	23
48.	Downloading character sets to memory	Vt, x, y, x_mul, y_mul, gap, rotation, data	23

1-2. Language Description

Rules and syntax

EZPL commands have parameter strings associated with them;

The commands begin with a letter as ID for each function.

The comma (,) is the delimiter to separate each parameter.

The CR [Carriage Return: decimal (13), hex (oD) signifies the end of every command.

Control and Setup commands use the tilde (~) and caret (^) prefix.

Label Formatting commands have no prefix.

Example: “~Ea,name,length “. ”E” is an image download command, and (a,name,length) are three parameters.

Setup commands

49. Printing mode

Syntax	: ^Ax
Parameter	: x = D or T
Description	: x = D , Direct thermal mode x = T , Thermal transfer mode

50. Stop position setting

Syntax	: ^Ex
Parameter	: X = 0~40 (unit : mm)
Description	: Feed paper to desired stop position.

51. Setting Print darkness

Syntax	: ^Hx
Parameter	: X = 00 ~ 19
Description	: Set printing darkness.

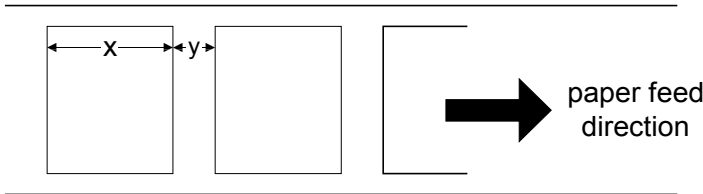
52. Number of pages printed

Syntax : ^Px
 Parameter : x = 1 ~ 32767
 Description : Set how many labels to print; and it will initiate the program.

53. Label length

Syntax : ^Qx,y(z±)
 Die cut label : (See fig. 1)
 x = Label length (unit : mm)
 y = Gap length (mm)

Parameter : EX.
 ^Q25,3
 (x=25,y=3) mm



Plain paper:

x = Label length (unit : mm)
 y = 0 (constant)
 z = Feed paper length (unit : mm)

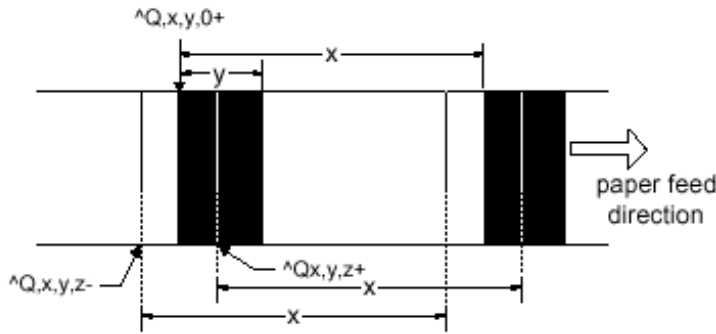
Black mark label:

x = Label length (unit : mm)
 y = Black mark width (mm)
 z = Black line to top of form position.
 z+ : When the position is outside the black mark.
 z- : When the position is within the black mark.

EX.

^Q25,4,3+
 (x=25, y=4, z=3+) mm

^Q25,4,3-
 (x=25, y=4, z=3-) mm



Description : Set label size (length, gap length, [plain paper feed length])

54. Speed setting

Syntax : ^Sx
 Parameter : x=1 to 6 (inch/sec)
 Description : Set printing speed

55. Number of copies per label

Syntax : ^Cx
 Parameter : X = 0 ~ 32767
 Description : Number of copies of the same label.

56. Row column adjustment

Syntax : ^Rx
 Parameter : x = 0 ~ 399 dots
 Response : None
 Description : Set left margin

57. Label format begin sign

Syntax : ^L
 Parameter : None
 Descripton : Set label begin sign

58. Stripper sensor

Syntax : ^Ox
 Parameter : x = 0 , stripper disable.



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CONTROL COMMAND

66. Graphic download memory

Syntax : ~Ea, name, length

Parameters : a = P or p : PCX file
a = B or b : BMP file
name : Name of image (up to 20 character)
length : Length of image (bytes), maximum 512K byte.

Description : Download monochrome image onto memory. Printer will beep 1 time after completely downloaded. If you use the same file name, the printer will show "REPEAT FILE NAME", and the download will be not be accepted (refer page 29).

67. Bit-Mapped font download

Syntax : ~Jn

Parameters : n = character; From a ~ z or A ~ Z; at least up to 26 characters.

Description : The command used for font loading is usually generated by Qlabel-III label creation software. The printer will beep once after downloaded. If you use the same file name, the printer will show "REPEAT FILE NAME", and the download will be not being accepted. The downloaded font are compatible with the HP Laser Jet II Plus (PCL-4).

Example : Download the "HVR0OE1A.SFP" text file to external memory card. Use "A" to do the character code name.

~JA	; Define A as HVR0OE1A.SFP
COPY HVR0OE1A.SFP PRN/B	; Send the order with the DOS mode

68. Graphic mode

Syntax : ~G

Parameter : None

Decription : Printer is in the image-receiving mode. Image data is directly sent from host to the printing buffer (refer page 28)

69. Print last label

Syntax : ~Px

Parameter : x = 1 ~ 32767

Description : This command will repeatedly print the indicated copies of the last label format.

70. Print version message

Syntax : ~V

Parameter : None

Description : Print firmware version.

71. Date/Time setting

Syntax : ~Dm,d,y,h,i,s

Parameter : m = Month (01 to 12) h = Hour (00 to 23)
d = Date (01 to 31) i = Minutes (00 to 59)
y = Year (last two digits of year) s = Seconds (00 to 59)

Description : Set real time clock.

72. Reset printer

Syntax : ~Z

Parameter : None

Description : Reset the printer, the LED will flash once.

73. Printer head testing

Syntax : ~T

Parameter : None

Description : Print a pattern for the user to determine if the print head is damaged (refer page 30)

74. Clear all



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Syntax : ~MDEL
Parameter : none
Description : Clear all in the memory (not include Asia font)

75. Clear memory

Syntax : ~MDELx,name
Parameter : x = type
 G, graphic
 F, label form
 E, Bit-Mapped font (not included Asia font)
 name: The name of the graphic, form and Bit-Mapped font
Description : Able to delete individual files or erase entire flash memory.
Example : ~MDELG,Bus ; the graphic “Bus” will be deleted

76. Rotate printing

Syntax : ~Rx
Parameter : x = label width; from 1 to 104 (mm)
Description : Rotate the label format 180-degrees when printing (refer page 29). To return to the original print direction, set the x value greater than 104 (ie. ~R105).

77. .Print the available space and data name in the memory

Syntax : ~Xn
Parameter : n = 1, print label format names and available space in memory.
 n = 2, print graphic names and available space in memory.
 n = 3, print Bit-Mapped font names and available space in memory.
 n = 4, print the name of the label formats, graphics, fonts, and available space in memory.
 n = 5, print Asia font names and available space in memory
 n = 6, display the total printed length on the LCD
Description : Print the available space in the memory card (unit: bytes)

78. Acknowledge from RS-232

Syntax : ~Kn
Parameter : n = 0, disable.
 n = 1, enable.
Return value : Y8
Description : Acknowledge a “Y(0D0A)” from RS-232 back to host each printing label.

79. Row Offset Adjustment

Syntax : ~Q±n
Parameter : n=-36 ~ +36
Return value : none
Description : If the printing does not appear in the same place on every label, this command instructs the printer to print label formats +n increments above the position the format specifies, and –n decrements below the position the format specifies.

Label formatting commands

80. Define date layout

Syntax : Daa|bb|cc
Parameter : aa = Year
 y2 : Year with two digits (such as 97)
 y4 : Year with four digits (such as 1997)
 bb = Month
 me : Month in letters (JAN, FEB,)
 mn : Month in numeric (01, 02,)
 cc = 2 digits day
 | = Separator, can be any ASCII character between decimal 32 to 63.
Description : Define the date layout for print out (refer page 25)

81. Serial number setting



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Syntax : Cx,ys,±value,prompt

Parameter : x: 0 to 9(up to10group), maximum combination up to 3 groups.

y: select the decimal

y = none, Decimal (0~9)

y = A, Hexadecimal (0~9,A~F)

y = C, 0~9, A~Z

s: start value of serial variable (up to 13-digit)

±value: inc. / dec. value of serial variable (up to 12-digit)

prompt: prompt of serial variable (up to 20 characters)

Description : Set the serial number (refer page 27)

Example : ^Q50,0,0 Printing result:

 ^W100

 ^S6 000EEZY

 ^H10 001EFZY

 ^E12 002F0ZZ

 ^P5 003F1ZZ

 ^L 004F2ZZ

 C0,000,+1,AA

 C1,AEE,+1,BB

 C2,CZYY,+1,CC

 AC,5,5,1,1,1,0,^C0^C1^C2

 E

82. Terminate label formatting mode and print label

Syntax : E

Parameter : None

Description : End of formatting command; printer will print label after receiving this command.

83. Graphic command

Syntax : Gwxxx

Parameter : wxxx...

w : byte number of image data (xxx...)

Description : This command is a sub-command of ~G It is sent by binary data. W is the digits number byte of image data (refer page 28). For example, if the image file is 50 bytes, the command is G2xxx . (2: ASCII is 50 decimal)

84. Line command

Syntax : La,x, y, x1, y1

Parameter : a = o, overwrite line

a = e, exclusive or line

x : left-up; per horizontal(Hori.) pos. (dot; 1mm=8dots)

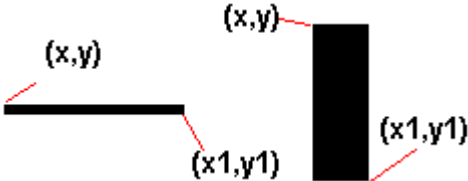
y : left-upper vertical (Vert.) pos. (dots)

x1: right-bottom Hori. Pos. (dots)

y1: right-bottom Vert. Pos. (dots)

Description : Define a line to render in the label (refer page 26)

** The diagonal line draw is not available **



85. Rectangle

Syntax : Rx, y, x1,y1, lrw, ubw

Parameter : x : left-upper Hori .pos. (dots)

y : left-upper Vert. Pos. (dots)

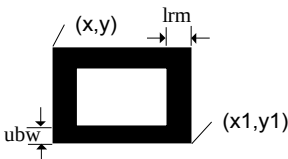
x1 : right-bottom Hori. Pos. (dots)

y1 : right-bottom Vert. Pos. (dots)

lrw : thickness of left, right border (dots)

ubw : thickness of upper bottom border (dots)

Description : Draw a rectangle in the label (refer page 26)



86. Table

95. Barcode

Syntax : Bt,x,y,narrow,wide,height,rotation,readable,data

Parameter : t : bar-code type

A	Code 39	L	UPC E - Add ON 2
A2	Code 39 with check digit	M	UPC E - Add ON 5
B	EAN 8	N	I 2 of 5
C	EAN 8 - Add ON 2	N2	I 2 of 5 with check digit
D	EAN 8 - Add ON 5	O	Codabar
E	EAN 13	P	Code 93
F	EAN 13 – Add ON 2	Q	Code 128 (auto subset A/B/C)
G	EAN 13 – Add ON 5	Q2	Code 128 (subset A/B/C)
H	UPC A	R	UCC 128
I	UPC A - Add ON 2	S	Post NET
J	UPC A - Add ON 5	T	DUN 14 ONLY 90
K	UPC E	U	EAN 128
		V	RPS 128

x : Hori. of left-bottom pos. of barcode (unit: dot, 1 mm = 8 dots)
y : Vert. Of left-bottom pos. of barcode (unit: dot, 1 mm = 8 dots)
narrow (x dimension): narrow bar from 1 ~ 10 dots (0.125 ~ 1.25 mm)
** DUN 14 narrow setting from 5 ~ 8 dots; UPC/EAN narrow setting from 2 ~ 4 dots **
wide : wide bar from 2 ~ 30 dots (0.25 ~ 0.5 mm) ; **CODE 39, 93, CODABAR & I 2 of 5**
height : height of barcode from 24 ~ 1200 dots.
rotation : rotation of barcode (0 ~ 3)
0) 0° 1) 90° 2) 180° 3) 270°
readable : 0- label off, 1- label on
data : bar-code data.

96. Constant 99. Serial variable (^Cx)
97. Date information (^D) 100. Variable data (^Vxx)
98. Time information (^T)

Description : Used to print standard barcodes (refer page 25)

101. PDF 417

Syntax : Px,y,w,h,r,c,ec,len

Data

Parameters : x : Hori. of left-bottom pos. of barcode (unit : dots)
y : Vert. of left-bottom pos. of barcode (unit : dots)
w : Width (x dimension) of the narrowest element (bar or space) in the barcode.
h : Height (y dimension) of each barcode row in the symbol.
r : number of barcode rows, from 3 to 90. If you key in 0, printer will count all the rows.
c : number of barcode columns, from 1 ~ 30. If you key in 0, printer will count the all columns.
ec : error correction level: 0 ~ 8.
len :number of encoded data bytes, including carriage returns ␣ and line feed.
Data : data to be encoded(the length of the data is equal to len; up to 1024 characters)

Description : Print a 2 dimensional PDF417 code (refer page 26)

102. Maxicode

Syntax : Mx, y, sno, nos, mode, ccode, zip, class, rotation, message

Parameter : x : Hori. of left-bottom pos. of barcode (unit: dots).
y : Vert. of left-bottom pos. of barcode (unit: dots).
sno : symbol number, in set of symbols : 1 ~ 8.
nos : number of symbols in set of symbols : 1 ~ 8 sets.
mode : mode of maxicode 2, 3, 4 or 6.
Ccode : 3 digits country code.
zip : postal code
9 digits for US style postal code. If there is a 5 digits zip code, 4 zeros must be padded
6 digits alphanumeric zip code for non-US style postal code.
class : service class, 3 digits numeric.
rotation : rotation of barcode (0 : 0°).
message : 1 ~ 84 characters.



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Description : Print a 2 dimensional Maxicode (refer page 26)

103. DataMatrix Code

Syntax : Xp1, p2, p3, data

Parameters : p1 : Hori. of left-bottom pos. of barcode (unit : dots).
p2 : Vert. of left-bottom pos. of barcode (unit: dots).
p3 : Engrge the DataMatrix Code 8 times (horiqontally and vertically).
data : bar-code data (up to 500 characters).

Description : User defined variable field setting (refer page 26)

104. Define variable field

Syntax : Vxx, length, prompt

Parameters : xx = from 00 ~ 29
length = number of characters (up to 98characters).
prompt = prompt of variable (maximum up to 20 characters)

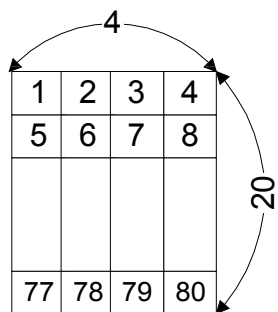
Description : User defined variable field setting (refer page 29)

105. Pattern command

Syntax : Qx, y, width, height
Data...

Parameters : x = Hori. of left-bottom pos. (unit : dots).
y = Vert. of left-bottom pos. (unit : dots).
width = width of graphic (unit : byte)
height = height of graphic (unit : dots)
(data length = width x height)

Description :



Data send out

1 2 3 477 78 79 80

width = 4 ; height = 20

(data length : 4x20 = 80)

(refer page29)

106. Downloading character sets to memory

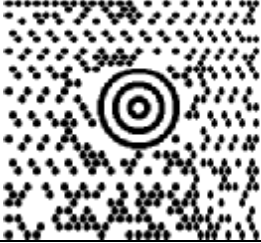
Syntax : Vt, x, y, x_mul, y_mul, gap, rotation, data

Parameter : t: arbitrary name of font; from a ~ z (or A ~ Z)

Description Download Bit-Mapped font to memory. All the parameters are the same as the text command

Example : VA,5,10,1,1,1,0,data ;The arbitrary name of font "A"

1-3. Barcode

CODE	SAMPLE	CODE	SAMPLE
Code 39		UPC E Add on 2	
EAN 8		UPC E Add on 5	
EAN 8 Add on 2		I 2 of 5	
EAN 8 Add on 5		CODABA R	
EAN 13		Code 93	
EAN 13 Add on 2		Code 128	
EAN 13 Add on 5		EAN 128	
UPC A		MAXICO DE	
UPC A Add on 2		PDF 417	
UPC A Add on 5		UPC E	
DataMatr ix Code			



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2. Examples

How to construct a label using EZ-Series command

To create a label, it must be an order command combination.

Control command	} Label format command must be included between the ^L and E command
And	
Setup up command	
^L	
Label format command	E is ending of label format
E	

** Control or setup commands to be used in the label command area will be ineffective.

Example:

The following program example is printing a label with EAN8. Program is a text file. No matter what language you use in programming, simply send out the text file of the contents and you can control what the EZ-Series prints.

Save the following contents (command file named: EX1.TXT).

Program command	Description
^Q25,3	Setting up the height 25mm, gap 3mm
^W32	Setting up the width 32mm
^H10	Setting up the darkness 10
^S6	Setting up the speed 6 inches per second
^P1	Setting up the number of printing 1
^E10	Setting up the paper advance length to 10 mm from the print head after printing. The label will move back 10 mm when the next label is printed.
^C1	Setting up the number of copies (start value is 1)
^O0	Setting up the auto stripper function to be turned OFF
^R0	Setting up the left margin 0 dot
^D0	Turning the cutting function off
^L	The label content of start symbol
BB,42,39,2,5,100,0,1,1234567	Select EAN8 label, data content is 1234567(See Charapter 2 section 2)
E	Label content of stop symbol

The label can be created by the following MS-DOS command:

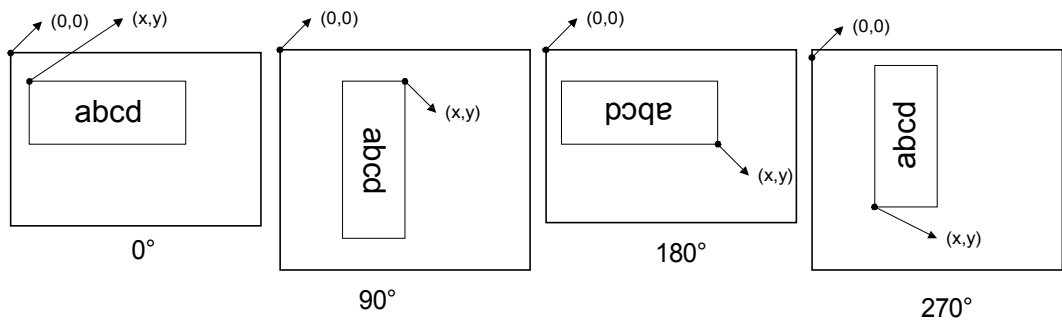
C:\>COPY EX1.TXT PRN␣

To send the label to serial port by the following MS-DOS command:

C:\>MODE COM1 96,N,8,1

C:\>TYPE EX1.TXT >> COM1

Setting the x and y values:



1. Text

Example	Result	Rotate printing	Result
^Q50,0,2	PRINTER AUG/27/00 08:39:36	^Q50,0,0	ROTATION 0 ROTATION 90 ROTATION 180 ROTATION 270
^W50		^W50	
^S6		^S6	
^H10		^H10	
^R10		^L	
~D8,27,00,8,39,36		AC,100,30,1,1,1,0,ROTATION 0	
^L		AC,40,20,1,1,1,1,ROTATION 90	



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AC,10,10,1,1,1,0,PRINTER AC,10,50,1,1,1,0,^D AC,10,100,1,1,1,0,^T E		AC,260,150,1,1,1,2,ROTATION 180 AC,290,200,1,1,1,3,ROTATION 270 E	
Adjusting the character spacing	Result	Asia Font	Result
^Q30,0,0 ^W50 ^S6 ^H10 ^L AC,10,10,1,1,10,0,PRINTER AC,10,100,1,1,1,0,PRINTER E	P R I N T E R PRINTER	^L AZ,100,12,1,1,0,4,中文 AZ,220,50,1,1,0,5,中文 AZ,75,83,1,1,0,6,中文 AZ,121,144,1,1,0,7,中文 E	中文 中 中 中

- The data output is a default setting and user can change it with ~D command (refer page18).
- The time output format is a default setting and user can change it with T command.

2. Barcode

Example	Result	Rotation of barcode	Result
^H10 ^S6 ^Q30,0,2 ^W60 ^L BB,20,100,3,3,100,0,1,1234567 E		^H10 ^S6 ^W25 ^Q30,0,2 ^L BE,100,20,2,4,80,1,1,123456789 012 E	1 234567 890128

3. RTC Setting

Change the date formatting	Result
Dy4-me-dd	2000-MAY-29
Dy4/mn/dd	2000/05/29
Dmn dd y4	05 29 2000
Dy4	2000
Dme	MAY
Ddd	09
Dy4,me	2000-MAY
Dme-dd	MAY-29



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4. Line printing

Example	Description	Result
^Q50,3 ^W100 ^E32 ^H7 ^P1 ^S6 ^L LO,212,45,311,53 LO,244,11,252,128 LE,34,43,149,51 LE,72,8,80,121 E	; Darkness= 6 ; Speed = 2 inch/second ; Label height = 50mm, gap = 2 mm ; Label width = 60mm ; (x,y)=(10,10), (x1,y1)=(60,200) ; (x,y)=(100,10), (x1,y1)=(400,200)	

5. Rectangle printing

Example	Descripton	Result
^H10 ^S6 ^Q50,2 ^W70 ^L R20,20,120,120,8,8 E	; Darkness = 4 ; Speed = 2 inch/second ; Label height = 50mm, gap = 2 mm ; Label width= 70mm ; (x,y) = (20,20), (x1,y1) = (120,120) lrw = 8 dots, ubw = 8 dots	

6. PDF417

Example	Result
^Q50,0,3 ^W70 ^S6 ^H10 ^L P30,20,3,3,3,3,1,100 12345678 12345678 12345678 12345678 12345678 12345678 12345678 12345678 12345678 12345678 E	

7. Maxicode

Example	Result
^Q50,0,0 ^W70 ^S6 ^H10 ^L M30,20,1,1,2,840,068107317,8,0,123456 E	

8. DataMatrix Code

Example	Result
^Q50,0,3 ^W90	



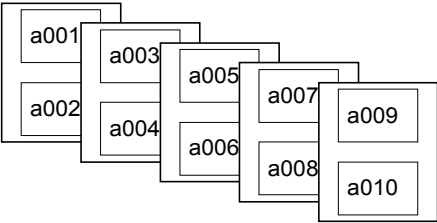
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^S6 ^H10 ^L X30,20,5,123456789012345678901234567890 E	
---	---

9. Stripper setting

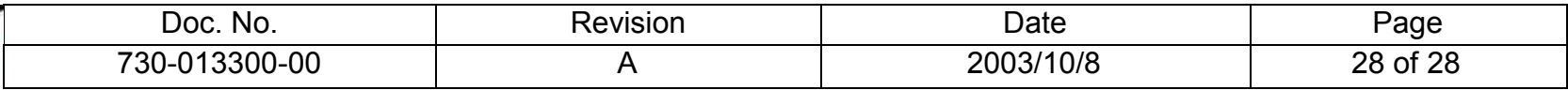
Example	Result
^Q50,2 ^W50 ^S6 ^O1 ^E10 ^P1 ^H10 ^L AD,20,20,1,1,3,0,Stripper Function E	; Label height= 50mm, gap= 2mm ; Label width= 50mm ; Speed =2 inch/second ; Stripper enable ; Set stop position to 10 mm ; Printing one label ; Darkness = 5 ; Label format begin sign ; Label format end and begin print

10. Cutter setting

Example	Description	Result
^Q20,0,0 ^H5 ^S2 ^P10 ^D2 ^C1 ^L R10,10,120,90,2,2 C0,001,+1,A1 AC,20,30,1,1,1,0,a^C0 E	;plain paper length:20mm feed label length :0mm ;print 10 labels ;2 labels per cut	

11. Serial number

TEXT			
Example 1	Result	Example 2	Result
^Q10,0,0 ^W30 ^S6 ^H10 ^P10 ^L C0,0000,+2,A1 AB,10,10,1,1,2,0,^C0 E	0000 0002 0004 0006 0008 0010 0012 0014 0016 0018	~P10 If you want to continue printing 10 more serial numbers starting from 0018, enter the command “~P10”. With this command you do not have to re-enter all the prior specifications.	0018 0020 0022 0024 0026 0028 0030 0032 0034 0036
Example 3	Result	Example 4	Result
^Q10,0,0 ^W30 ^S6 ^H10 ^P4 ^C2 ^L C0,0000,+2,A1 AB,10,10,1,1,2,0,^C0 E	0000 0000 0002 0002 0004 0004 0006 0006	^Q10,0,0 ^W30 ^S6 ^H10 ^P8 ^L C0,0000,+2,A1 AB,10,10,1,1,2,0,abc^C0def E	abc0000def abc0002def abc0004def abc0006def abc0008def abc0010def abc0012def abc0014def
Barcode			
Barcode with serial number		Result	



^H10	 1 111119 911114
^S6	 1 111110 021113
^Q20,0,2	 1 111119 991116
^W50	 1 111110 001111
^P10	
^L	
C0,000,-1,A3	
BE,20,100,3,3,100,0,1,111111^C0111	
E	

Example	Description
^Q20,2 ^W50 ^R20 ~G G(AA G(AA G(AA G(AA G(AA G(AA G(AA G(AA G(AA G(AA G(AA G(AA G(AA G(AA G(AA E	; Left margin = 20 dots For this example, ASCII “(“ character is 40 decimal (=40 bytes). Total 14 lines, so the graphics height is 1.75mm (14 dots) Result



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13. Pattern command setting

Example	Result
<pre>^Q,20,0,0 ^W40 ^S6 ^D5 ^L Q40,10,2,8 GGGGGGGGGGGGGGGGGG E</pre>	Length: 2x8=16
Description	
0100011101000111 0100011101000111 0100011101000111 0100011101000111 0100011101000111 0100011101000111 0100011101000111 0100011101000111 HEIGHT = 8 DOTS 1 BYTE1 BYTE WIDTH = 2 BYTES G : 01000111 (binary)	8dots 2mm

14. Rotate label format for printing

Example	Description	Result
<pre>^Q40,2 ^W50 ^S6 ^H10 ~R50 ^L AC,35,11,1,1,1,0,ROTATE BB,20,45,2,5,50,0,1,1234567 E</pre>	; Label size is 40 mm(h) x 50 mm(w); 2 mm gap ; Rotate the label format 180° for printing	1234 5670 ROTATE
<pre>~R105 ^L AC,20,10,1,1,1,0,ROTATE BB,20,45,2,5,50,0,1,1234567 E</pre>	; Disable the rotate function	ROTATE 1234 5670

15. Download graphic to printer’s memory

Following the below steps to download graphic to printer.

107. Be prepared a graphic file (file name: TREE.PCX, file size: 922 bytes).

108. Be prepared two text files (TEST1.TXTand TEST2.TXT, see the following contents).

TEST1.TXT	TEST2.TXT	Print Result
<pre>~EP,TREE,922</pre>	<pre>^Q30,0,0 ^W50 ^S2 ^H5 ^L Y30,50,TREE E</pre>	

1. In DOS mode, running the following commands.

COPY TEST1.TXT PRN↵

COPY TREE.PCX PRN/B↵

COPY TEST2.TXT PRN↵

16. Download label and variable settings

Example	Description
<pre>^Ftest ^Q50,0,15</pre>	; Download label to memory card and the label name is “test”.



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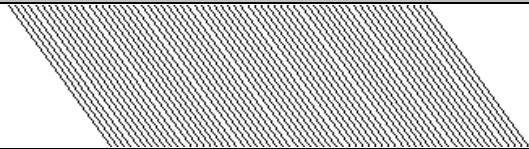
^W70	
^H10	
^S6	
^E12	
^L	
C0,0000,+1,serial no.	; Setting serial number is C0
V00,10,name	; Setting three variables V00, V01, V02
V01,8,barcode	
V02,6,price	
AE,108,306,1,1,1,0,\$^V02	
AC,39,27,1,1,1,0,S/N.^C0	
AD,126,78,1,1,1,0,^V00	
BA,108,135,2,5,100,0,1,^V01	
E	

17. Recall label format from memory

Example 1	Description	Result
^Ktest 0000 Book 12345678 200.00 E ~P1	Recall label format without changing the label format C0 = 0000 V00 = book V01 = 12345678 V02 = 200.00	S/N.0000 book  * 12345678 * \$200.00
Example 2	Description	Result
^Ktest 1111 Pencil 12345678 100.00 E ^Q35,0,0 ^S6 ^H10 ~P2	Recall label format and change label format C0 = 1111 V00 = pencil V01 = 12345678 V02 = 100.00 Changing the size Changing speed to 6"/sec Changing darkness to 10 Printing the last label twice	S/N.1111 Pencil  * 12345678 * \$100.00 S/N.1112 Pencil  * 12345678 * \$100.00

Each time you change variable data or label format, repeat to send command from ^Kname to ~Px.

18. Print head test & Version list

Example	Result
~T	
~V	### EZ-4206 ### ### VER. X.XX ###

Appendix.

A. Barcode Details

1. Code 128

BQ2,X,Y,NARROW,WIDE,HEIGHT,RTATION,READABLE,DATA

Code 128 Subset A: Included the standard uppercase alphanumeric keyboard characters, control and special characters.

Code 128 Subset B: Includes the standard uppercase, lowercase alphanumeric keyboard characters and special characters.

Code 128 Subset C: Used for double density encoding of numeric data (the set of 100 digit pairs from 00 through 99).



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Example	
Sbuset A: BQ2,8,8,2,5,40,0,0,AAPPLE	To select Code 128 Subset A, place a ASCII A before the data to be encoded.
Subset B: BQ2,8,8,2,5,40,0,0,BAPPLE	To select Code 128 Subset B, place a ASCII B before the data to be encoded.
Subset C: BQ2,8,8,2,5,40,0,0,C1234	To select Code 128 Subset C, place a ASCII C before the data to be encoded.
Special character handling: BQ2,8,8,2,5,40,0,0, ATEST&G	To encode FNC1 into a Code 128 Subset A, send the ASCII &G.

ASCII	2 Character	Code A	Code B	Code C
96	&A	FNC3	FNC3	-NA-
97	&B	FNC3	FNC2	-NA-
98	&C	SHIFT	SHIFT	-NA-
99	&D	Code C	Code C	-NA-
100	&E	Code B	FNC	Code B
101	&F	FNC4	Code A	Code A
102	&G	FNC1	FNC1	FNC1



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2.2 USER MANUAL

P/N. 920-011211-03
Edition 4
AUG.20

EZ-2200/EZ-2300 User Manual





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FCC COMPLIANCE STATEMENT
FOR AMERICAN USERS

This equipment has been tested and found to comply with the limits for a CLASS A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

EMS AND EMI COMPLIANCE STATEMENT
FOR EUROPEAN USERS

This equipment has been tested and passed with the requirements relating to electromagnetic compatibility based on the standards EN50081-1 (EN55022 CLASS A) and EN61000-4-2/-3/-4/-5/-6/-8/-11 (IEC Teil 2,3,4). The equipment also tested and passed in accordance with the European Standard EN55022 for the both Radiated and Conducted emissions limits.

CAUTION
Danger of explosion if battery is incorrectly replaced
Replace only with the equivalent type recommended by the manufacture.
Dispose of used batteries according to the manufacturer's instructions.

Specifications are subject to change without notice.

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Chapter 1. Barcode Printer

1-1. Introduction

The Godex EZ-2000 is a heavy duty, high performance thermal transfer / direct thermal label printer suitable for large volume printing requirements in industrial applications. With robust metal outer casing and inner mechanism, the EZ-2000 is designed to be durable, tough and reliable, even in the harshest environments. Its features are as follows:

- Print head density of 8 dots or 12dots per mm (203 or 300 dots per inch).
- Back light LCD display showing graphics and messages in English and simplified Chinese (version dependent).
- Internal memory card for label, graphics, and fonts download.
- Real Time Clock for time recording and tracking.
- Internal 8" label roll capacity and 450M ribbon length (1" core size).
- Maximum 50" print length.
- Optional stripper and internal rewinder for efficient operation.
- Optional cutter for ticketing or receipt printing applications.

1-2. Printer Options



1-3. Printer Accessories

After unpacking, please check the accessories that come with the package, and store appropriately.

109. Barcode printer	110. Power cable (110V or 230V)	111. Parallel cable
112. Serial Cable (optional)	113. USB Cable (Optional)	114. Quick Start Guide
115. Label Roll Sample	116. Ribbon Roll Sample	117. Empty Ribbon Roll
118. CD (includes Software/Manual/Driver/DLL)		

1-4. General Specifications

Model	EZ-2200	EZ-2300
Resolution	203 dpi (8 dot/mm)	300 dpi (12 dot/mm)
Print Mode	Thermal Transfer / Direct Thermal	Thermal Transfer / Direct Thermal
CPU	16 Bit	
Sensor Location	Moveable, left aligned	
Sensor Type	Reflective, Transmissive	
Sensor Detection	Type: Label gap and black mark sensing. Detection: Label length auto sensing and / or program command setting	
Print Speed	50.8mm (2")/sec ~ 152.4mm (6")/sec	50.8mm (2") ~ 101.6mm (4")



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Print Length	1270mm (50")	558.8mm (22")
Print Width	25mm (1") ~ 104 mm (4.09")	25mm (1") ~ 105 mm (4.13")
Media	Label Roll: Max. 203mm (8") Core Diameter: 38.1 mm (1.5")~ 76.2 mm (3") Width: 25.0 mm (1") ~ 118.0 mm (4.65") Thickness: 0.06~0.25mm	
Ribbon	Material: Transfer ribbons (wax, hybrid, and resin) Type: Ink inside or ink outside Length: 450M (1471 ft) Width: 30mm ~ 110 mm (1.18" to 4.33"). Inner Core Diameter: 25.4 mm (1"). Ribbon Roll Diameter: 75 mm (2.95").	
Printer Language	EZPL (downloadable)	
Software	Application: QLabel-III DLL & Driver: Microsoft Windows 95, 98, Me, NT 4.0, 2000 and XP	
Resident Fonts	9 resident alphanumeric fonts (included OCR A & B) those are expandable (8 times for EZPL) horizontally and vertically. All fonts in 4 directions rotation (0, 90, 180, 270 degrees), 6,8,10,12,14,18,24,30 points.	
Fonts Download	Windows Bit-map fonts and Asian fonts downloadable. All fonts in 4 directions rotation (0, 90, 180, 270 degrees). Asian fonts in 8 directions rotation.	
Image Handling	BMP, PCX, Support ICO, WMF, JPG, EMF file through software.	
Barcode	Code 39, Code 93, Code 128 (subset A,B,C), UCC 128, UPC A / E (add on 2 & 5), I 2 of 5, EAN 8 / 13 (add on 2 & 5), Codabar, Post NET, EAN 128, DUN 14, MaxiCode, PDF417 & Datamatrix Code	
Interface	Serial, Parallel, USB, PS2 keyboard wedge	
Interface Transmission Speed	Baud rate 300 ~ 38400, XON/XOFF, DSR/DTR	
Memory	Standard: 2MB Flash, 2MB DRAM Optional: 2MB Flash	
LCD Display	Back-light Graphic LCD Display Three bi-color LED lamps: Power, Ready, Error Three Feed keys: Feed, Pause, Cancel	
Power	100/240VAC, 50/60 Hz	
Real Time Clock	Time and date stamp	
Environment	Operation: 40°F to 104°F (5°C to 40°C) Storage: -40°F to 122°F (-20°C to 50°C)	
Humidity	Operation: 30-85%, non-condensing. Free air. Storage: 10-90%, non-condensing. Free air.	
Cert. Approval	CE, CUL, FCC Class A	
Printer Dimension	Length: 454.58 mm (17.9") Height: 277.30 mm (10.92") Width: 275.55 mm (10.85") Weight: 13 Kg	
Options	Cutter Stripper with Internal Rewinder 2MB Flash memory module Stand-alone keyboard (KP-180) QR code	

Spcifications are subject to change without notice.



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1-5. Communication Interface

Paralle Interface

Handshake : DSTB connects to the printer, BUSY connects to the host

Interface cable : Parallel cable compatible to IBM PC

Pin out : See below

PIN NO.	FUNCTION	TRANSMITTER
1	/Strobe	host
2-9	Data 0-7	host
10	/Acknowledge	printer
11	Busy	printer
12	/Paper empty	printer
13	/Select	printer
14-16	N/C	
17	Chassis Ground	
18	+5V max 500mA	
19-30	Signal Ground	
31	N/C	host
32	/ERROR	printer
33	Signal Groude	ground
34-36	N/C	

Note: DCE: Data Communication Eqquipment (PC)

DTE: Data Terminal Equipment (Printer)

Serial Interface

Serial Default Setting : 9600 baud rate、no parity、8 data bits、1 stop bit、XON/XOFF protocol and RTS/CTS ◦

Connector Type: DB9 female, pin assignment is as follows:

PIN NO.	1	2	3	4	5	6	7	8	9
FUNCTION	+5 V	TXD	RXD	N/C	GND	N/C	CTS	RTS	N/C

Serial interface from PC to printer

PC(DTE)				EZ-2000(DCE)
---	1		1	+5V
RXD	2		2	TXD
TXD	3		3	RXD
DTR	4		4	N/C
GND	5		5	GND
DSR	6		6	N/C
RTS	7		7	CTS
CTS	8		8	RTS
---	9		9	N/C

USB Interface

Connector Type : Type B

PIN NO.	1	2	3	4
FUNCTION	USBVCC	D-	D+	GND



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PS2 Interface

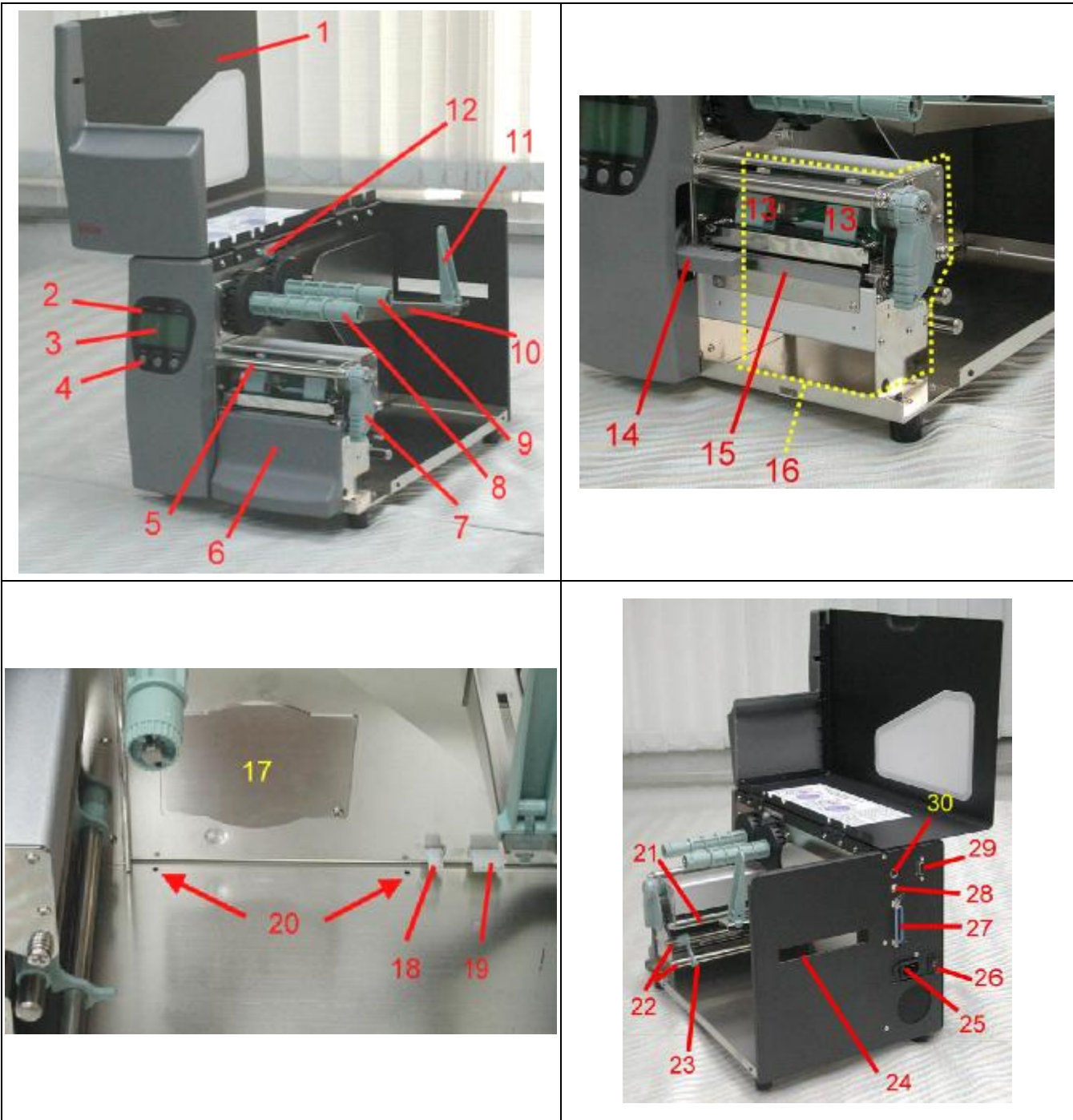
PIN NO.	1	2	3	4	5	6
FUNCTION	DATA	N/C	GND	VCC	CLOCK	N/C

PS2 interface from PC to printer

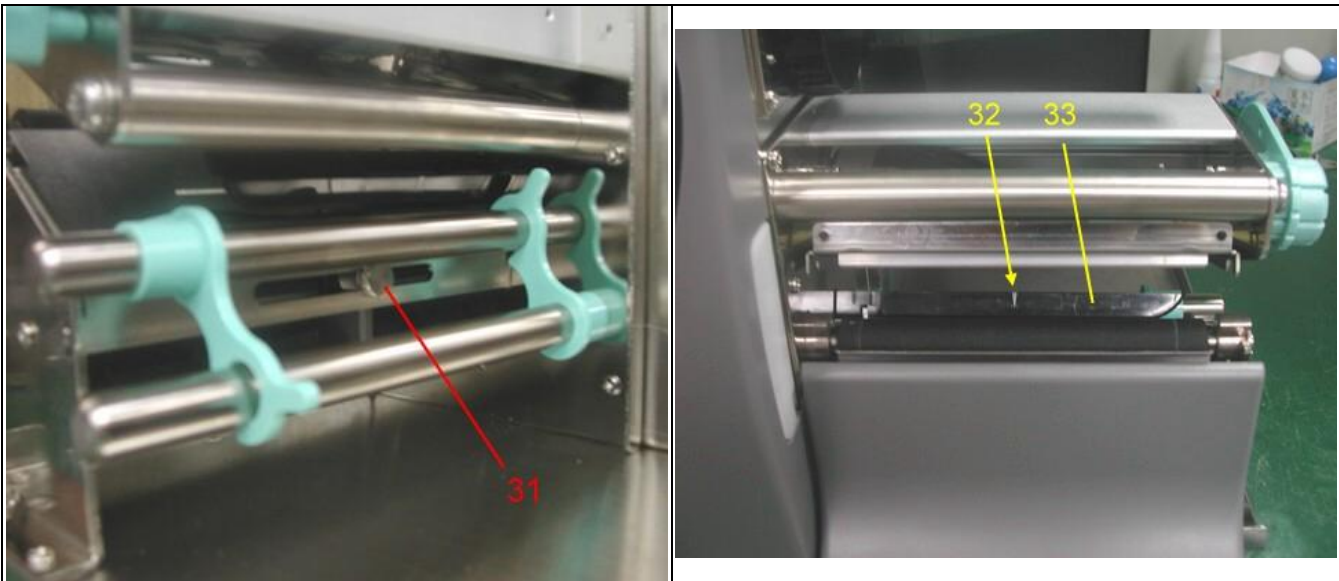
PC			EZ-2000
DATA	1	1	DATA
N/C	2	2	N/C
GND	3	3	GND
VCC	4	4	VCC
CLOCK	5	5	CLOCK
N/C	6	6	N/C

1-6. Printer Parts

Please use the following diagrams to identify each printer part.



1	Top Cover	11	Label Width Guide	21	Ribbon Feed Rod
2	Indicator Light	12	Ink Position Lever	22	Label Feed Rods
3	LCD Display	13	Print Head Spring Box	23	Label Feed Guide
4	Control Key	14	Stripper Sensor	24	Fan-Fold Label Insert
5	Ribbon Rod	15	Tear Off Bar	25	Power Socket
6	Bottom Front Cover	16	Printer Mechanism	26	Power Switch
7	Print Head Lever	17	Rewinder Option Cover Plate	27	Parallel Port
8	Ribbon Rewind Shaft	18	Rewinder Connector	28	USB Port
9	Ribbon Supply Shaft	19	Cutter Connector	29	Serial Port
10	Label Roll Bar	20	Cable Configuration holes	30	PS2 Port





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31	Moveable Sensor Lever	32	Sensor Position Mark	33	Moveable Sensor
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Chapter 2. Printer Installation

This printer model has the following print modes:

Thermal Transfer (TT) :	When printing, ribbon must be installed to transfer the print contents onto the media
Direct Thermal (DT) :	When printing, no ribbon is necessary; it only requires direct thermal media.

Please check the specific print mode, then go into the Setting Mode after power on the printer.

2-1. Ribbon Installation

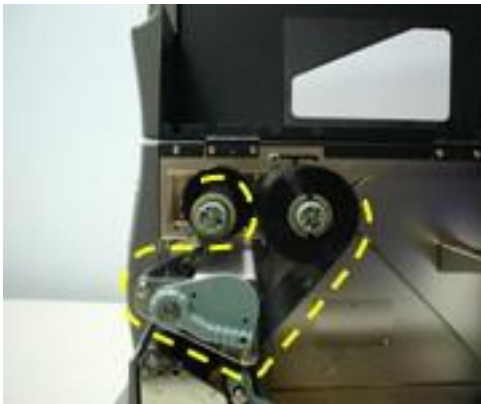
1. Place the printer onto a smooth surface, and open the top cover.	
2. Pull the Print Head Lever out and flip it upward to the right.	
3. Take the used ribbon out of the ribbon supply shaft.	
4. Place the new ribbon roll onto the ribbon supply shaft.	
5. NPlace the empty ribbon roll onto the ribbon rewind shaft.	
6. Feed the ribbon from the Ribbon Supply Shaft Rod under the Print Head. <i>Note: DO NOT feed the ribbon under the moveable sensor.</i>	
7. Wrap the ribbon around the Ribbon Shaft Rod and stick the ribbon onto the empty ribbon roll. <i>Note: make sure the ribbon rewind direction is correct.</i>	

- 8. Flip the Print Head Lever back to its original position.
- 9. Close the top cover to complete the ribbon installation.



2-2. Ribbon Inside/Outside Installation

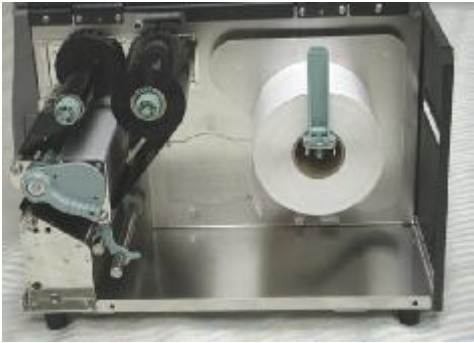
- 1. Ribbon outside (ink outside the roll).



- 2. Ribbon inside (ink inside the roll).



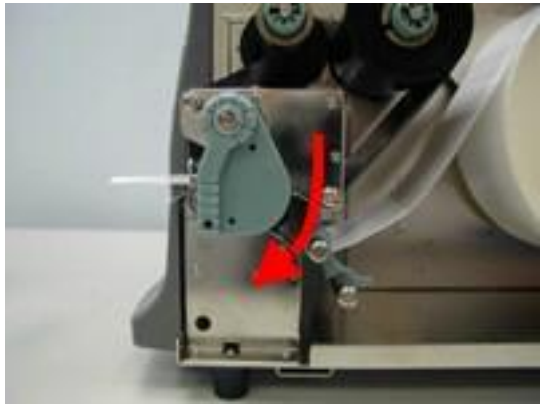
2-3. Label Installation

1. Place the printer onto a smooth surface, and open the top cover.	
2. Place the label roll onto the Label Roll Bar, and align the label to printer's inner wall. 3. Align the label roll with the Label Width Guide. Avoid pushing the guide too far in to damage the label edge.	
4. Pull the Print Head Lever out and flip it upward to the right.	
5. Flip the Label Feed Guide upward.	
6. Feed the label through the two Label Feed Rods (under the moveable sensor) to the Tear-off Bar.	
7. Align the label edge inward, and adjust the Label Feed Guide with the label. 8. Flip the Label Feed Guide back down to its original position, and clip the guide in position.	



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- 9. Flip the Print Head Lever back to its original position.
- 10. Close the top cover to complete the label installation.



2-4. USB Installation

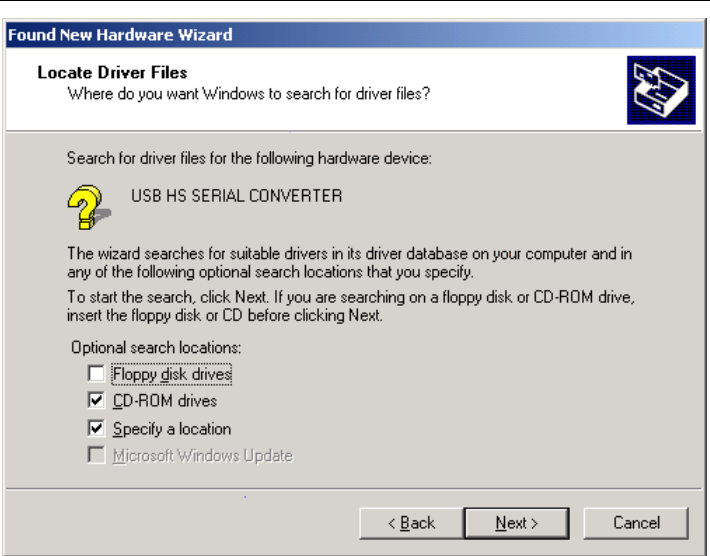
1. USB is a Plug & Play facility. Once the USB cable is connected from PC to the printer, PC will automatically detect the new device and begin the installation process.



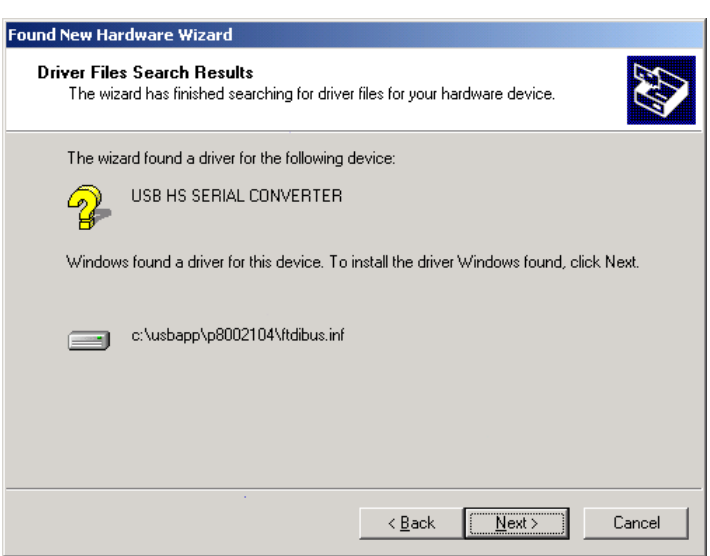
2. Select " Search for al suitable driver for my device [recommended]." and click "Next"



3. Select the location of the driver.



4. When the USB device driver is assigned and saved, click "Next"

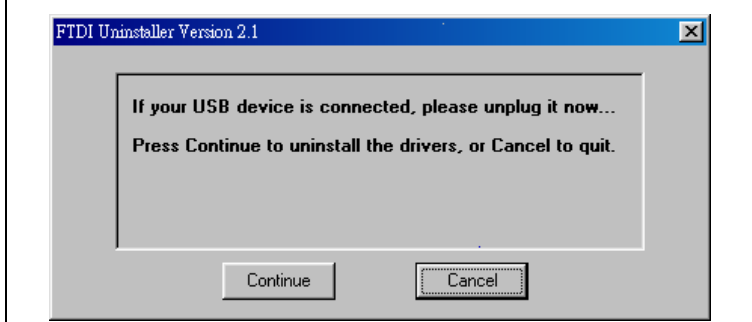


5. The USB device is built on the serial port, therefore make sure the interface setting is specified to the assigned port.
6. Go to Control Panel\System\Device Manager and the USB port will be listed under Ports (COM & LPT). The example from the right hand side indicates that the USB Serial Port is COM3.
7. After the USB driver is installed, the USB device can be used through software (such as QLabel III or Godex drivers) to print labels.



2-5. USB Uninstallation

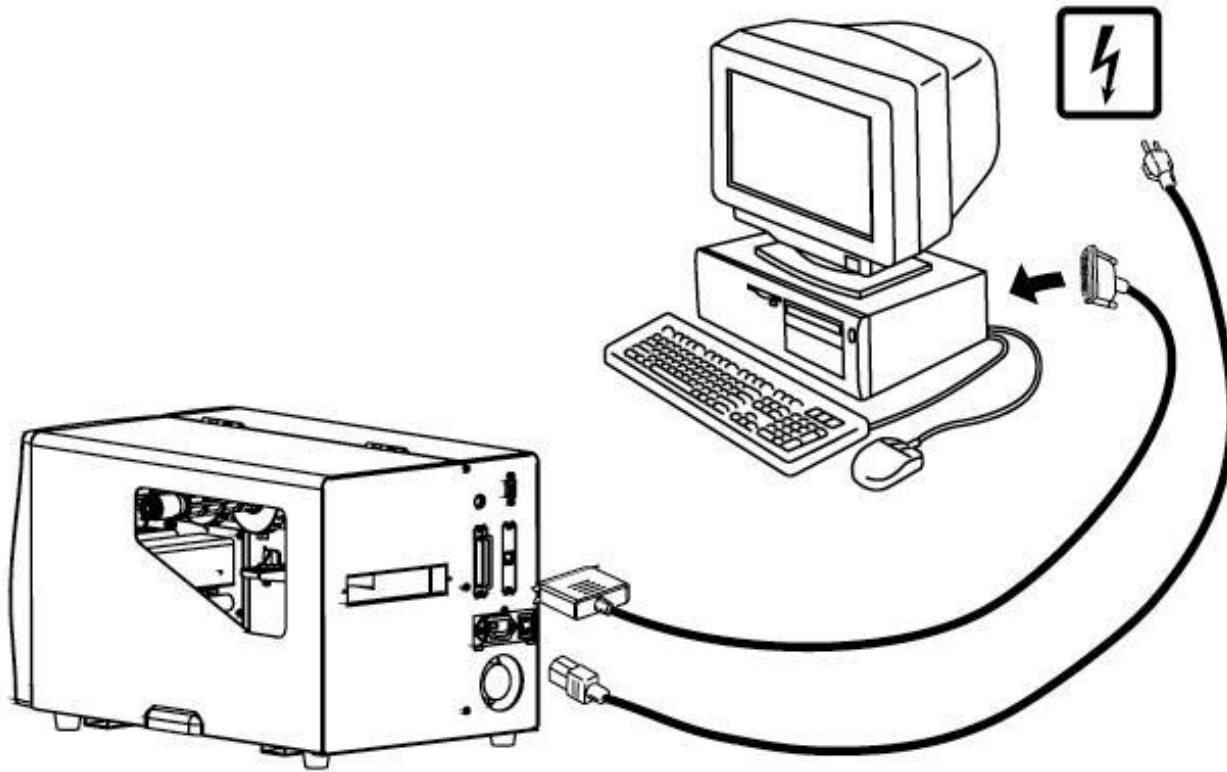
To remove the USB driver, open “USB Driver” folder and execute the “Ftdiunin” program, the message box on the right hand side will appear. Click “Continue” to remove the USB driver.



2-6. PC Connection

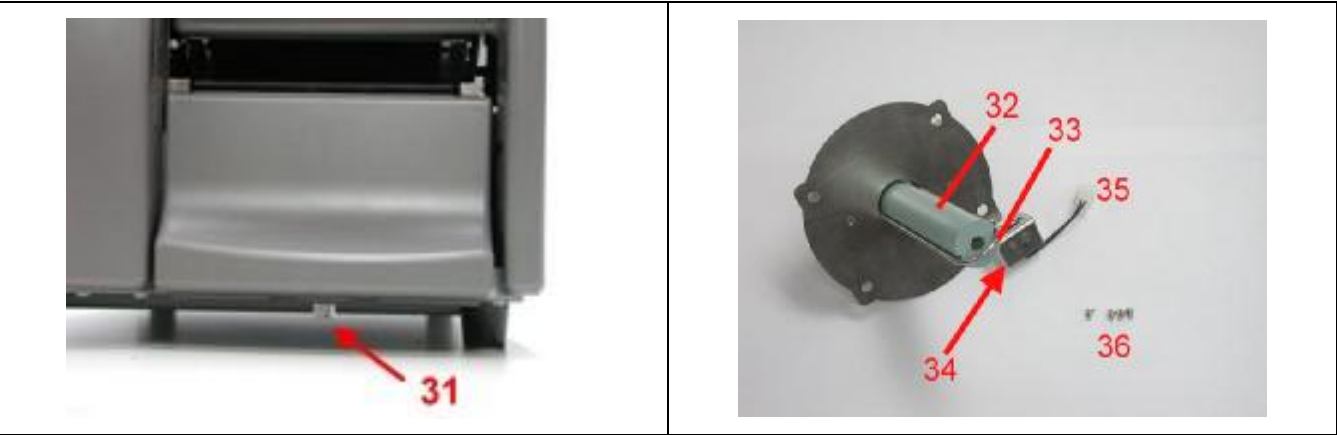
1. Please make sure the printer is powered off.
2. Take the power cable, plug the cable switch to the power socket, and then connect the other end of the cable to the printer power socket.
3. Connect the cable to the parallel port on the printer and on the PC.
4. Power on the PC. LCD display would show the printer model and F/W version.

【Remark】 : If you wish to connect with an USB interface, please install the USB driver first.



Chapter 3

3-1. Stripper and Internal Rewinder Parts



31	Bottom Cover Screw	32	Liner Rewind Shaft	33	U Shape Clip
34	Max. Liner Rewind Sensor	35	Rewinder Cable Connector	36	Screws

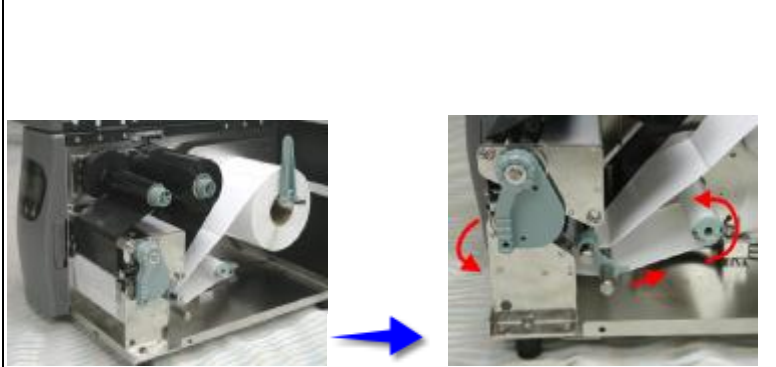
3-2. Stripper and Rewinder Installation

1. Face the printer front, and unscrew the Bottom Cover Screw. 2. Remove the Bottom Front Cover.	
3. Open the Top Cover of the printer, and turn the printer sideways. 4. Remove the Rewinder Option Cover Plate.	
5. Install the Rewinder unit. 6. Take off the U Shape Clip from the Liner Rewind Shaft, and then screw the Rewinder unit onto the printer.	
7. After the Rewinder is installed, plug the Rewinder Cable Connector onto the Rewinder Connector.	
8. Install the media into the printer (see 2-1. Ribbon Installation and 2-3. Label Installation)	

9. Peel off a few labels from the liner (about 400mm of liner), then feed the liner through the Printer Mechanism and around the Label Feed Guide.

10. Wrap the liner around the Liner Rewinder Shaft, and use the U Shape Clip to secure the liner.

Note: make sure the liner rewind direction.



11. Screw the Bottom Front Cover back onto the printer.



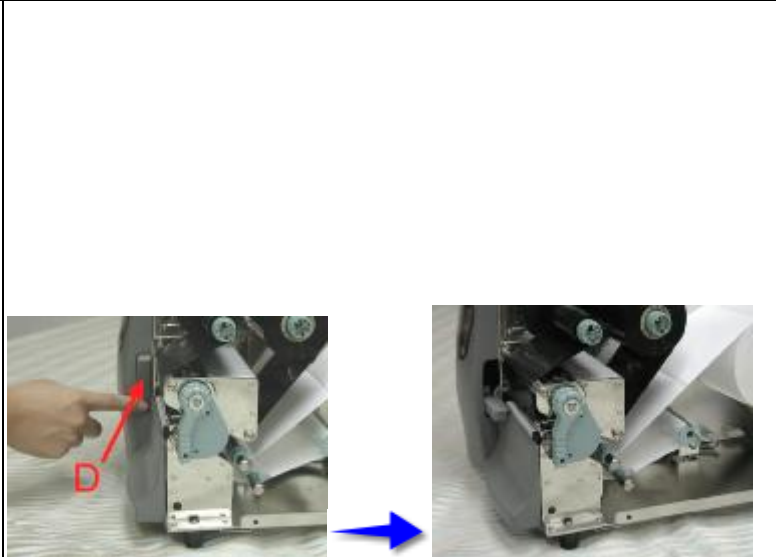
12. Press lower part of the Stripper Sensor to flip it open.

13. Flip the Stripper Sensor to the sensor detect position, then close the Top Cover.

14. When the liner rewinds to about 110mm in diameter, the liner roll will touch the Max. Liner Rewind Sensor and the printer will stop printing until liner has been removed from the printer.

Note1: make sure the printer is set to have the stripper function on.

Note2: The label / paper used for rewinding purposes is suggested to be at least 30mm in height, and 100mm at the most.

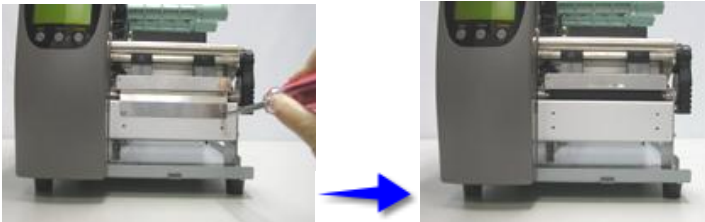


3-3. Cutter Parts



37	Cutter Cover
38	Cutter
39	Cutter Cable Connector
40	Screws

3-4. Cutter Installation

1. Face the printer front, and unscrew the Bottom Cover Screw. 2. Remove the Bottom Front Cover.	
3. Open the Top Cover and remove the Tear Off Bar. 4. Remove the two screws in the front.	
5. Hold the cutter and secure the cutter kit onto the printer.	
5. Plug the Cutter Cable Connector onto the Cutter Connector.	
6. Tie the cables with the secure locks, and fix the locks into the Cable Configuration Holes.	



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7. Screw the Cutter Cover onto the cutter kit.

8. Install the media into the printer (refer to 2-1 for Ribbon Installation and 2-3 for Label Installation). Close the Top Cover to complete the cutter installation.

Note1: make sure printer is set to have the cutter function on.

Note2: The label / paper used for cutting is suggested to be at least 30mm in height.



Chapter 4. Control Panel

4-1. LCD/LED Messages

LCD Message Display	LED Light			Beep	Description
	Power	Ready	Error		
EZ-XXXX Vx.xxx	Green	Green		1	EZ-XXXX: printer model; Vx.xxx: current F/W version
Self Test	Green	Green		3	Printer is in Self-Test Mode. Please refer to page 54 for more information.
Now in Dump Mode	Green	Green		3	Printer is in Dump Mode. Please refer to page 54 for more information.
Auto Sensing mode	Green			3	Printer is in Auto Sensing Mode. Please refer to page 55 for more information.
EZ-XXXX Pause	Green	Green			Printer has paused, press Pause key again to continue printing.
Print job is cancelled	Green	Green			Cancel key pressed, stopping all the print jobs and clear the printer data.
Press feed key to continue print job	Green		Red		Press the Feed key to allow printer to continue with the existing actions.
PROGRAM LOADING	Green		Red (Flash)		Printer is downloading the firmware.
LOADING COMPLETE	Green	Green		1	Firmware has been successfully downloaded.
Setting Mode	Green	Green		1	Printer is currently in the Setting Mode. Please refer to page 56 for more information.

4-2. General Operation

Pause Key

When pressing the Pause key in standby mode, the printer will go into the Pause Mode, and LCD Display will indicate “EZ-xxxx Vx.xxx Pause.” At this time, printer won’t be able to receive any command; but when pressing the Pause key once again, the printer will get out of the Pause mode and go back to standby.

Pressing the Pause key while printing, printer will pause the print job, when the Pause key is pressed one more time, the printer will continue with the rest of the print job. For example, if the print job contains 10 labels, press the Pause key after 2 labels are printed to stop printing; when pressing the Pause key again, printer will finish printing the remaining 8 labels.

Cancel Key

When pressing the Cancel key while printing, the LCD Display will show “xxxxxxx Cancel,” this means the printer cancels the current print job. For example, if the print job contains 10 labels, press the Cancel key after 2 labels are printed, the remaining 8 labels won’t be printed, and the printer goes back to standby.

Feed Key

When pressing the Feed key, printer will send the media (according to media type) to the specified stop position. When printing with continuous media, when pressing the Feed key, the printer will feed media out to a certain length. When printing labels, pressing the Feed key, the printer will feed one label at a time; if the label is not sent out in a correct position, then please proceed with the Auto Sensing (see page 14).



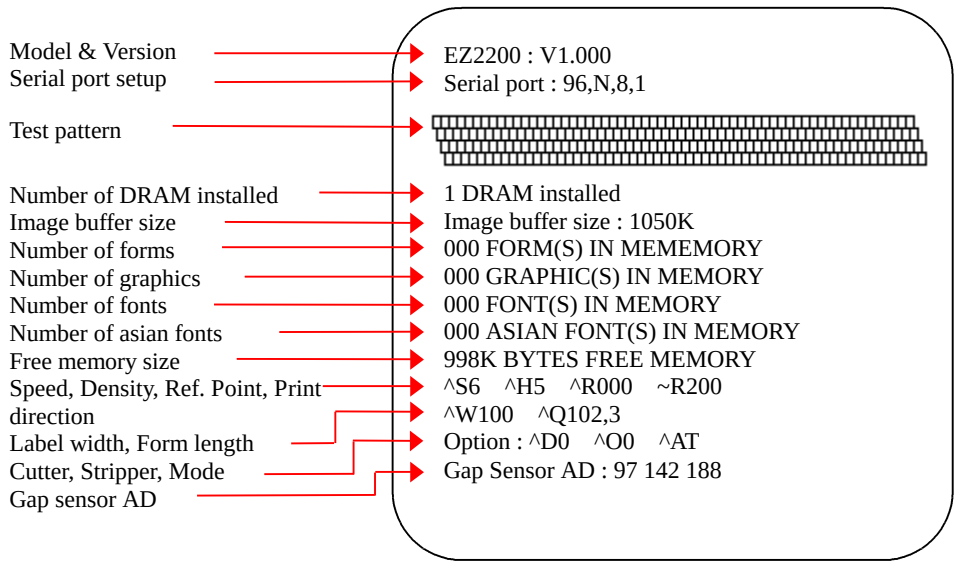
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4-3. Self-Test

The Self-Test function in a printer will help the user to troubleshoot whether the printer is operating normally. In the Self-Test Mode, the printer will print out a test sample each time when the Feed key is pressed. To stop the Self-Test procedure in the middle, simply power off the printer. Below is the Self-Test procedures:

- 8. Power off the printer, press and hold the Feed key.
- 9. Power on the printer (while still holding the Feed key), release the Feed key after hearing 3 beeps.

After about 1 second, printer would automatically print out the following, and the LCD Display would show “Self Test.” This means the printer is operating normally.



Self-Test includes the internal printer data setting.

4-4. Dump Mode

When label setting and the print result don’t match, it’s recommended to go into the Dump Mode to check whether there’s a mistake in data transmission between the printer and the PC. For example, when printer receives 8 commands, yet without processing these commands, only printed out the contents of the commands, this will confirm whether the commands were received correctly. Test procedures to enter the Dump Mode is as follows:

- 10. Power off the printer, press and hold the Feed key.
- 11. Power on the printer (while still holding the Feed key).
- 12. When LCD Display shows “DUMP MODE BEGIN,” release the Feed key. Printer will automatically print “DUMP MODE BEGIN.” This means the printer is already in Dump Mode.
- 13. Send commands to the printer, and check to see if the print result matches the commands sent.

【NOTE】 : to cancel (get out of the Dump Mode), press the Feed key, this time printer will automatchially print out “OUT OF DUMP MODE.” This indicates that printer is back in the standby mode. Or power off to exit the Dump Mode.



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4-5. Auto Sensing

Printer can automatically detect label (black mark paper) length and record. This way, without setting the print length, the printer can accurately detect the label (black mark) positions.

- 14. Check if the Moveable Sensor Mark is located at the right sensing position.
- 15. Power off the printer, press and hold the Pause key.
- 16. Power on the printer (while still holding the Pause key), after printer beeps 3 times and the LCD Display shows “Auto Sensing mode,” release the Pause key. Printer will automatically detect the label size/length and record.
- 17. LCD Display shows the results of measurement.

Printer goes back to standby mode after displaying the measurement.



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4-6. Setting Mode

In the Setting Mode, changes can be made according to requirement on the printing mode, options, media type, and parallel interface (printer can only go into setting when connected to PC by parallel cable, USB cable, or serial cable).

- 18. Install label and ribbon according to the Ribbon & Label Installation Diagram, and make sure the Ready light turns green.
- 19. Press and hold the "Pause" key, then press the "Feed" key, hold these two keys, and the LCD Display will show "Setting Mode."
- 20. Release the keys to enter the "Setting Mode," and it will show the setting items.
- 21. In the Setting Mode, the keys have the following functions:

- Feed Key : Selection
- Pause Key : Enter or confirm
- Cancel Key : Exit

- 22. Items with the "*" sign is of option items.
- 23. Before exiting the Setting Mode, printer will prompt user whether to save the settings.

After user's reponse on whether or not to save the settings, printer will return to standby mode.

Printing mode :	Thermal Transfer: when printing, a ribbon must be installed to transfer the print contents onto the media. Direct Thermal: when printing, no ribbon is necessary, it only requires direct thermal media.
Option Set :	Strippprt mode: turn on the stripper function Cutter mode: turn on the cutter function Option OFF: select this option to turn off the stripper and cutter functions. This is the default setting.
Paper Set :	Black Mark: for label or plain paper with black mark in the back Gap Paper: for labels with liner and gap, or hang tags. The default is set to be gap paper. Plain Paper: for plain paper
COM Port Set :	Baud Rate: 300/ 600/ 1200/ 2400/ 4800/ 9600/ 19200/ 38400 bits, default: 9600 bits Parity Set: None / Odd / Even Parity, default: None Parity Data Lengh: 7 / 8 bits, default: 8 bits Stop bit: 1 / 2 bits, default: 1 bit
Auto Sensing	Auto mode: auto sense the label type (black mark, gap & plain paper) and length Gap mode: detects gap paper Black mode: detects black mark label
Setting Review:	Review setting items
LCD Language	English Simplified Chinese Traditional Chinese

【NOTE】:

(1) "Default Setting" is the original setting from the factory, if other changes are made on the settings, then follow the new settings.

(2) Printer will store the previous settings after power off, thus if settings are to be changed again, please enter the Setting Mode to reset.



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4-7. Error Messages

LCD Display wasn’t installed in position or other problems occur, printer will beep 2 times as warning, and error messages will be displayed.

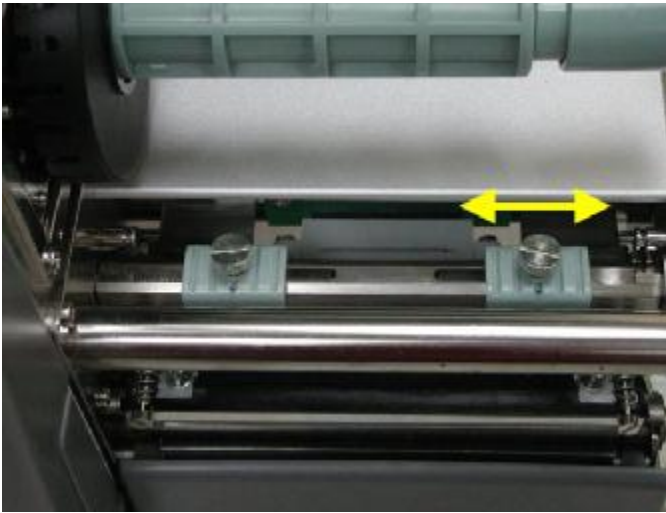
LCD Message Display	LED Message Light			Beep	Description	Solution
	Power	Ready	Error			
Print Head is opened	Green		Red	4 beeps twice	Thermal Print Head not firmly in place.	Re-open Thermal Print Head and make sure it closes tightly.
Entering the Cooling Process	Green		Red		Thermal Print Head temperature high.	Printer goes back to standby mode after cooling.
Out of ribbon or check ribbon sensor	Green		Red	3 beeps twice	Ribbon not installed, and printer shows error message.	Make sure the printer is in the Direct Thermal mode.
					Ribbons used up or ribbon supply shaft not moving.	Replace with new ribbon roll.
Out of media or check media gap sensor	Green		Red	2 beeps twice	Unable to detect paper.	Make sure the movable sensor mark is at the correct position, if the sensor is still unable to detect paper, then go throught Auto Sensing again.
					Label used up or label sensor can’t detect paper.	Replace with new label roll. When label sensor can’t detect paper, please perform Auto Sensing.
Check paper setting	Green		Red	2 beeps twice	Abnormal paper feed.	Possible causes: card tags, paper falling into the gap behind the platen roller, can’t find label gap/black mark, black mark paper out. Please adjust according to actual usage.
Command is not recognized	Green		Red	2 beeps twice	Wrong command	Check printer commands, possible value missing or errors.
Memory is full	Green		Red	2 beeps twice	Memory is full	Delete unnecessary data in the memory or have memory expansion (options)
Filename can not be found	Green		Red	2 beeps twice	Can’t find the file	Use “~X4” command to print out all the files, then check whether the file exist and the names are correct.
Filename is repeated	Green		Red	2 beeps twice	File name is repeated	Change the file name and download again.

Chapter 5. Maintenance and Adjustment

5-1. Thermal Print Head Cleaning

Unclear printouts (some parts unable to print) may be caused by dusty print head, ribbon stain, or label liner glue, therefore when printing, it's necessary to keep the top cover closed. Also, check and prevent paper/label from being stained or dusty to ensure print quality and to prolong the print head life. Print head cleaning instructions are as follows: 1. Open top cover. 2. Take out the ribbon. 3. Open the print head by lifting the Print Head Lever. 4. If on the print head (see yellow arrow) there's label pieces or other stain, please use a soft cloth with industrial use alcohol to wipe away the stain. <i>Note:</i> <i>(1) Weekly cleaning on the print head is recommended.</i> <i>(2) When cleaning the print head with soft cloth, make sure it does not have any metal or hard particles attached on it.</i>	
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5-2. Thermal Print Head Balance Adjustment

When printing with different label materials or using different ribbon types, unbalanced print quality may occur due to the media material differences, thus it's necessary to adjust the Thermal Print Head pressure. 1. Open top cover. 2. Take out the ribbon. 3. Open the Thermal Print Head by lifting the Thermal Print Head Bar Handle. Move the Thermal Print Head Balance Box on the right side to change the print position. Normally, the wider the paper, the right Thermal Print Head Balance Box is farther to the right (out); the narrower the paper, the right Thermal Print Head Balance Box is farther to the left (in).	
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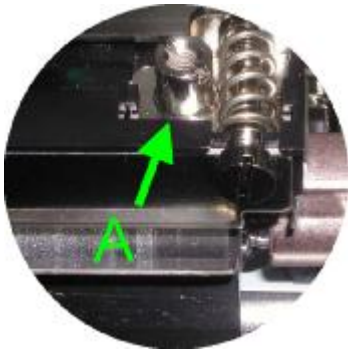
5-3 Pressure Adjustment

1. Open the top cover.	
2. Pull and flip the TPH Lever counterclockwise to open the TPH.	
3. One side of the printout not being printed clearly or ribbon wrinkle occurs, adjust the TPH Spring Box position or pressure to cure the problem.	
4. To adjust the TPH Spring Box pressure, use a flat tip screwdriver to turn the screw clockwise to increase the pressure, counterclockwise to decrease the pressure.	

5-4 PH Print Line Adjustment

1. Open the top cover.	
2. Pull and flip the TPH Lever counterclockwise to open the TPH.	

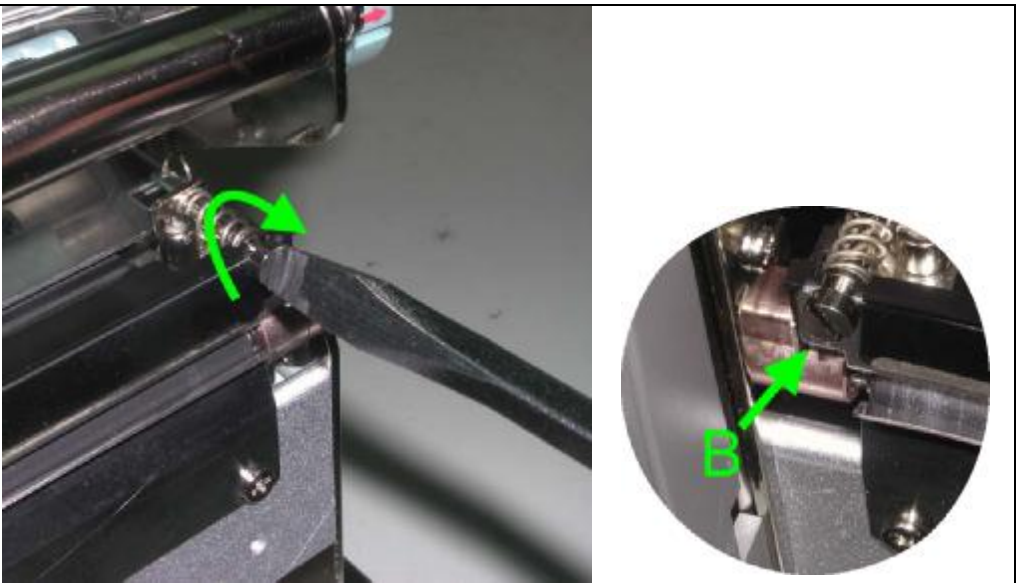
3. Use the flat tip screwdriver to loosen the TPH screws (A) on each side of the print head counterclockwise for one circle (as indicated by the arrows)



4. TPH print line adjustment

- (1) When printing stiff or thick paper, the print line needs to be moved forward (paper feed direction) in order to achieve better printing quality. Use a flat tip screwdriver (as shown in the photo), and turn the screws (B) clockwise to move the TPH forward.
- (2) TPH position adjustment for the left and right screws(B) need to be identical to make sure that the print line and the roller platen are parallel to each other.
- (3) Turning the screws(B) one circle ,the TPH will move 0.5mm ,it is recommended to adjust by a quarter of a circle each time to fully control the printing quality and status.
- (4) If in the midst of adjusting the TPH position,please slowly turn the screws (B)counterclockwise all the way to the end using a flat tip screwdriver.And start making the adjustment from the Beginning.

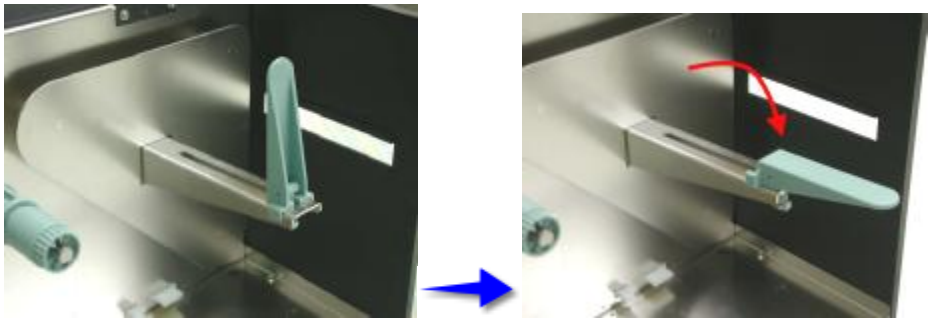
NOTE:DO NOT makeTPH print line adjustment before the TPH screws(A) are turned loose.

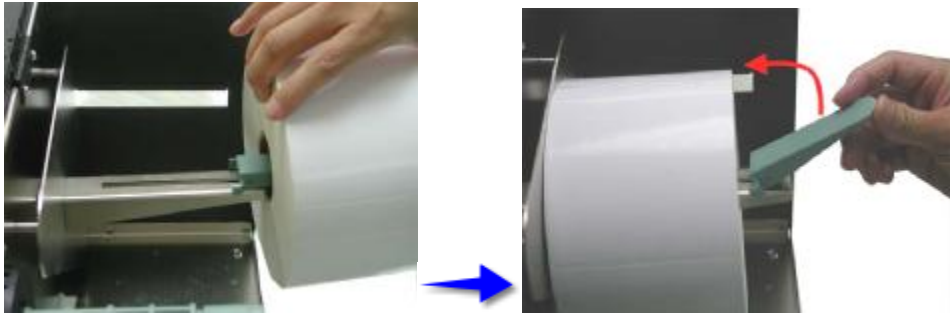


5. After the TPH print line adjustment is completed, use the flat tip screwdriver to tighten up the TPH

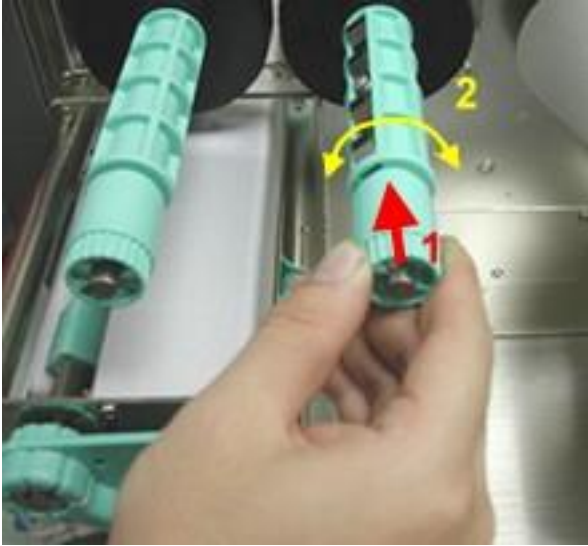
screws (A) clockwise (as indicated by the arrows).	
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5-5 Label Width Guide Operation Instruction

1. Open the top cover.	
2. Flip down the Label Width Guide to make it parallel to the Label Roll Bar.	

3. Place the label roll onto the Label Roll Bar, then flip back the Label Width Guide.	
4. After the label roll is installed, push the Label Width Guide inward to secure the label roll.	

5-6. Ribbon Tension Adjustment

Due to differences in the ribbon material, if ribbon wrinkles occur during printing, please adjust the ribbon expansion by turning the ribbon shaft clockwise to increase the expansion. If a narrower ribbon is being used (especially ribbon width less than 2”), and printer might have problem pulling the labels. This time, please adjust the ribbon expansion by turning the ribbon shaft counterclockwise to decrease the expansion.	
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5-7. Cutter

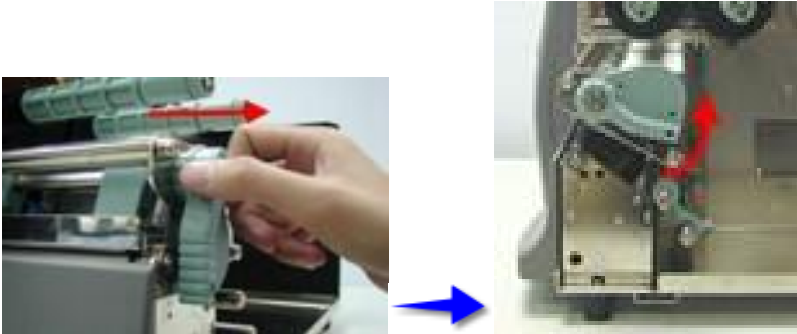
1. There are two holes (as marked “A”) on the sides of the cutter 2. When paper jams and cutter malfunctions, power off the printer. Use 3mm hexagon screwdriver to turn the cutter blade clockwise. 3. After the paper jam is cleared, power on the printer, and the cutter blade will go back to its original position. <i>Note: The label / paper used for cutting is suggested to be least 30mm in height.</i>	
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5-8. Troubleshooting

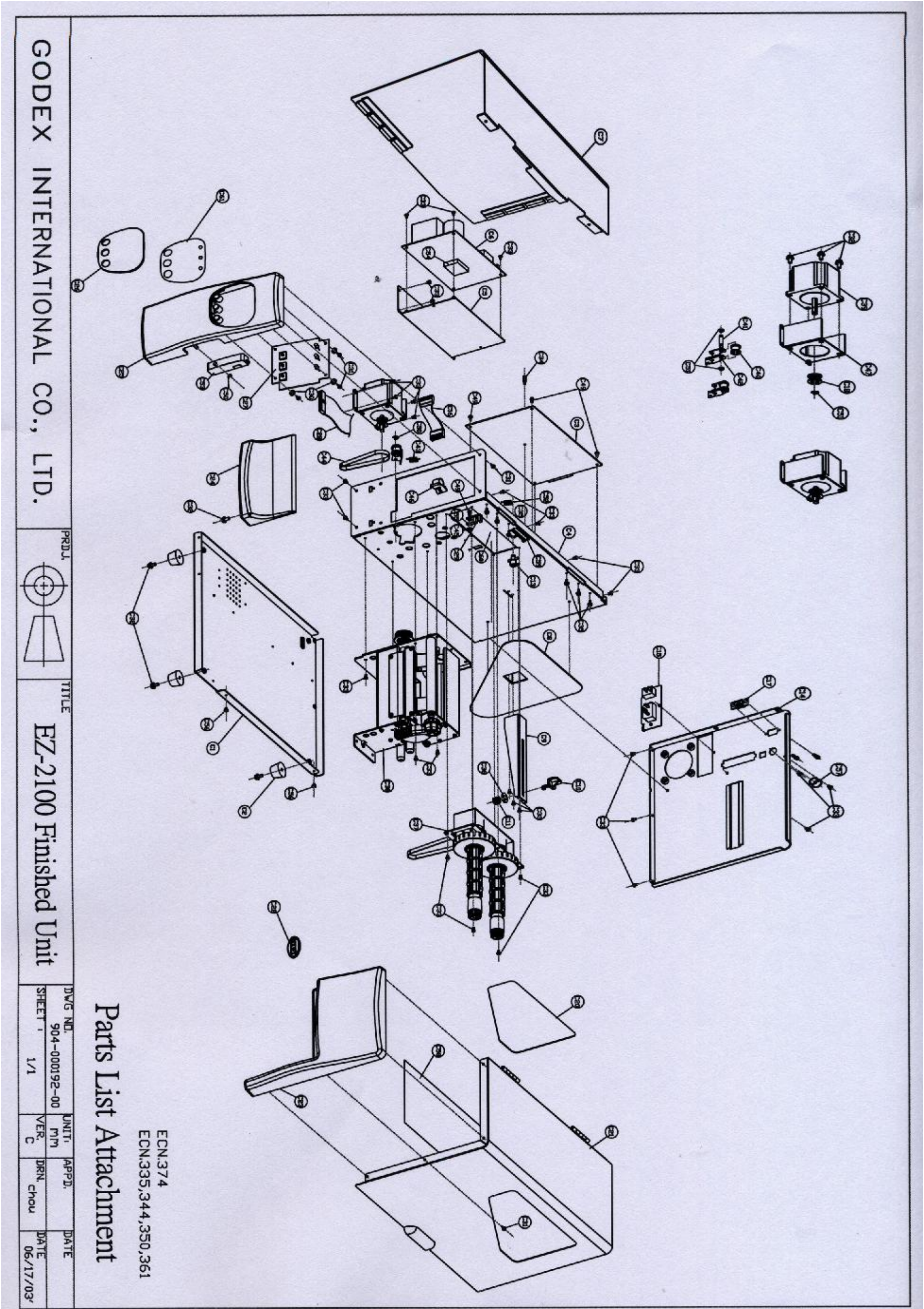
Problem	Recommended Solution
LCD Display shows no message after power on the printer	Check the power cable
LED light turns red (power/status) after printing stops	- Check for software setting or program command errors - Replace with suitable label or ribbon - Check if label or ribbon is all out - Check if label is jammed/tangled up - Check if mechanism is closed (Thermal Print Head not positioned correctly) - Check if sensor is blocked by paper/label - Check for abnormal cutter function or of no actions (if cutter is installed)
Printing started, but nothing was printed on the label	- Check if label is placed upside down or if label is not suitable for the application - Select the correct printer driver - Select the correct label and print type
When printing, label is jammed/tangled up	Clean the label jam, and if label is stuck on Thermal Print Head, please remove it by using soft cloth with alcohol.
When printing, only part of the contents were printed	- Check if label or ribbon is stuck on the Thermal Print Head - Check if application software has errors - Check if start position setting has errors - Check if ribbon has wrinkles - Check if ribbon supply shaft is creating friction with the platen roller. If the platen roller needs to be replaced, please contact your reseller for more information - Check if power supply is correct
When printing, part of the label wasn't printed completely	- Check if Thermal Print Head is stained or dusted - Use internal command "~T" to check Thermal Print Head can print completely - Check the media quality
Printout not in desired position	- Check if sensor is covered by paper or dust - Check if liner is suitable for use, please contact reseller for more information - Check if label roll edge is aligned with Label Width Guide
When printing, page skipping occurs	- Check if error occurs on label height setting - Check is sensor is covered by dust
Unclear printout	- Check print darkness setting - Check if Thermal Print Head is covered with glue or stain
When using cutter, label wasn't cutted straight	Check if label is set up straight
When using cutter, label wasn't cutted successfully	Check whether label thickness exceeds 0.16mm
When using cutter, label couldn't feed or abnormal cutting occurs	- Check if cutter is installed properly - Check if Paper Feed Rods are sticky
When using stripper, abnormal function occurs	- Check if stripper sensor is covered with dust - Check if label is installed properly

Note: if further problems shall occur, please contact your distributor for more information.

2.3 EZ-2000 TPH Pressure Adjustment

1. Open the top cover.	
2. Pull and flip the TPH Lever counterclockwise to open the TPH.	
3. One side of the printout not being printed clearly or ribbon wrinkle occurs, adjust the TPH Spring Box position or pressure to cure the problem.	
4. To adjust the TPH Spring Box pressure, use a flat tip screwdriver to turn the screw clockwise to increase the pressure, counterclockwise to decrease the pressure.	

3.1 EXDLODE DIAGRAM
3.1.1 EZ-2100 FINISHED UNIT





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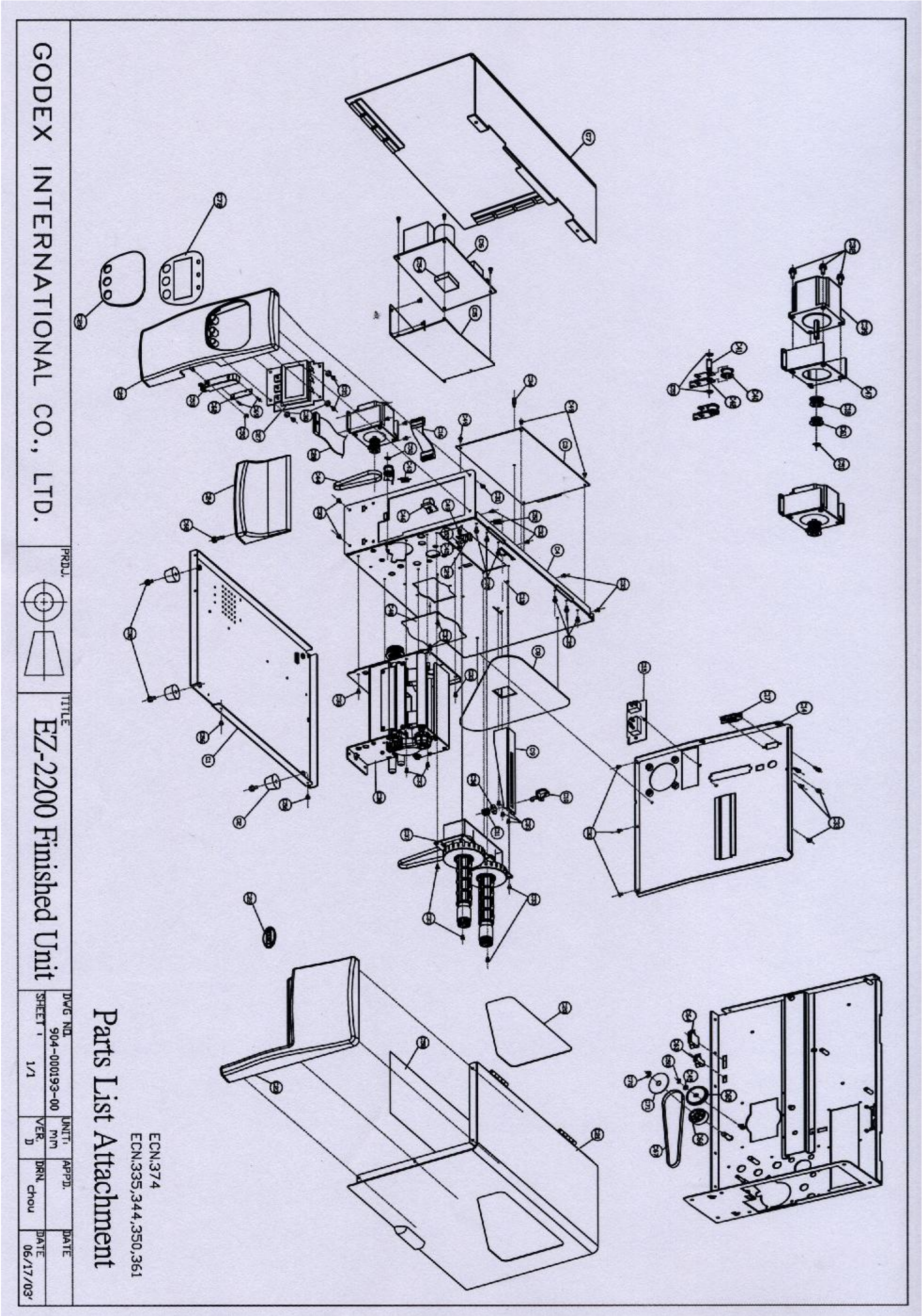
	MODEL: EZ-2100		Data:6-17-2003	REV:C	DWG No.904-000192-00	
Item	Godex No.	Part Name	Chinese Part Name	Q'ty	Remark	
		EZ-2100 Finished Unit				
1	710-029300-00	Base Plate	底板	1		
2	703-028400-00	Rubber Foot	腳墊	4		
3	160-000102-20	MAIN PCB ASS'Y	主機板組合	1		
4	710-034900-01	Middle Wall Plate	中間隔板/ez-2100	1	ECN.361	
6	422-010006-00	Switching Power (UPS110-1241-1)	交流式穩壓整流器	1		
5	710-028200-00	Power Bracket	電源支架	1		
7	710-030200-01	Left Cover	左側上蓋	1	ECN.361	
8	710-028800-00	Paper Roll Plate	紙捲檔板	1		
9	710-028700-00	Label Roll Bar	紙捲架	1		
10	700-032000-00	Label Roll Guide	紙捲調整桿	1		
11	712-028200-00	Label Roll Guide Spring \$ 1.0*7.0*15L*5N	紙捲調整桿固定彈簧	1		
13	700-032200-00	Ribbon Position Lever	碳帶內外捲調整鈕	1		
14	710-029500-00	Back Cover	後飾板	1		
15	142-000016-02	Power Switch ASS'Y	開關固定板組合	1	ECN.335	
16	601-060009-05	Power Cable-Main PCB	連接線 power-主板	1		
17	601-000021-00	RS232	RS232	1		
18	701-001500-01	22T Gear (Double Hub)	22T 皮帶輪(雙邊凸緣)	1		
20	705-001700-00	Acrylic Plate	透明壓克力	1		
21	710-030300-01	Right Cover No.KC01-0016	右側上蓋	1	ECN.350	
22	705-001600-00	Brand Plate (GODEX)	銘板	1		
23	700-031800-01	Top Right Panel	右側面板上	1	ECN.335	
24	700-031900-02	Bottom Right Panel	右側面板下	1	ECN.335, ECN.361	
25	700-031700-02	Left Panel	左側面板	1	ECN.335, ECN.361	
26	700-041000-00	LCD Cover	LCD 面板	1	ECN.361	
27	160-000103-21	LCD PCB ASS'Y	LCD 板組合/EZ-2100	1		
28	601-260006-00	LCD Cable-Main PCB	連接線 LCD-主板	1		
29	160-000106-00	RIBBON OUT PCB	RIBBON OUT PCB	1		
30	700-035500-00	Adj. Cushion \$ 4*9*1.5	泡棉 Ø4*9*1.5	4		
31	820-530080-25	Screw M3*8	自攻 M3*8	10		
32	801-440100-14	Screw M4*10(SW+W)	螺絲 M4*10(SW+W)	9		
33	801-230452-11	Flat Head Screw M3*4.5	平頭 M3*4.5	43		
34	840-000002-00	Boss 3*10	銅柱 3*10	1		
35	801-630060-11	Hex. Screw M3*6	外六角 M3*6	6		
36	851-821615-00	Metal Washer \$ 8.2*1.5t	平墊圈 Ø8.2*1.5t(金屬)	1		
37	141-000024-00	Ribbon ASS'Y	碳帶模組	1		
38	131-EZ2100-01	Mechanism (200dpi)	機心組合	1		
39	462-030012-00	Stepping Motor	步進馬達	1		
40	701-001900-00	Idle Poly	惰輪	1		
41	711-029200-00	Poly Core	惰輪軸心	1		
42	710-028300-00	Poly Bracket Spec 1.2	惰輪支架	1		
43	712-027300-00	Idle Poly Spring \$ 1.0*10*23L	惰輪拉伸彈簧	1		
44	703-027700-00	Round Belt 100MXL	皮帶 100MXL	1		
45	858-400805-00	Nylon	塑膠華司 Ø4*Ø8*0.5t	1		
46	703-028800-00	Wire Clip (WL-1)	電線固定座(WL-1)	1		
47	710-028500-00	Motor Bracket	馬達支架	1		
49	801-430060-15	Screw M3*6+SW	螺絲 M3*6+SW	5	ECN.335	
50	855-300706-00	E Ring \$ 3	E 型扣 Ø3	2		
51	855-400906-00	E Ring \$ 4	E 型扣 Ø4	3		
52	712-027200-00	Ribbon Rewind Spring	碳帶回拉拉伸彈簧	1		
53	700-036400-01	Side Gap Cover	左側板遮蓋	1	ECN.335	
54	700-036700-00	Adj. Cushion 20*20*5t	泡棉 20*20*5t	1		



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	MODEL: EZ-2100		Data: 6-17-2003		REV: C DWG No.904-000192-00		
Item	Godex No.	Part Name	Chinese Part Name	Q'ty	Remark		
		EZ-2100 Finished Unit					
55	700-036600-00	Mylar 13*9.5*0.25t	麥拉片 13*9.5*0.25t	1			
56	703-027500-00	Plastic Screw SR2.6-3.2	塑膠鉚釘 SR2.6-3.2	2			
57	703-028300-00	Plug M13	孔塞 M13	1			
58	730-012300-01	Ribbon & Label Installation	RIBBON&LABEL 裝置圖示	1	ECN.374		
59	731-011700-00	Ribbon Position Label / 45*5mm	內外捲碳帶指示標籤	1			
60	801-940060-19	Machine P/Lock Washer	螺絲 M4*6+齒形華司	1			
61	705-001900-00	Name Plate	LCD 飾蓋銘板	1	ECN.361		

3.1.2 EZ-2200 FINISHED UNIT





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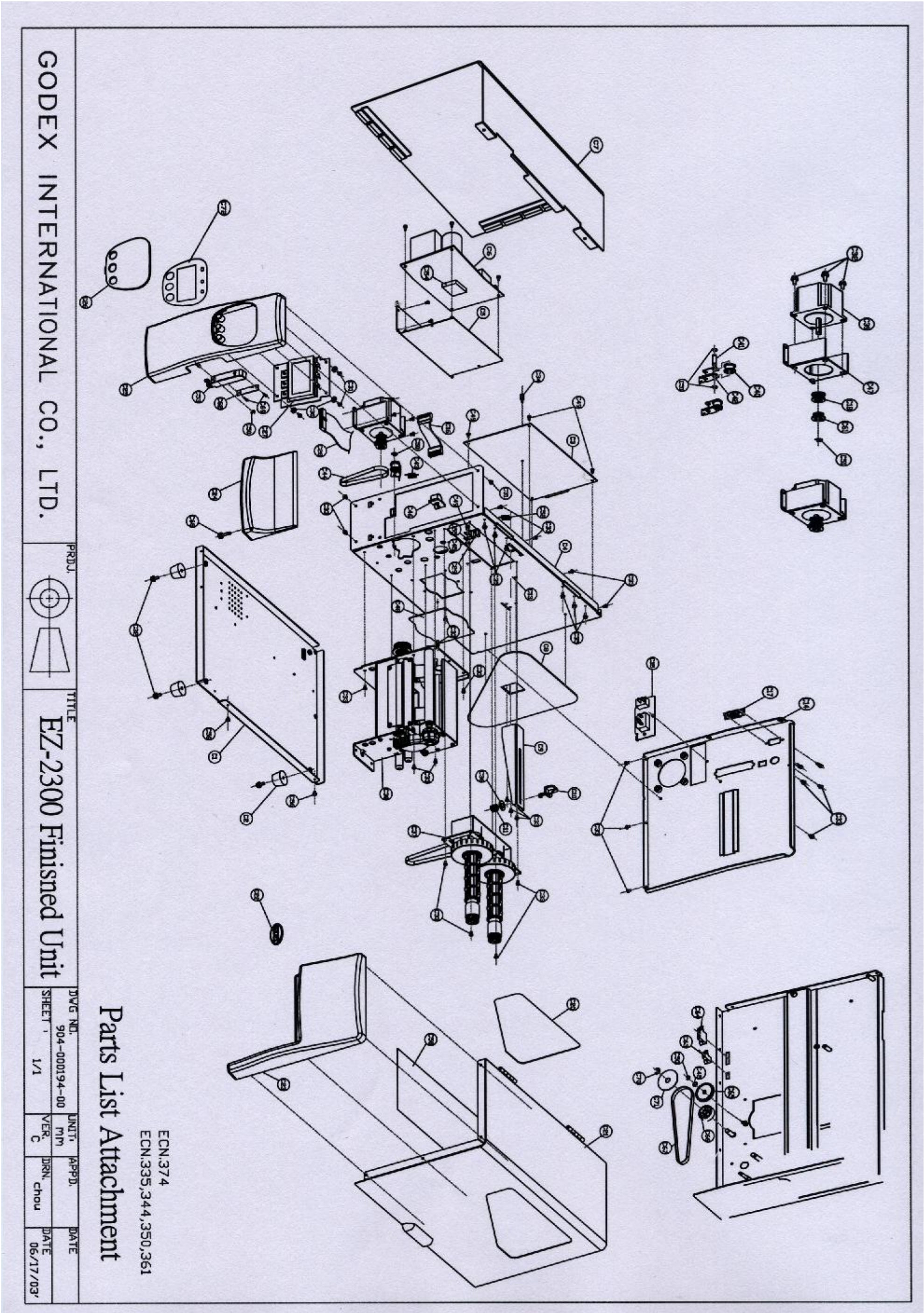
MODEL: EZ-2200 Data:6-17-2003 REV:D DWG No.904-000193-00					
Item	Godex No.	Part Name	Chinese Part Name	Q'ty	Remark
		EZ-2200 Finished Unit			
1	710-029300-00	Base Plate	底板	1	
2	703-028400-00	Rubber Foot	腳墊	4	
3	160-000102-01	MAIN BOARD PCB ASS'Y	主機板組合	1	
4	710-029400-01	Print Head Pressure Shaft	中間隔板/ez-2200	1	ECN.361
5	710-028200-00	Power Bracket	電源支架	1	
6	422-010006-00	Switching Power(UPS110-1241-1)	交流式穩壓整流器	1	
7	710-030200-01	Left Cover	左側上蓋	1	ECN.361
8	710-028800-00	Rapper Roll Plate	紙捲檔板	1	
9	710-028700-00	Label Roll Bar	紙捲架	1	
10	700-032000-00	Label Roll Guide	紙捲調整桿	1	
11	712-028200-00	Label Roll Guide Spring § 1.0*7.0*15L*5N	紙捲調整桿固定彈簧 §	1	
13	700-032200-00	Ribbon Position Lever	碳帶內外捲調整鈕	1	
14	710-029500-00	Back Cover	後飾板	1	
15	142-000016-02	Poser Switch ASS'Y	開關固定板組合	1	ECN.335
16	601-060009-05	Power Cable-Main PCB	連接線 power-主板	1	
17	601-000021-00	RS232	RS232	1	
18	701-001500-01	22T Gear (Double Hub)	22T 皮帶輪(雙邊凸緣)	1	
20	705-001700-00	Acrylic Plate	透明壓克力	1	
21	710-030300-01	Right Cover No.KC01-0016	右側上蓋	1	ECN.350
22	705-001600-00	Brand Plate(GODEX)	銘板	1	
23	700-031800-01	Top Right Panel	右側面板上	1	ECN.335
24	700-031900-02	Bottom Right Panel	右側面板下	1	ECN.335,ECN.361
25	700-031700-02	Left Panel	左側面板	1	ECN.335,ECN.361
26	700-041000-00	LCD Cover	LCD 面板	1	ECN.361
27	160-000103-01	LCD PCB ASS'Y (EZ-2200/2300)	LCD 板組合/EZ-2200/EZ-2300	1	
28	601-260006-00	LCD Cable-Main PCB	連接線 LCD-主板	1	
29	160-000106-00	RIBBON OUT PCB	RIBBON OUT PCB	1	
30	700-035500-00	Adj. Cushion § 4*9*1.5t/mm	泡棉 Ø4*9*1.5t/mm	4	
31	820-530080-25	Tapping Screw M3*8	自攻 M3*8	10	
32	801-440100-14	Screw M4*10(SW+W)	螺絲 M4*10(SW+W)	8	
33	801-230452-11	Flat Head Screw M3*4.5	平頭 M3*4.5	45	
34	840-000002-00	Boss 3*10	銅柱 3*10	1	
35	801-630060-11	Hex. Screw M3*6	外六角 M3*6	6	
36	851-821615-00	Metal Washer § 8.2*1.5t	平墊圈 Ø8.2*1.5t(金屬)	1	
37	141-000024-00	Ribbon ASS'Y	碳帶模組	1	
38	131-EZ2200-01	Mechanism(200dpi) EZ-2100/EZ-2200	機心組合	1	
39	462-030012-00	Stepping Motor	步進馬達	1	
40	701-001900-00	Idle Poly § 12*11.5t	惰輪	1	
41	711-029200-00	Poly Core	惰輪軸心	1	
42	710-028300-00	Poly Bracket	惰輪支架	1	
43	712-027300-00	Idle Poly Spring § 1.0*10*23L	惰輪拉伸彈簧	1	
44	703-027700-00	Belt 100MXL	皮帶 100MXL	1	
45	858-400805-00	Nylon § 4.0* § 8.0*0.5t/mm	塑膠華司 Ø4*Ø8*0.5t	2	
46	703-028800-00	Wire Clip(WL-1)	電線固定座(WL-1)	1	
47	710-028500-00	Motor Bracket	馬達支架	1	
48	710-034100-00	Rewind Wall Plate Spec 1.2t	背紙回收遮蓋	1	
49	801-430060-15	Machine Screw M3*6	螺絲 M3*6+SW	5	ECN.335
50	855-300706-00	E Ring § 3	E 型扣 Ø3	3	
51	855-400906-00	E Ring § 4	E 型扣 Ø4	3	



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MODEL: EZ-2200		Data:6-17-2003		REV:D	DWG No.904-000193-00
Item	Godex No.	Part Name	Chinese Part Name	Q'ty	Remark
		EZ-2200 Finished Unit			
52	712-027200-00	Ribbon Rewind Spring	碳帶回拉拉伸彈簧	1	
53	700-036000-01	Stripper Box	STRIP SENSOR PCB 盒	1	ECN.335
54	700-036700-00	Adj. Cushion 20*20*5t	泡棉 20*20*5t	1	
55	700-036600-00	Mylar 13*9.5*0.25t	麥拉片 13*9.5*0.25t	1	
56	703-027500-00	Plastic Screw SR2.6-3.2	塑膠鉚釘 SR2.6-3.2	2	
58	730-012300-01	Ribbon & Lable Instruction Label	RIBBON&LABEL 裝置圖示	1	ECN.374
59	731-011700-00	Ribbon Position Label	內外捲碳帶指示標籤	1	
60	801-940060-19	Screw M4*6+Tooth Washer	螺絲 M4*6+齒形華司	1	
61	701-002900-00	22T Gear (Single Hub)	22T 皮帶輪(單邊凸緣)	1	
62	160-000114-00	Stripper Sensor PCB	STRIP SENSOR PCB	1	
63	601-020023-00	2 Pin Cable-Rewind	連接線 2PIN / Rewind	1	
64	601-050019-00	5 Pin Cable-Cutter	連接線 5PIN / Cutter	1	
65	701-001200-00	64T (ID ϕ 4) Gear	64T(IDØ4)正齒輪	1	
66	701-002500-00	40/36 Tooth Gear	40/36T 複合齒輪	1	
67	703-027800-02	Belt 140MXL	皮帶 140MXL	1	
68	703-029000-00	Hand Screw M4*6* ϕ 10	手轉螺絲 M4*6*Ø10	1	
69	820-417050-15	Screw M1.7*5	自攻 M1.7*5	2	
70	855-501106-00	E Ring 5	E 型扣 Ø5	1	
71	858-602905-00	Washer ϕ 6* ϕ 29*0.5t	塑膠華司 Ø6*Ø29*0.5t	1	
72	705-002000-00	LCD Cover Plate	LCD 飾蓋銘板	1	ECN.361

3.1.3 EZ-2300 FINISHED UNIT





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PART LIST TABLE

MODEL: EZ-2300		Data:6-17-2003	REV:C	No.904-000194-00	
Item	Godex No.	Part Name	Chinese Part Name	Q'ty	Remark
		EZ-2300 Finished Unit			
1	710-029300-00	Base Plate	底板	1	
2	703-028400-00	Rubber Foot	腳墊	4	
3	160-000102-10	MAIN BOARD PCB	主機板組合/EZ-2300	1	
4	710-029400-01	Middle Wall Plate	中間隔板/ez-2200	1	ECN.361
6	422-010006-00	Switching Power	交流式穩壓整流器	1	
5	710-028200-00	Power Bracket	電源支架	1	
7	710-030200-01	Left Cover	左側上蓋	1	ECN.361
8	710-028800-00	Paper Roll Plate	紙捲檔板	1	
9	710-028700-00	Label Roll Bar	紙捲架	1	
10	700-032000-00	Label Roll Guide	紙捲調整桿	1	
11	712-028200-00	Power Bracket	紙捲調整桿固定彈簧	1	
13	700-032200-00	Ribbon Position Lever	碳帶內外捲調整鈕	1	
14	710-029500-00	Back Cover	後飾板	1	
15	142-000016-02	Power Switch ASS'Y	開關固定板組合	1	ECN.335
16	601-060009-05	Power Cable-Main PCB	連接線 power-主板	1	
17	601-000021-00	RS232	RS232	1	
18	701-001500-01	22T Gear (Double Hub)	22T 皮帶輪(雙邊凸緣)	1	
20	705-001700-00	PANEL	透明壓克力	1	
21	710-030300-01	Right Cover	右側上蓋	1	ECN.350
22	705-001600-00	LOGO	銘板	1	
23	700-031800-01	Top Right Panel	右側面板上	1	ECN.335
24	700-031900-02	Bottom Right Panel	右側面板下	1	ECN.335, ECN.361
25	700-031700-02	Left Panel	左側面板	1	ECN.335, ECN.361
26	700-041000-00	LCD Cover	LCD 面板	1	ECN.361
27	160-000103-01	LCD PCB ASS'Y	LCD 板組合/EZ-2200/EZ-2300	1	
28	601-260006-00	LCD Cable-Main PCB	連接線 LCD-主板	1	
29	160-000106-00	RIBBON OUT PCB	RIBBON OUT PCB	1	
30	700-035500-00	Bottom Mach. Bracket	泡棉 Ø4*9*1.5	4	
31	820-530080-25	Screw M3*8	自攻 M3*8	#	
32	801-440100-14	M4*10	螺絲 M4*10(SW+W)	8	
33	801-230452-11	Flat Head Screw M3*4.5	螺絲 M3*4.5 平頭	#	
34	840-000002-00	Boss 3*10	銅柱 3*10	1	
35	801-630060-11	Hex. Screw M3*6	外六角 M3*6	6	
36	851-821615-00	Metal Washer 8.2*16*1.5t	平墊圈 Ø8.2*16*1.5t(金屬)	1	
37	141-000024-00	Ribbon Ass'y	碳帶模組	1	
38	131-EZ2300-01	Mechanism Ass'y	機心組合	1	
39	462-030012-00	Stepping Motor	步進馬達	1	
40	701-001900-00	Idle Poly	惰輪	1	
41	711-029200-00	Poly Core	惰輪軸心	1	
42	710-028300-00	Poly Bracket	惰輪支架	1	
43	712-027300-00	Idle Poly Spring	惰輪拉伸彈簧	1	
44	703-027700-01	Belt 100MXL	皮帶 112MXL/EZ-2300	1	
45	858-400805-00	Washer Ø4*Ø8*0.5t	塑膠華司 Ø4*Ø8*0.5t	2	
46	703-028800-00	Wire Clip (WL-1)	電線固定座(WL-1)	1	
47	710-028500-00	Motor Bracket	馬達支架	1	
48	710-034100-00	Rewind Wall Plate	背紙回收遮蓋	1	
49	801-430060-15	Screw M3*6+SW	螺絲 M3*6+SW	5	
50	855-300706-00	E Ring Ø3	E 型扣 Ø3	3	
51	855-400906-00	E Ring Ø34	E 型扣 Ø4	3	
52	712-027200-00	Ribbon Rewind Spring	碳帶回拉拉伸彈簧	1	



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Item	Godex No.	Part Name	Chinese Part Name	Q'ty	Remark
		EZ-2300 Finished Unit			
53	700-036000-01	Stripper Box	STRIP SENSOR PCB 盒	1	ECN.335
54	700-036700-00	Adj. Cushion 20*20*5t	泡棉 20*20*5t	1	
55	700-036600-00	Mylar Piece 13*9.5*0.25t	麥拉片 13*9.5*0.25t	1	
56	703-027500-00	Snap Rivet RS2.6-3.2	塑膠鉚釘 SR2.6-3.2	2	
58	730-012300-01	Ribbon & Label Instruction Label	RIBBON&LABEL 裝置圖示	1	ECN.374
59	731-011700-00	Ribbon Position Label	內外捲碳帶指示標籤	1	
60	801-940060-19	Screw M4*6+Tooth Washer	螺絲 M4*6+齒形華司	1	
61	701-002900-00	22t (Single Hub)	22T 皮帶輪(單邊凸緣)	1	
62	160-000114-00	Stripper Sensor PCB	STRIP SENSOR PCB	1	
63	601-020023-00	2 Pin Cable-Rewind	連接線 2PIN / Rewind	1	
64	601-050019-00	5 Pin Cable-Cutter	連接線 5PIN / Cutter	1	
65	701-001200-00	64T (ID Ø4) Gear	64T(IDØ4)正齒輪	1	
66	701-002500-00	40/36 Tooth Gear	40/36T 複合齒輪	1	
67	703-027800-02	Belt 140MXL	皮帶 140MXL	1	
68	703-029000-00	Hand Screw M4*6*10	手轉螺絲 M4*6*Ø10	1	
69	820-417050-15	Screw M1.7*5	自攻 M1.7*5	2	
70	855-501106-00	E Ring 5	E 型扣 Ø5	1	
71	858-602905-00	Washer Ø6*Ø29*0.5t	塑膠華司 Ø6*Ø29*0.5t	1	
72	705-002000-00	LCD Cover Plate	LCD 飾蓋銘板	1	ECN.361



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MODEL: EZ-2100/2200		data: 6-12-2003		REV: C		No.904-100192-00		
Item	Godex No.	Part Name	Chinese Part Name	Q'ty	Remark			
		EZ-2100/EZ-2200	Mechanism ASS'Y (共用)					
1	710-033500-00	Bottom Mach Bracket	中間組立架(下)	1				
2	711-029400-01	Print Head Pressure Shaft	印表頭壓力旋轉軸	1	ECN.368			
3	700-030800-01	Print Head Spring Box	印表頭彈簧固定盒	2	ECN.368			
4	712-029600-00	Print Head Spring	印表頭彈簧	2	ECN.368			
5	700-030700-00	Print Head Pressure Head	印表頭壓力頭	2				
6	700-035100-00	Print Head Pressure Plate	印表頭壓板	1				
7	710-028900-00	TPH Bracket	印表頭支架	1				
8	712-027000-00	Print Head Lift Spring	印表頭抬起拉伸彈簧	2				
9	703-026400-00	Snap Bushing / NB-19A	開口式護線環/NB-19A	2				
10	460-000016-01	TPH KF2004-GD39B (ROHM)	印表頭	1				
11	710-030400-00	Ribbon Expansion Adj. Plate	碳帶張力調整片	1				
12	700-031100-00	Moveable Sensor Box (top cover)	移動 SENSOR 盒上蓋	1				
13	160-000105-00	SEE THROU PCB	PCB	1				
14	711-029600-00	Sensor Box Lever	SENSOR 盒移動桿	1				
15	710-029600-00	Moveable Sensor Bracket	移動 SENSOR 固定架	1				
16	712-027100-00	Moveable Sensor Spring	移動 SENSOR 固定彈簧	1				
17	700-031200-00	Moveable Sensor Box (lower cover)	移動 SENSOR 下蓋	1				
18	855-400906-00	E Ring 4	E 型扣 Ø 4	1				
19	711-029500-00	Ribbon Shaft 5	碳帶軸桿 Ø15	2				
20	710-029000-00	Upper Right Bracket	右側上板	1				
21	160-000104-00	BLACK MARK PCB	PCB	1				
22	801-460120-14	Screw M6*12(SW+W)	螺絲 M6*12(SW+W)	4				
23	711-030600-00	Label Feed Bar	導紙桿	2				
24	702-000800-00	Platen	PLATEN 橡膠滾輪	1				
25	710-029100-01	Bottom Right Bracket	右側下板	1	ECN.344			
26	710-028000-00	Print Head Switch Bracket	印表頭開關支架	1				
27	710-033200-01	Platen Bearing	PLATEN 軸襯	2	ECN.344			
28	700-030900-00	Print Head Lever	印表頭壓力旋轉臂	1				
29	712-027500-00	Print Head Lever Spring	TPH 旋臂壓縮彈簧	1				
30	851-821615-00	Metal Washer § 8.2* § 16*1.5	墊片 Ø 8.2*Ø16*1.5t(金屬)	1				
31	855-601208-00	E Ring	E 型扣 Ø 6	4				
32	801-420080-11	Screw M2*8	螺絲 M2*8	1				
33	162-000008-00	DOOR OPEN	微動開關加工	1				
34	801-430040-15	SCREW M3*4	螺絲 M3*4+SW	1				
35	700-030500-00	Label Adj. Guide (Left)	標籤調整桿(左)	1				
36	801-230602-11	SCREW	螺絲 M3*6 平頭	14	ECN.344			
37	710-029800-00	Tear Off Bar	撕紙架	1				
38	801-230452-11	SCREW	螺絲 M3*4.5 平頭	6	ECN.344			
39	710-029200-01	Left Bracket	左側板	1	ECN.344			
40	701-001700-00	30 Tooth Gear	30 齒皮帶輪	1				
41	701-001600-00	44 Tooth Gear	44 齒皮帶輪	1				
42	700-035900-00	Label Adj. Guide (Right)	標籤調整桿(右)	1				
43	801-450100-14	Screw M5*10(SW+W)	螺絲 M5*10(+SW+W)	2				
45	858-520805-00	Washer § 5.2* § 8*0.5t	塑膠華司 Ø5.2*Ø8*0.5t	2				
46	820-430080-15	Screw M3*8	自攻 M3*8	1				
47	703-028700-00	Rubber Cable Clip	橡膠護線環	1				
48	601-150006-08	HOUSING P1.25 MEL-JAE 15P*2L L380mm	印表頭排線	1				
49	601-150007-08	HOUSING P1.25 JAE-JAE 15P*2L L300mm	印表頭排線	1				
50	710-034200-00	TPH Lever Hook	印表頭旋轉臂卡勾	1				
51	860-811605-00	Washer § 8.1* § 16*0.5	石墨華司 Ø 8.1*Ø16*0.5	1				



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Item	Godex No.	Part Name	Chinese Part Name	Q'ty	Remark
		EZ-2100/EZ-2200	Mechanism ASS'Y (共用)		
52	710-034600-00	Middle Wall (Top)	中間組立架(上)	1	
53	860-821205-00	Graphite Washer	石墨華司 Ø 8.2*Ø12*0.5	2	
54	711-038600-00	Print Head Adj. Screw	壓力調整螺絲	2	ECN.368
55	710-039600-00	Washer Ø11.5*1.6t	墊片 Ø11.5*1.6t	2	ECN.368

GODEX INTERNATIONAL CO., LTD.

PRD.

TITLE

DWG. NO.

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EZ-2300 Mechanism ASS'Y

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Parts List Attachment

ECN.368

ECN.344



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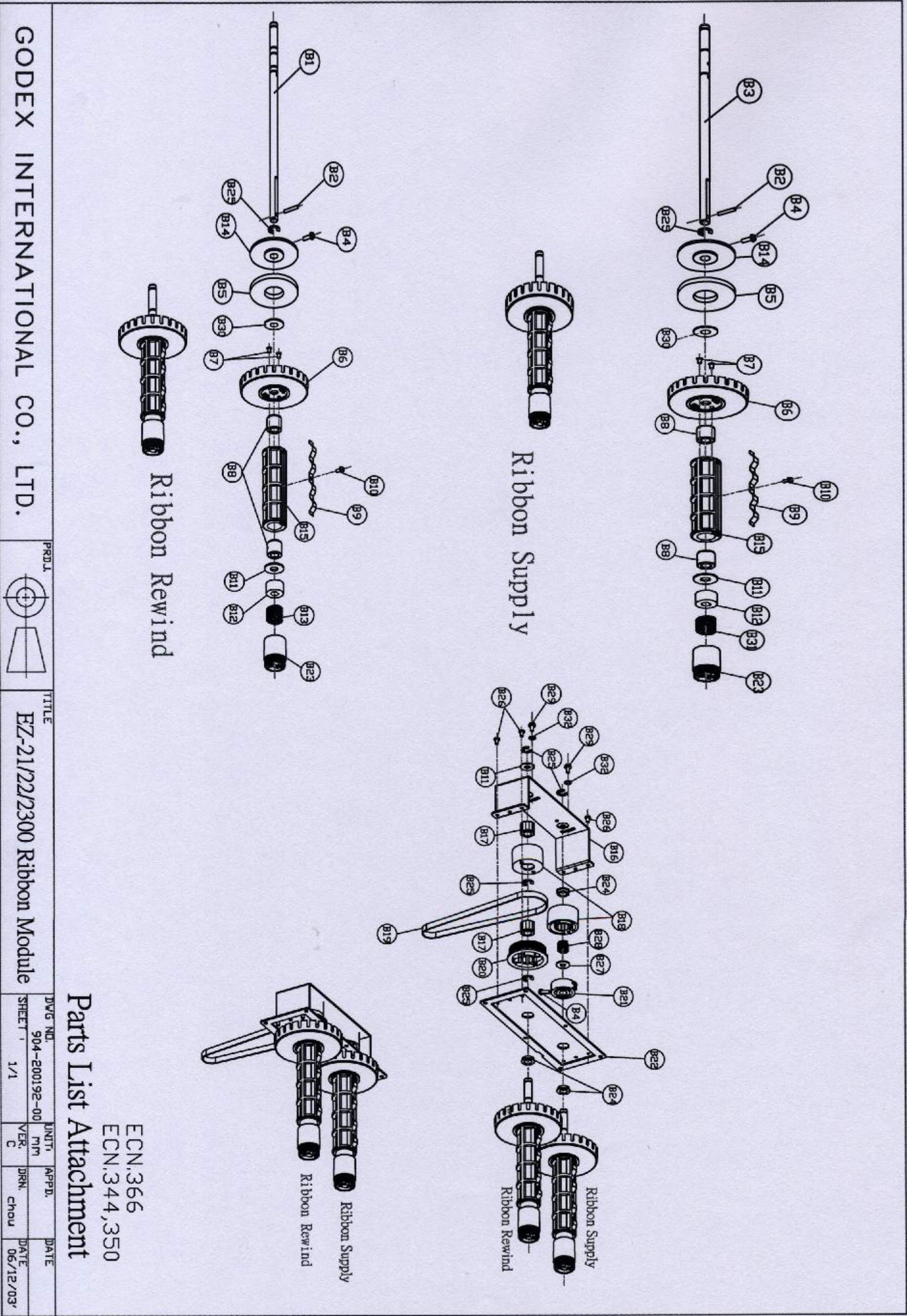
MODEL: EZ-2300		Data:6-12-2003	REV:C	DWG No.904-100194-00	
Item	Godex No.	Part Name	Chinese Part Name	Q'ty	Remark
EZ-2300 Mechanism Ass'y					
1	710-033500-00	Bottom Mach. Bracket	中間組立架(下)	1	
2	711-029400-01	Print Head Pressure Shaft	印表頭壓力旋轉軸	1	ECN.368
3	700-030800-01	Print Head Spring Box	印表頭彈簧固定盒	2	ECN.368
4	712-029600-00	Print Head Spring	印表頭彈簧	2	ECN.368
5	700-030700-00	Print Head Pressure Head	印表頭壓力頭	2	
6	700-035100-00	Print Head Pressure Plate	印表頭壓板	1	
7	710-034700-00	Print Head Bracket	印表頭支架/EZ-2300	1	
8	712-027000-00	Print Head Lift Spring	印表頭抬起拉伸彈簧	2	
10	460-000017-00	Print Head KPG-106-12TA01-GO(KYOCERA)	印表頭/EZ-2300	1	
11	710-030400-00	Ribbon Expansion Adj. Plate	碳帶張力調整片	1	
12	700-031100-00	Moveable Sensor Box(top cover)	移動 SENSOR 盒上蓋	1	
13	160-000105-00	SEE THROU PCB	PCB	1	
14	711-029600-00	Sensor Box Lever	SENSOR 盒移動桿	1	
15	710-029600-00	Moveable Sensor Bracket	移動 SENSOR 固定架	1	
16	712-027100-00	Moveable Sensor Spring	移動 SENSOR 固定彈簧	1	
17	700-031200-00	Moveable Sensor Box (lower cover)	移動 SENSOR 下蓋	1	
18	855-400906-00	E Ring 4	E 型扣 Ø 4	1	
19	711-029500-00	Ribbon Shaft 5	碳帶軸桿 Ø15	2	
20	710-029000-00	Upper Right Bracket	右側上板	1	
21	160-000104-00	BLACK MARK PCB	PCB	1	
22	801-460120-14	Screw M6*12(SW+W)	螺絲 M6*12(SW+W)	4	
23	711-030600-00	Label Feed Bar	導紙桿	2	
24	702-000800-00	Platen Roller	PLATEN 橡膠滾輪	1	
25	710-029100-01	Bottom Right Bracket	右側下板	1	ECN.344
26	710-028000-00	Print Head Switch Bracket	印表頭開關支架	1	
27	710-033200-01	Platen Bearing	PLATEN 軸襯	2	ECN.344
28	700-030900-00	Print Head Lever	印表頭壓力旋轉臂	1	
29	712-027500-00	Print Head Lever Spring	TPH 旋臂壓縮彈簧	1	
30	851-821615-00	Metal Washer Ø 8.2*Ø16*1.5t	墊片 Ø 8.2*Ø16*1.5t(金屬)	1	
31	855-601208-00	E Ring 6	E 型扣 Ø 6	4	
32	801-420080-11	Screw M2*8	螺絲 M2*8	1	
33	162-000008-00	DOOR OPEN	微動開關加工	1	
34	801-430040-15	Screw M3*4	螺絲 M3*4+SW	1	
35	700-030500-00	Label Adj. Guide (Left)	標籤調整桿(左)	1	
36	801-230602-11	Flat Head Screw M3*6	螺絲 M3*6 平頭	14	ECN.344
37	710-029800-00	Tear Off Bar	撕紙架	1	
38	801-230452-11	SCREW	螺絲 M3*4.5 平頭	6	ECN.344
39	710-029200-01	Left Bracket	左側板	1	ECN.344
40	701-001700-00	30 Tooth Gear	30 齒皮帶輪	1	
41	701-002800-00	65 Tooth Gear	65 齒皮帶輪/EZ-2300	1	
42	700-035900-00	Label Adj. Guide (Right)	標籤調整桿(右)	1	
43	801-450100-14	Screw M5/10 (SW+W)	螺絲 M5*10(SW+W)	2	
45	858-520805-00	Washer Ø5.2*Ø8*0.5t	塑膠華司 Ø5.2*Ø8*0.5t	2	
46	820-430080-15	Screw M3*8	自攻 M3*8	1	
47	703-028700-00	Rubber Cable Clip	橡膠護線環	1	
48	601-260004-03	HOUSING 200PH-26P*2/ L500mm	印表頭排線/EZ-2300	1	
50	710-034200-00	TPH Lever Hook	印表頭旋轉臂卡勾	1	
51	860-811605-00	Washer Ø 8.1*16*0.5	石墨華司 Ø 8.1*16*0.5	1	
52	710-034600-00	Middle Wall (Top)	中間組立架(上)	1	
53	860-821205-00	Graphite Washer Ø 8.2*12*0.5	石墨華司 Ø 8.2*12*0.5	2	
54	711-038600-00	TPH Pressure Screw	壓力調整螺絲	2	ECN.368



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Item	Godex No.	Part Name	Chinese Part Name	Q'ty	Remark	
EZ-2300 Mechanism Ass'y						
55	710-039600-00	Washer Ø 11.5*1.6t	墊片 Ø 11.5*1.6t	2	ECN.368	

3.1.6 EZ-2100/2200/2300 RIBBON MODULE





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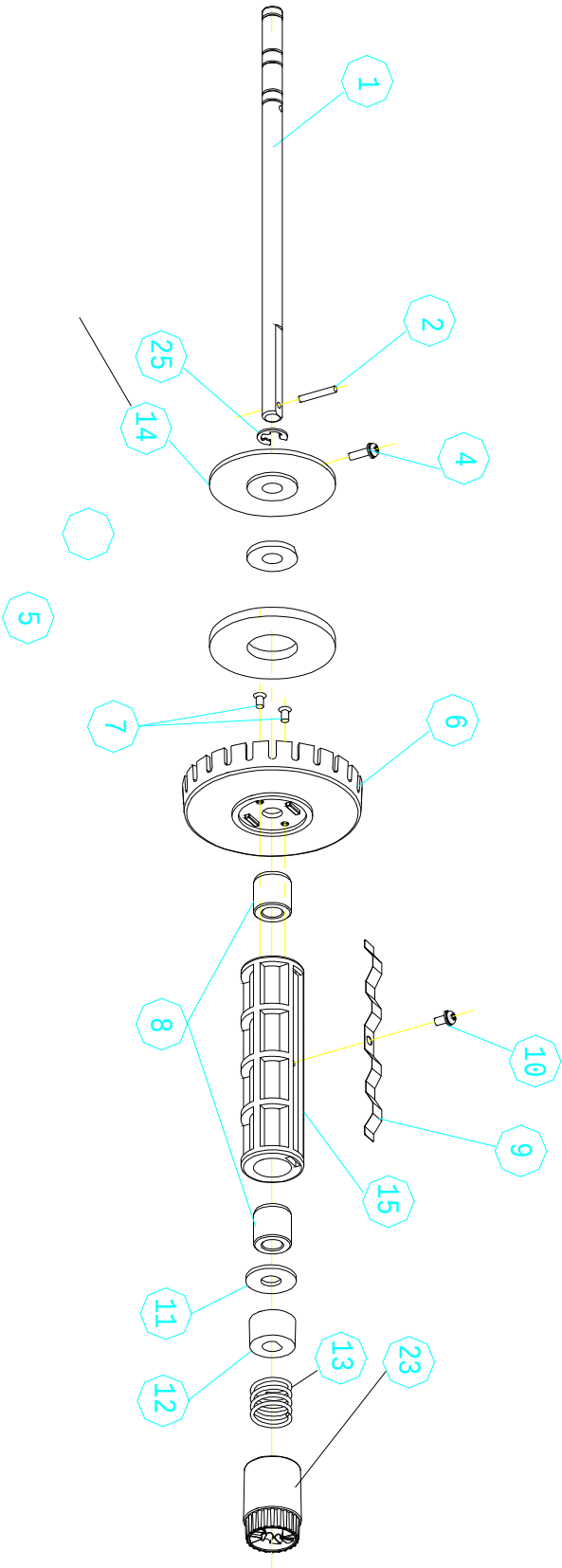
PART LIST TABLE

MODEL: EZ-2100		Data:6-12-2003	REV:C	DWG No.904-200192-00	
Item	Godex No.	Part Name	Chinese Part Name	Q'ty	Remark
		EZ-2100/2200/2300	Ribbon Module		
1	711-028900-00	Ribbon Rewind Core	碳帶回收軸心	1	
2	713-020100-00	Spring Twig Ø2.5*16L	彈簧銷 Ø2.5*16L	2	
3	711-028800-00	Ribbon Supply Core	碳帶供應軸心	1	
4	801-430120-11	SCREW M3*12/NI	螺絲 M3*12	3	
5	700-031400-00	Wool Fiber Ø50*Ø20*4T	羊毛氈 Ø50*Ø20*4T	2	
6	700-030000-00	Ø70 Friction Plate	Ø70 摩擦盤	2	
7	820-726060-25	TAPPING SCREW M2.6*6/F/BK	螺絲 M2.6*6	4	
8	710-033100-00	Bearing 15*8*15L	軸襯 15*8*15L	4	
9	710-027900-00	Ribbon Core Blade	碳帶紙蕊固定彈片	2	
10	820-430040-13	TAPPING SCREW/P/NI/M3*4	螺絲 M3*4	2	
11	860-811605-00	Washer Ø 8.1*16*0.5	石墨華司 Ø 8.1*16*0.5	3	
12	700-029900-00	Ø18 Friction Plate	Ø18 摩擦盤	2	
13	712-027400-00	Ribbon Supply Spring	碳帶回收壓縮彈簧	1	ECN.366
14	700-030100-00	Ø50 Friction Plate	Ø50 摩擦盤	2	
15	700-034600-00	Ribbon Shaft	碳帶滾軸	2	
16	710-028400-00	Ribbon Core Support Bracket	碳帶軸心支撐座	1	
17	713-011300-01	One Way Clutch	單向軸承	2	
18	700-035300-01	One Way Clutch Holder	單向軸承座	2	ECN.344
19	703-027800-01	Belt 160MXL025	160MXL025 皮帶	1	
20	701-001800-00	60 Tooth Gear	60 齒皮帶輪	1	
21	700-030400-00	Ribbon Rewind Plate	碳帶回收盤	1	
22	710-030700-00	Ribbon Ass'y Wall Plate	碳帶模組支稱座	1	
23	700-030200-00	4 Notch Knob	四段調整扭	2	
24	713-011400-00	LF1280 ZZ-NMB	滾珠軸承 Ø12*8	3	
25	855-601208-00	E Ring Ø6	E 型扣環 Ø6	6	
26	801-230452-11	Flat Head Screw M3*4.5	平頭螺絲 M3*4.5	4	ECN.335
27	851-821615-00	Metal Washer Ø8.2*Ø16*1.5t	平墊圈 Ø8.2*Ø16*1.5t(金屬)	1	
28	712-028300-00	Ribbon Rewind Secure	碳帶回收盤固定彈簧	1	
29	801-630060-11	Hexagonal Screw M3*6	外六角 M3*6	2	ECN.368
30	858-822010-00	Nylon Washer Ø8.2*Ø20*1.0t	尼龍華司 Ø8.2*Ø20*1.0t	2	ECN.350
31	712-029500-00	Ribbon Supply Spring	碳帶供應壓縮彈簧	1	ECN.366
32	852-300705-00	Geared Washer Ø3*7*0.5t	內齒華司 Ø3*7*0.5t	2	ECN.368

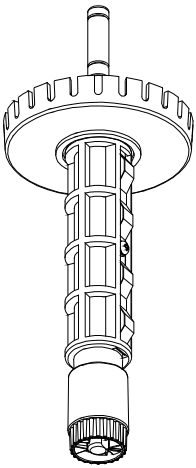
3.2 SPO SPART LIST

(A)

NO	Description	Part No.	Qty.
1	Ribbon Rewinder Core	711-028900-XX	1
2	Spring Post 2.5*16L	713-020100-XX	1
4	Screw M3*12	801-430120-11	1
5	Wool Fiber 50*20*4T	700-031400-XX	1
6	Friction Disc 70	700-030000-XX	1
7	Screw M2.6*6	820-726060-25	2
8	Bushing 15*8*15L	710-033100-XX	2
9	Ribbon Shaft Blade	710-027900-XX	1
10	Screw M3*4	820-430040-13	1
11	Washer 8.1*16*0.5	860-811605-XX	1
12	Friction Plate 18	700-029900-XX	1
13	Ribbon Supply Spring	712-027400-XX	1
14	Friction Felt 50	700-030100-XX	1
15	Ribbon Shaft	700-034600-XX	1
23	4 Notch Knob	700-030200-XX	1
25	E Ring 6	855-601208-XX	1
	Washer	858-822010-XX	1



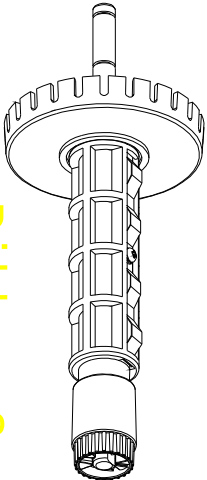
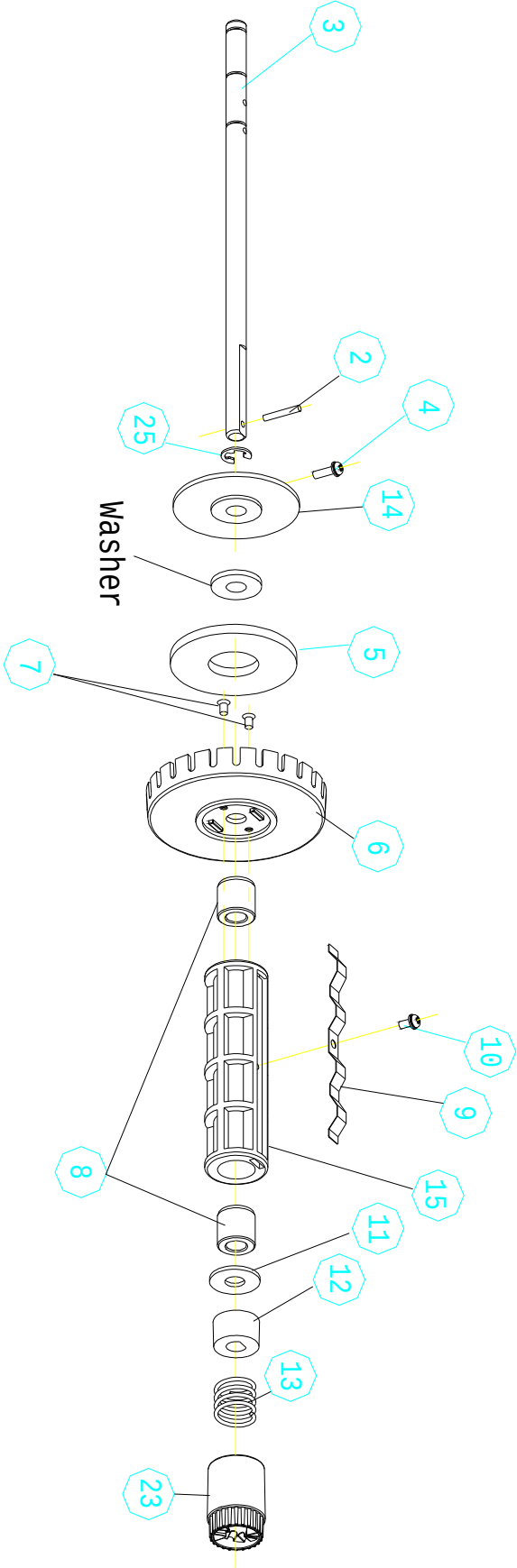
EZ-2200PM1



Ribbon Rewind Ass'y

(B)

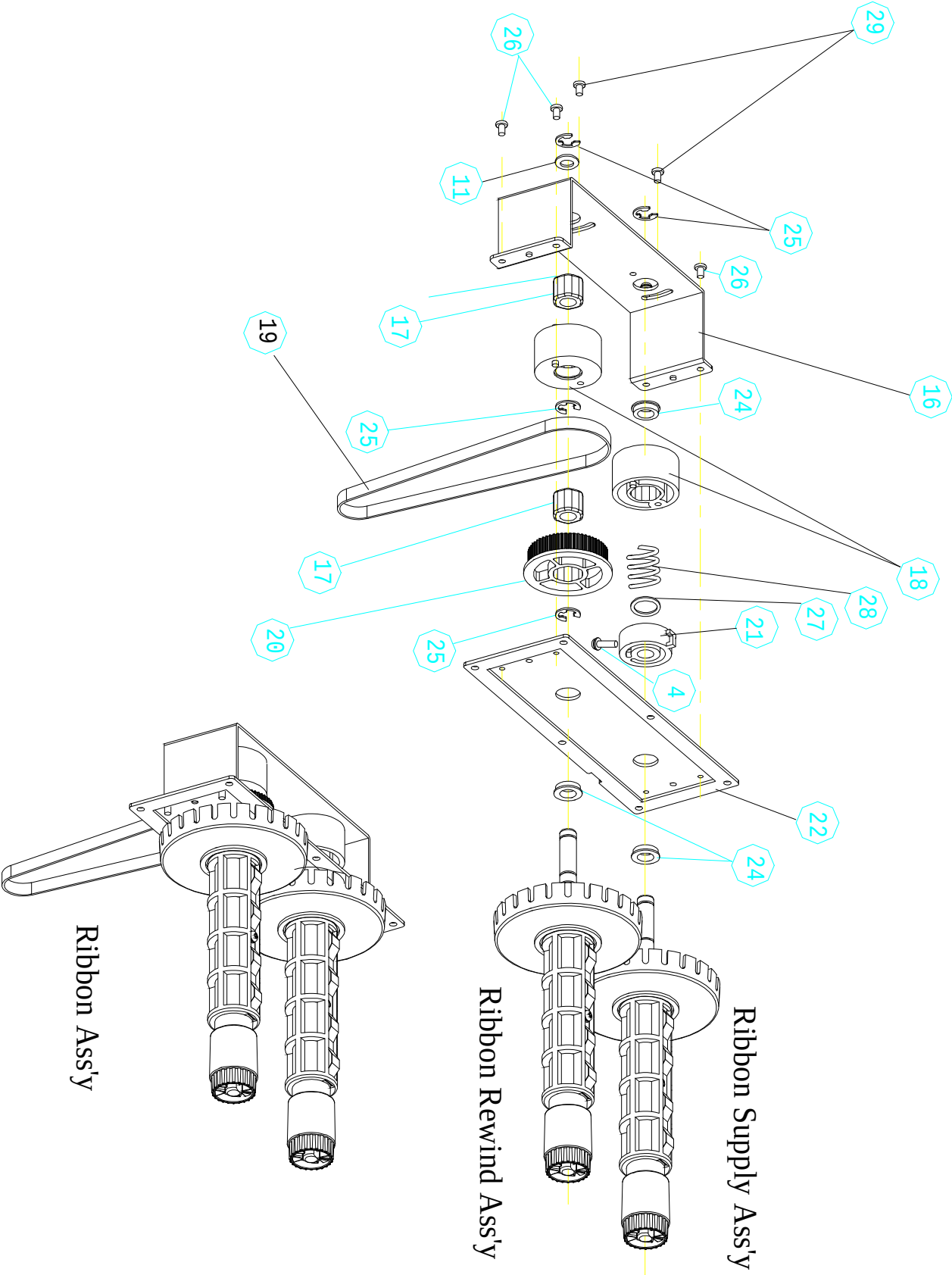
No	Description	Part No.	qty.
2	Spring Post 2.5*16L	713-020100-XX	1
3	Ribbon Supply Core	711-028800-XX	1
4	Screw M3*12	801-430120-11	1
5	Wool Fiber 50*20*4T	700-031400-XX	1
6	Friction Disc 70	700-030000-XX	1
7	Screw M2.6*6	820-726060-25	2
8	Bushing 15*8*15L	710-033100-XX	2
9	Ribbon Shaft Blade	710-027900-XX	1
10	Screw M3*4	820-430040-13	1
11	Washer 8.1*16*0.5	860-811605-XX	1
12	Friction Plate 18	700-029900-XX	1
13	Ribbon Shaft Spring	712-029500-XX	1
14	Friction Felt 50	700-030100-XX	1
15	Ribbon Shaft	700-034600-XX	1
23	4 Notch knob	700-030200-XX	1
25	E Ring 6	855-601208-XX	1
	Washer	858-822010-XX	1



Ribbon Supply Shaft

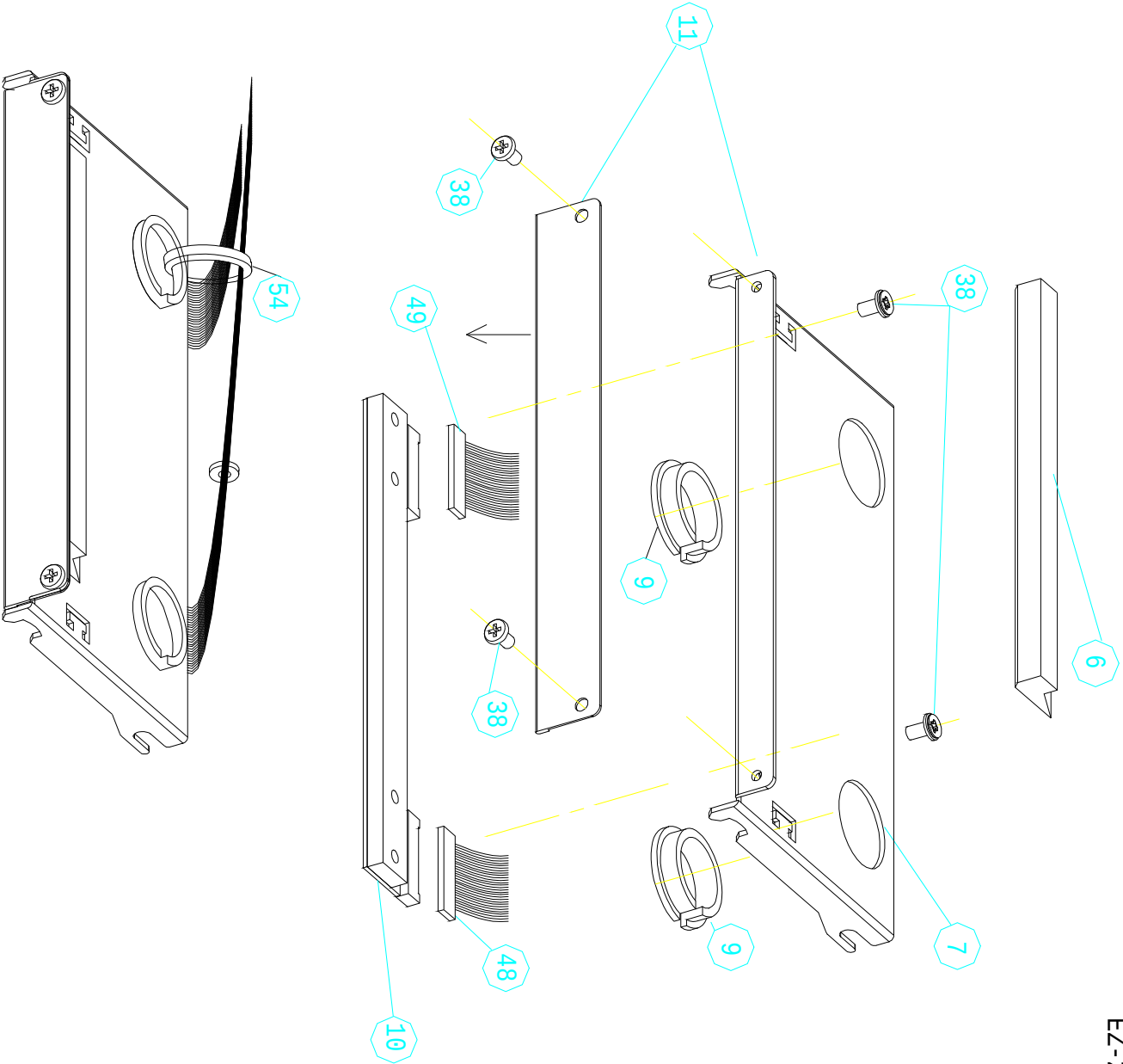
(C)

NO	Description	Part No.	Qty.
4	Screw M3*12	801-430120-11	1
16	Ribbon Core Bracket	710-028400-XX	1
17	One Way Bushing	713-011300-XX	2
18	One Way Bushing Frame	700-035300-XX	1
19	160MXL025 Belt	703-027800-01	1
20	60 Tooth Gear	701-001800-XX	1
21	Ribbon Rewind Plate	700-030400-XX	1
22	Ribbon Ass'y Wall Plate	710-030700-XX	1
24	Ball Bushing 12*8	713-011400-XX	2
25	E Ring 6	855-601208-XX	3
26	Flat Head Screw M3*4.5	801-230452-11	4
27	Washer	851-821615-XX	1
28	Ribbon Rewind Pressure Spring	712-028300-XX	1
11	Washer 8.1*16*0.5	860-811605-XX	1
29	Screw M3*6	801-630060-11	2



(D)

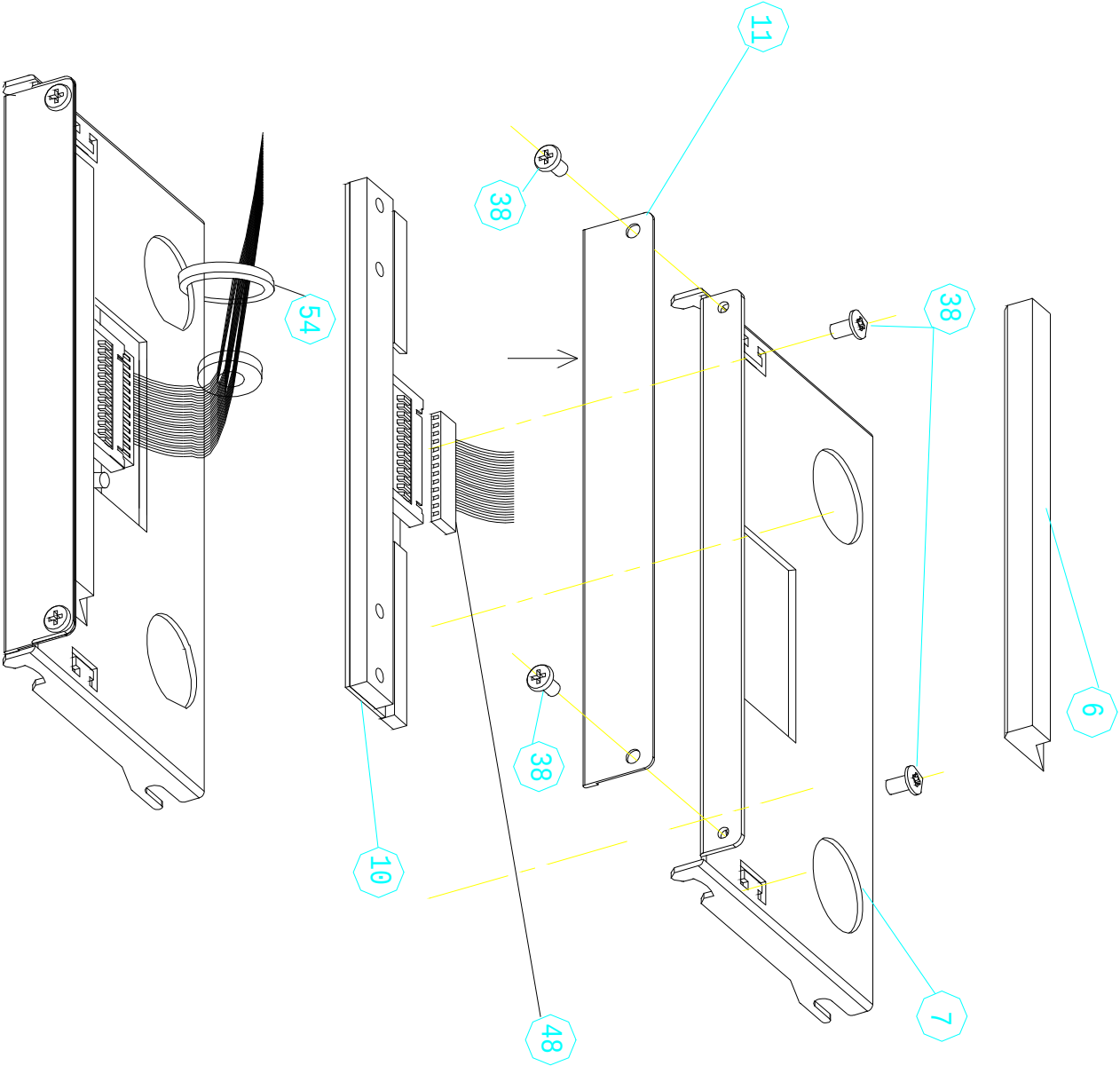
NO	Description	Part No.	Qty.
6	Print Head Pressure Plate	700-035100-XX	1
7	Print Head Bracket	710-028900-XX	1
9	Cable Ring/NB-19A	703-026400-XX	2
10	Print Head	460-000016-XX	1
11	Ribbon Pressure Adj. Plate	710-030400-XX	1
38	Flat Head Screw M3*4.5	801-230452-11	4
48	PH Cable L380mm(Red/Black)	601-150006-08	1
49	PH Cable L300mm(Blue/White)	601-150007-08	1
54	Cable Clip L75mm	703-012500-XX	2



EZ-2200PM4

(E)

NO	Description	Part No.	Qty.
6	Print Head Pressure Plate	700-035100-XX	1
7	Print Head Bracket	710-034700-XX	1
10	Print Head	460-000017-XX	1
11	Ribbon Pressure Adj. Plate	710-030400-XX	1
38	Flat Head Screw M3*4.5	801-230452-11	4
48	Print Head Connector L380mm	601-150006-08	1
54	Cable Ring 75mm	703-012500-XX	1



EZ-2300PM4

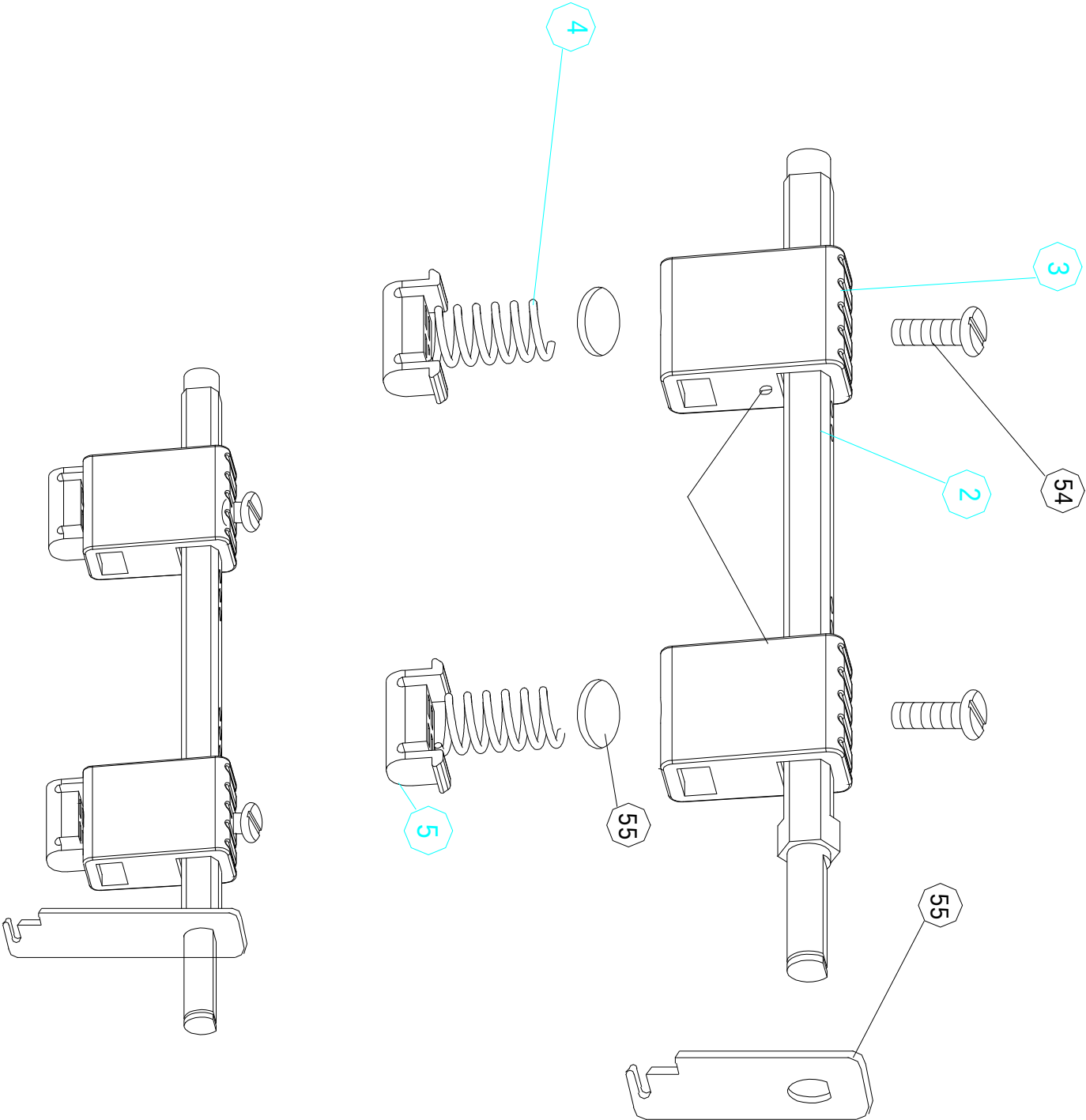


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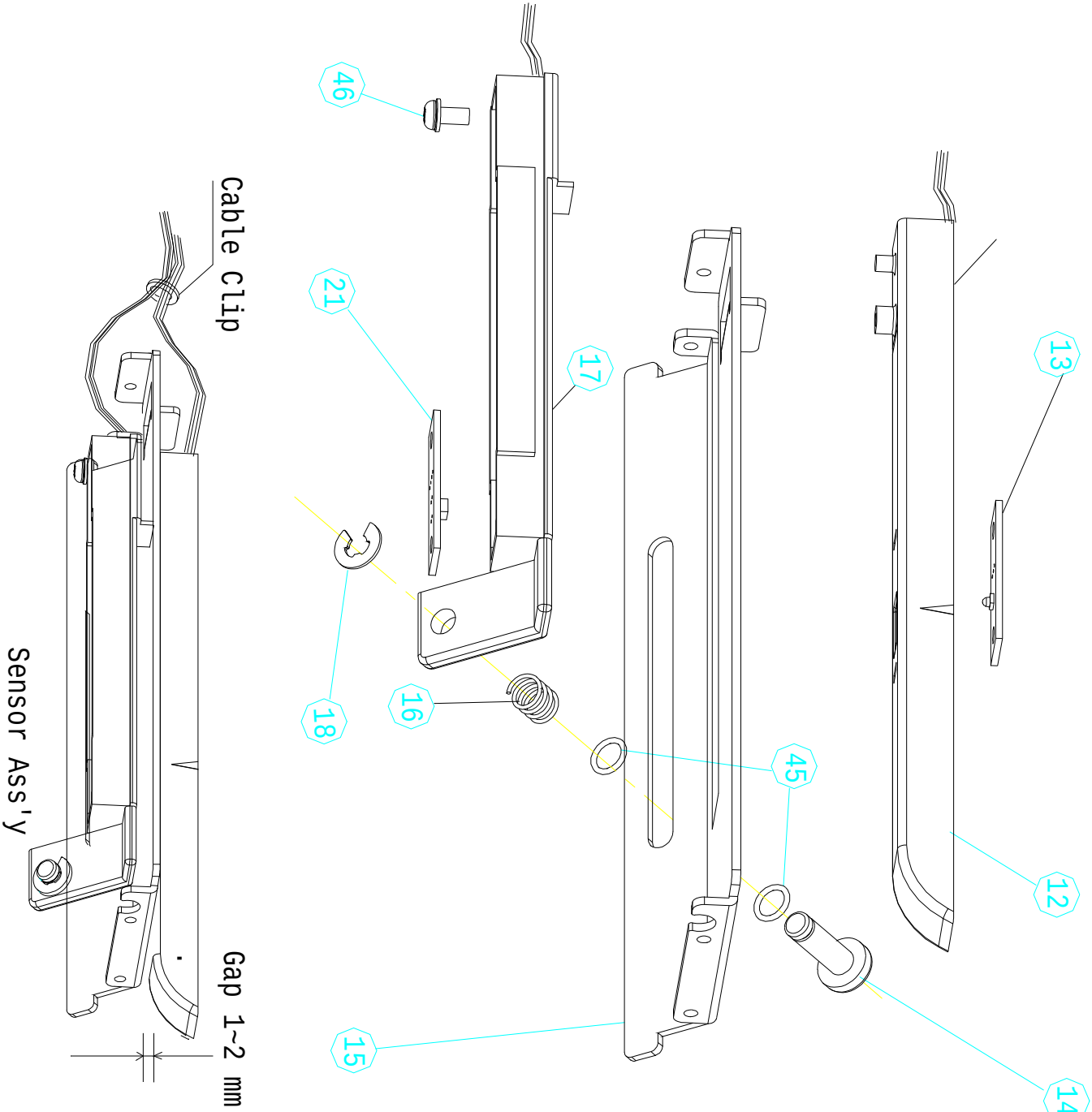
(F)

(G)

NO	Description	Part No.	Qty.
2	Print Head Pressure Shaft	711-029400-XX	1
3	Print Head Spring Box	700-030800-XX	2
4	Print Head Spring	712-029600-XX	2
5	Print Head Pressure Head	700-030700-XX	2
	Print Head Lever Hook	710-034200-XX	1



N0	Description	Part No.	Qty.
12	Moveable Sensor Cover (Top)	700-031100-XX	1
13	See Through PCB	160-000105-XX	1
14	Sensor Box Lever	711-029600-XX	1
15	Moveable Sensor Bracket	710-029600-XX	1
16	Moveable Sensor Spring	712-027100-XX	1
17	Moveable Sensor Cover (Bottom)	700-031200-XX	1
18	E Ring 4	855-400906-XX	1
21	Black Mark Sensor PCB	160-000104-XX	1
45	Washer 5.2	858-520805-XX	2
46	Screw M3*8	820-430080-15	1

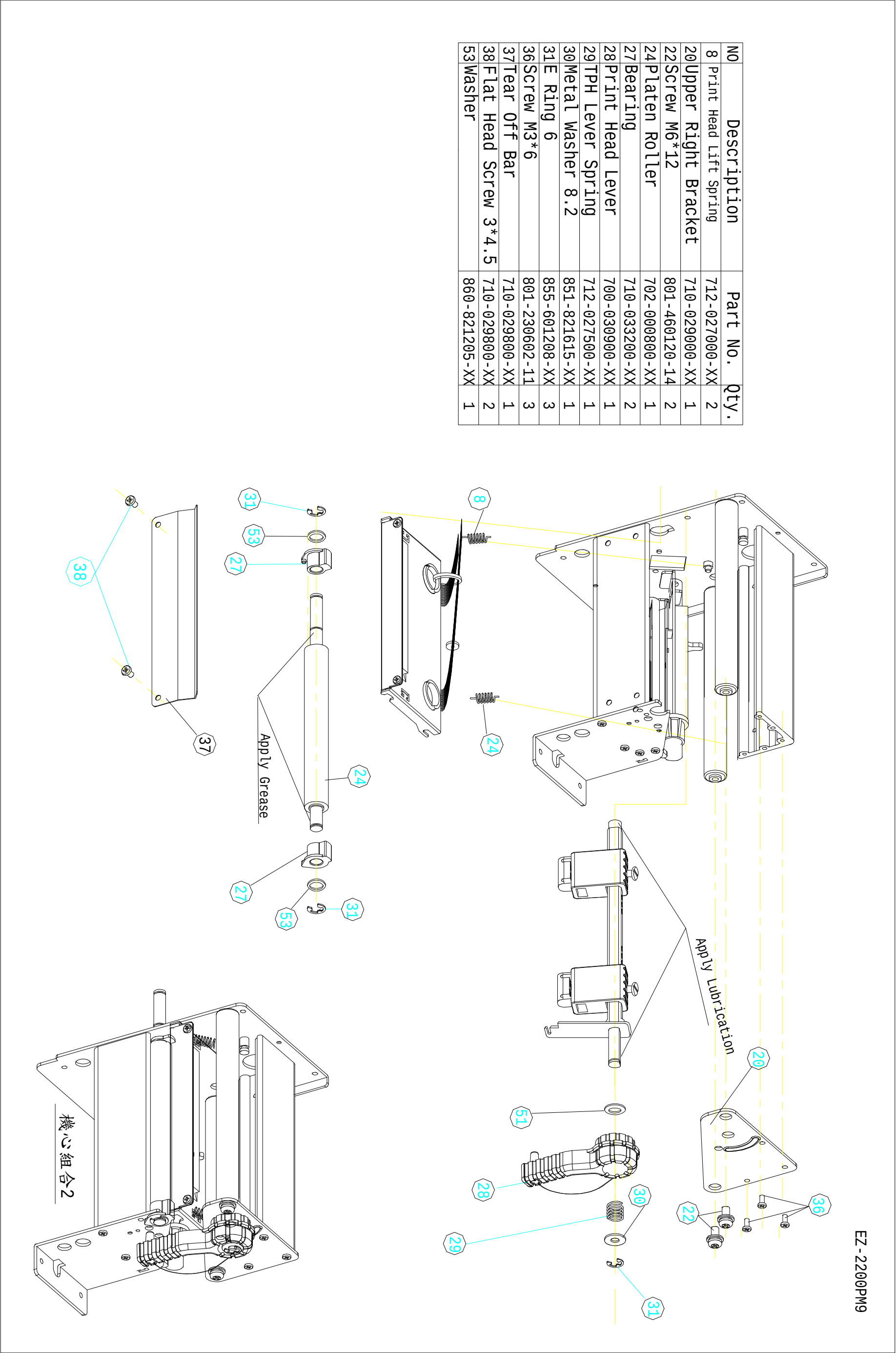




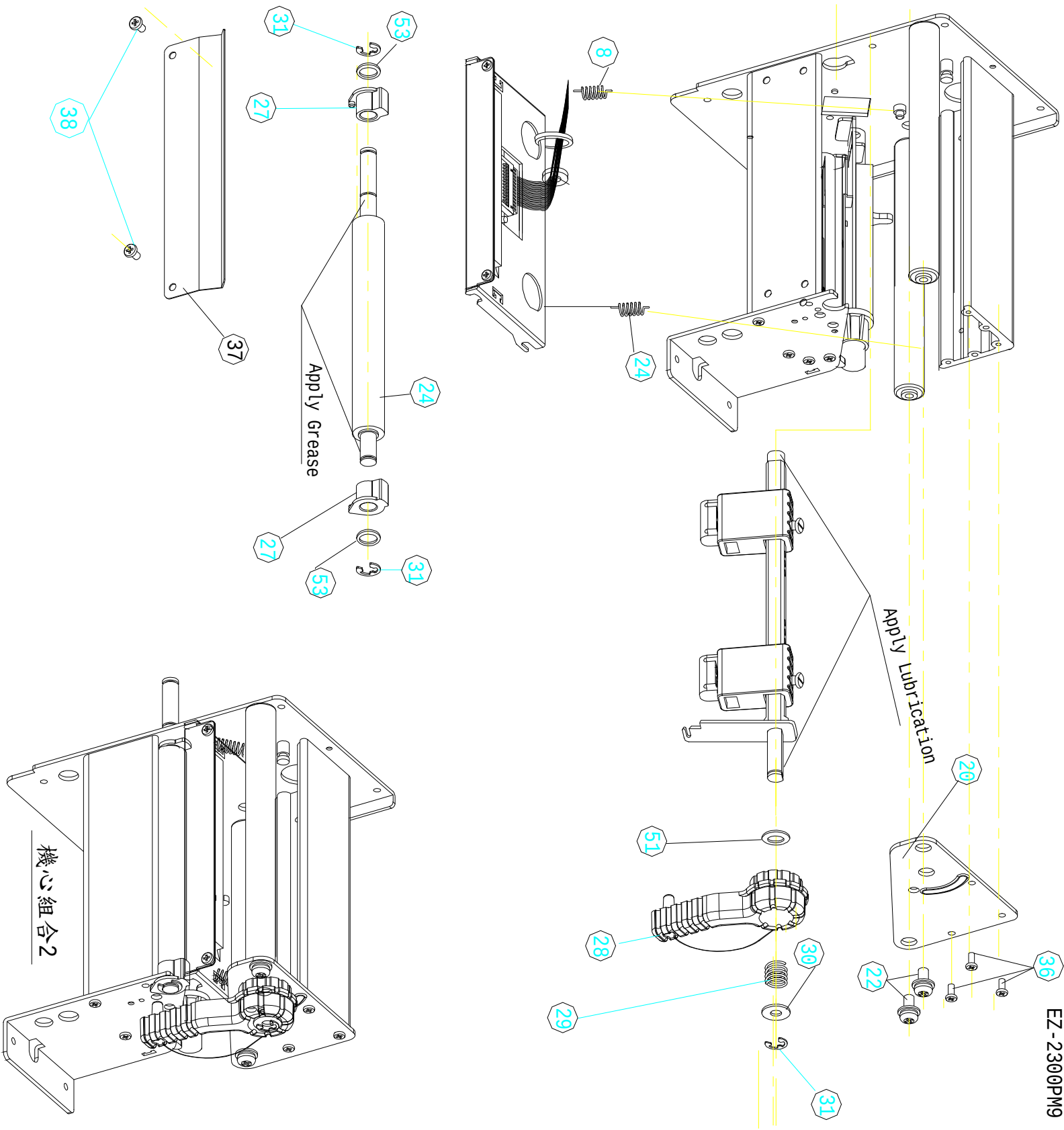
Doc. No.	Revision	Date	Page
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(1)

NO	Description	Part No.	Qty.
8	Print Head Lift Spring	712-027000-XX	2
20	Upper Right Bracket	710-029000-XX	1
22	Screw M6*12	801-460120-14	2
24	Platen Roller	702-000800-XX	1
27	Bearing	710-033200-XX	2
28	Print Head Lever	700-030900-XX	1
29	TPH Lever Spring	712-027500-XX	1
30	Metal Washer 8.2	851-821615-XX	1
31	E Ring 6	855-601208-XX	3
36	Screw M3*6	801-230602-11	3
37	Tear Off Bar	710-029800-XX	1
38	Flat Head Screw 3*4.5	710-029800-XX	2
53	Washer	860-821205-XX	1

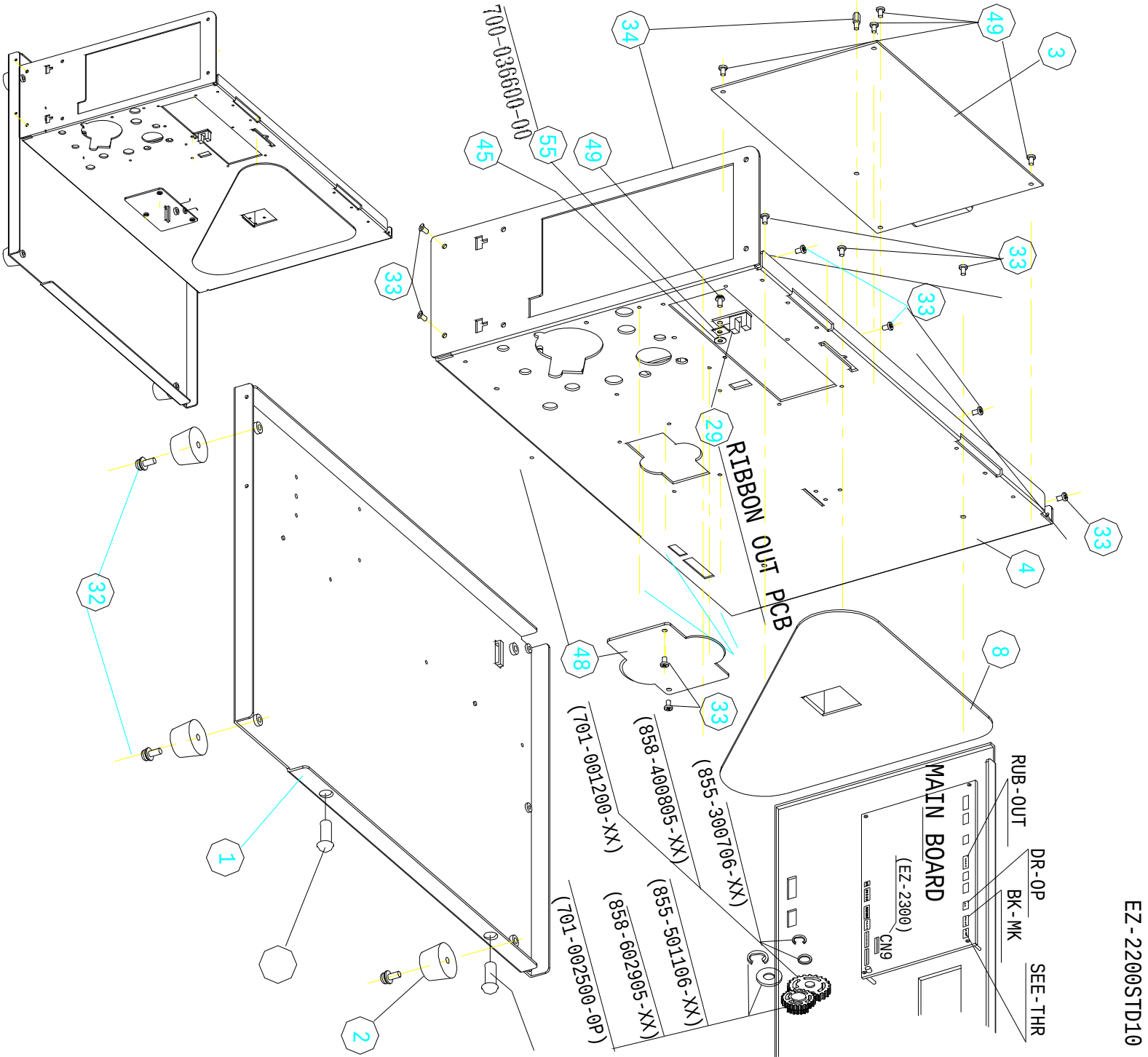


NO	Description	Part No.	Qty.
8	PH Lift Spring	712-027000-XX	2
20	Upper Right Bracket	710-029000-XX	1
22	Screw M6*12	801-460120-14	2
24	Platen Roller	702-000800-XX	1
27	Bearing	710-033200-XX	2
28	Print Head Lever	700-030900-XX	1
29	TPH Lever Spring	712-027500-XX	1
30	Metal Washer 8.2	851-821615-XX	1
31	E Ring 6	855-601208-XX	3
36	Flat Head Screw M3*6	801-230602-11	3
37	Tear Off Bar	710-029800-XX	1
38	Flat Head Screw 3*4.5	710-029800-XX	2
53	Washer	860-821205-XX	1



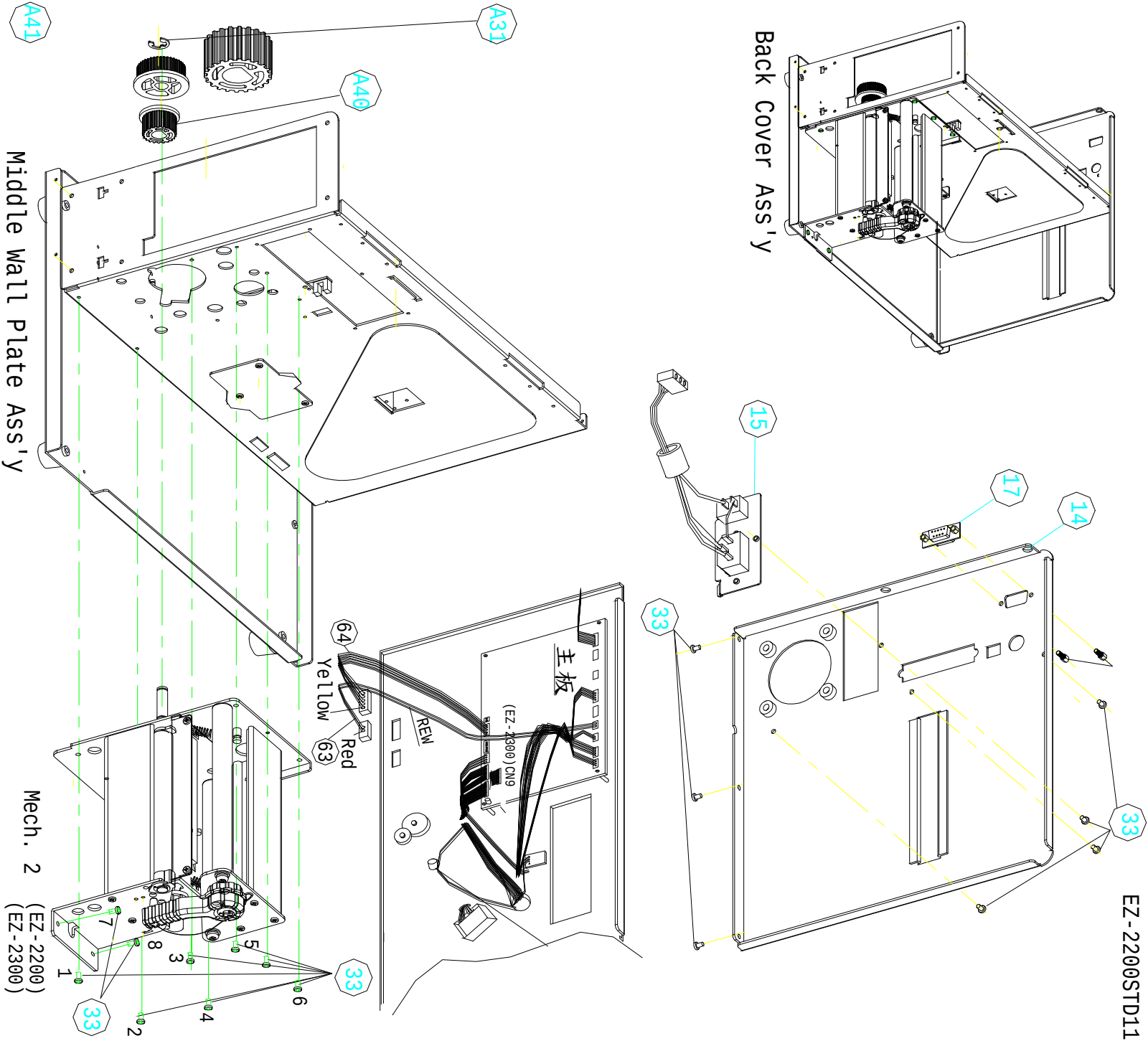
(L)

NO	Description	Part No.	Qty.
1	Base Plate	710-029300-XX	1
2	Rubber Foot	703-028400-XX	4
3	Main PCB Ass'y (EZ-2200)	160-000102-01	1
4	Middle Wall Plate	710-029400-XX	1
8	Paper Roll Plate	710-028800-XX	1
29	Ribbon Out PCB	160-000106-XX	1
32	Screw M4*10	801-440100-14	4
33	Flat Head Screw M3*4.5	801-230452-11	9
34	Screw M3*10	840-000002-XX	1
45	Washer	858-400805-XX	1
48	Rewinder Wall Plate	710-034100-XX	1
49	Screw M3*6+Sw	801-430060-15	5
	Main PCB Ass'y (EZ-2300)	200-000102-10	1
	Screw	703-027500-XX	2



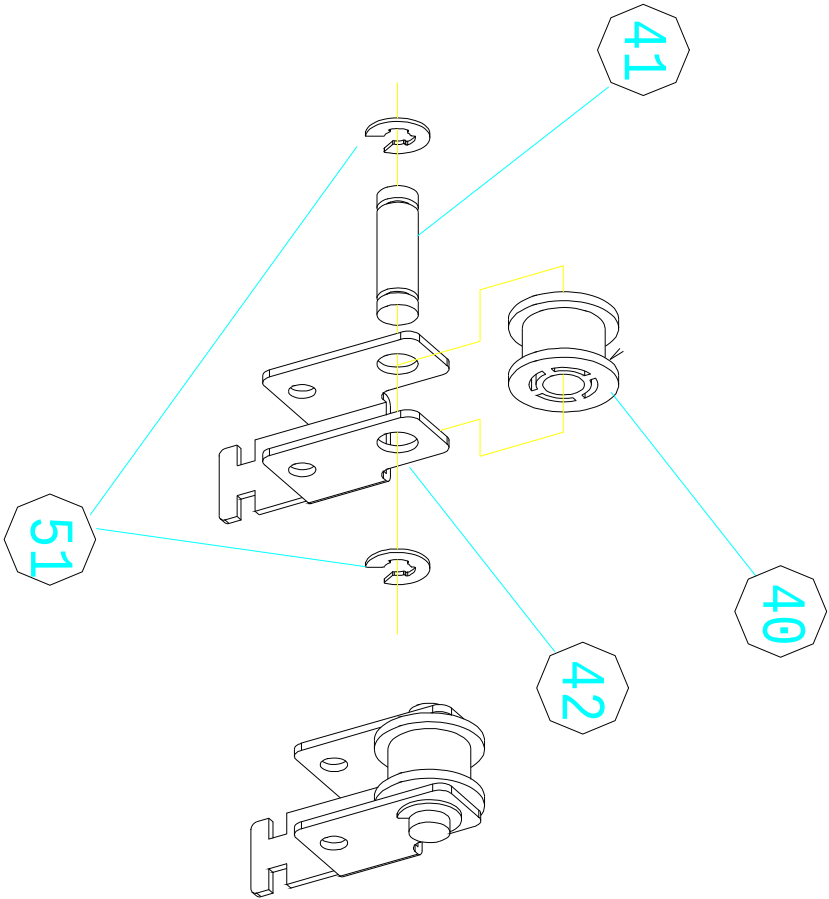
(M)

NO	Description	Part No.	Qty.
14	Back Cover	710-029500-XX	1
15	Power Switch Ass'y	142-000016-XX	1
17	RS232	601-000021-XX	1
33	Flat Head Screw M3*4.5	801-230452-11	14
A31	E Ring 6	855-601208-XX	1
A40	30 Tooth Gear	701-001700-XX	1
A41	44 Tooth Gear (EZ-2200)	701-001600-XX	1
	65 Tooth Gear (EZ-2300)	701-002800-XX	1
63	Connector 2 Pin/Rewinder	601-020023-XX	1
64	Connector 5Pin/Cutter	601-050019-XX	1
	Mech. Ass'y		1
	Middle Wall Plate Ass'y		



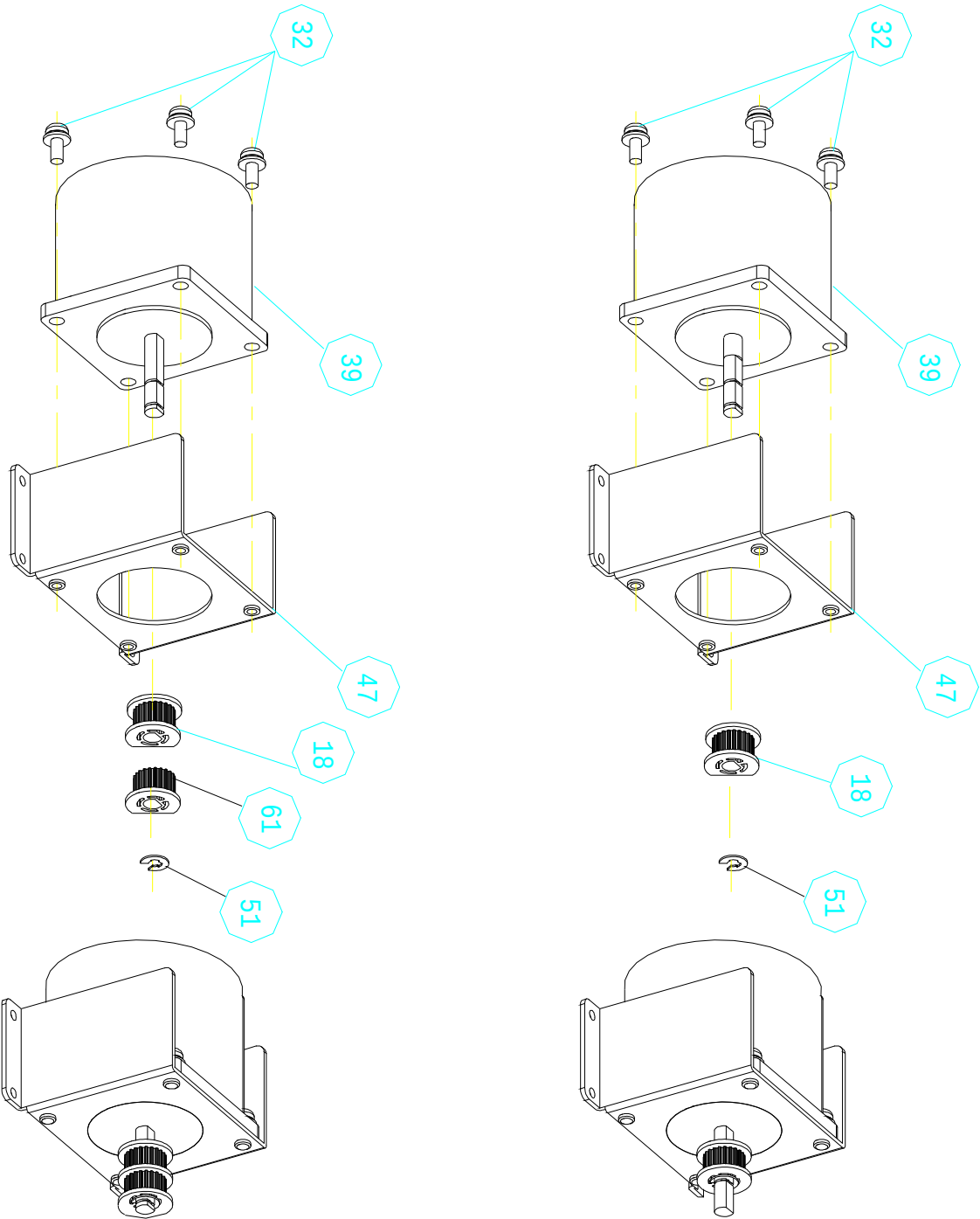
(N)

NO	Description	Part No.	qty.
40	Idel Poly	701-001900-XX	1
41	Poly Core	711-029200-XX	1
42	Poly Bracket	710-028300-XX	1
51	E Ring 4	855-400906-XX	2



(O)

N0	Description	Part No.	qty.
18	22T Gear (Double Hub)	701-001500-XX	1
32	M4*10	801-440100-14	4
39	Stepping Motor	462-030012-XX	1
47	Motor Bracket	710-028500-XX	1
51	E Ring 4	855-400906-XX	1
61	22T Gear (Single Hub)	701-002900-XX	1

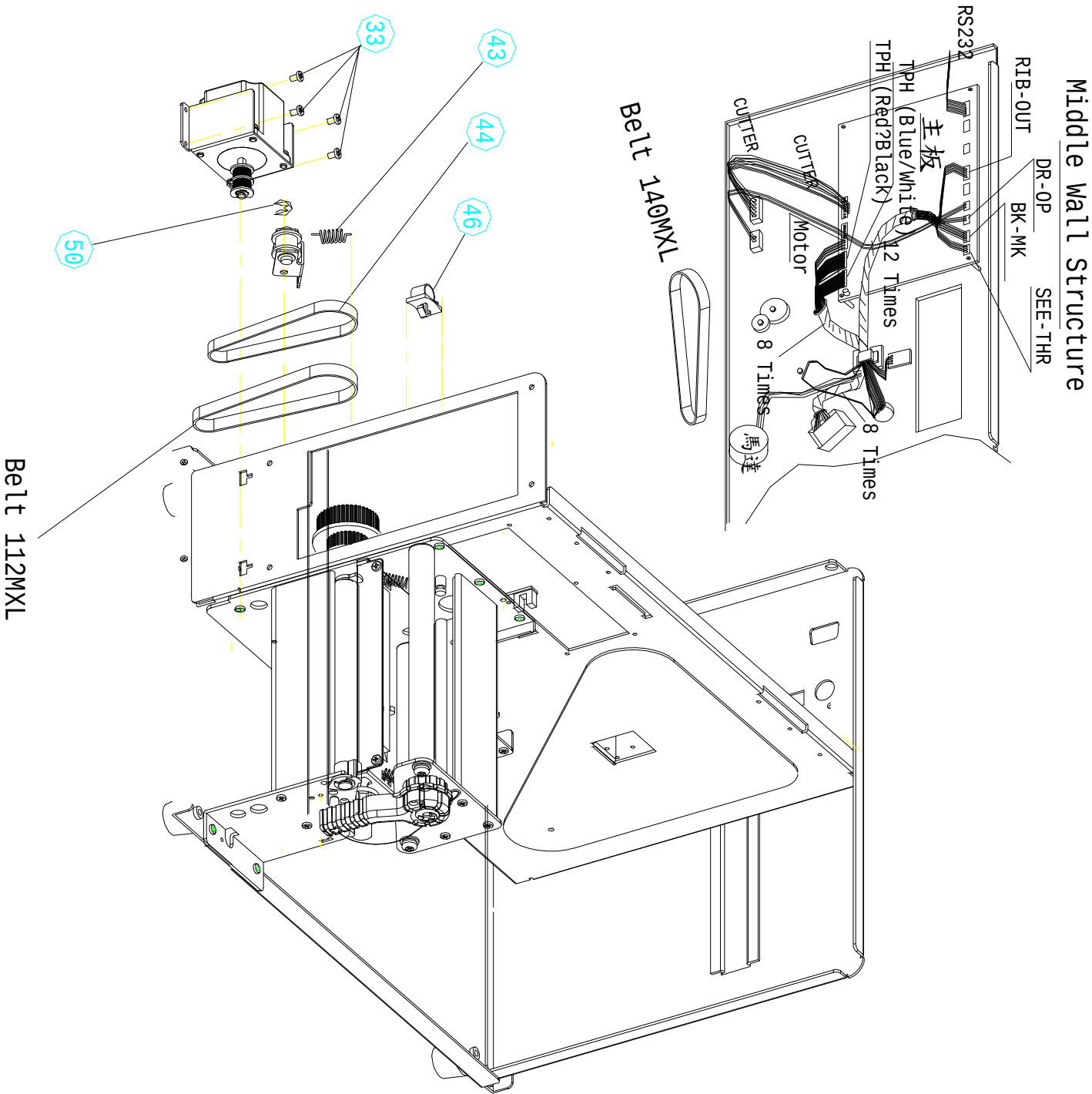


EZ-2200/2300 Motor Ass'y

EZ-2200STD13

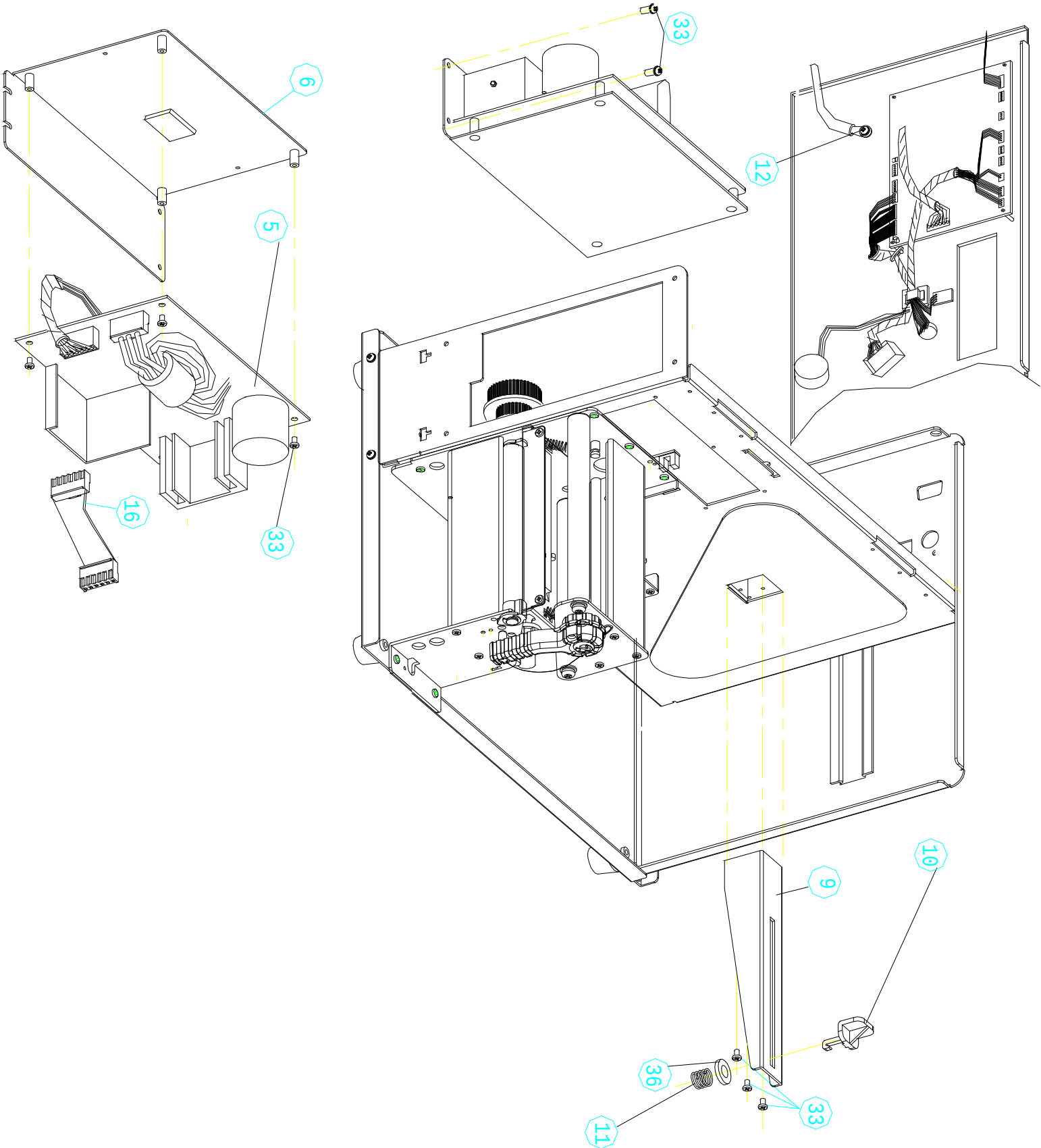
(P)

NO	Description	Part No.	Qty.
33	Flat Scrw M3*4.5	801-230452-11	4
43	Idel Poly Spring	712-027300-XX	1
44	Belt 100MXL(EZ-2200)	703-027700-00	1
46	Wire Clip	703-028800-XX	1
50	E Ring 3	855-300706-XX	1
	Belt 112MXL(EZ-2300)	703-027700-01	1
	Belt 140MXL(EZ-22, 2300)	703-027800-02	1



(Q)

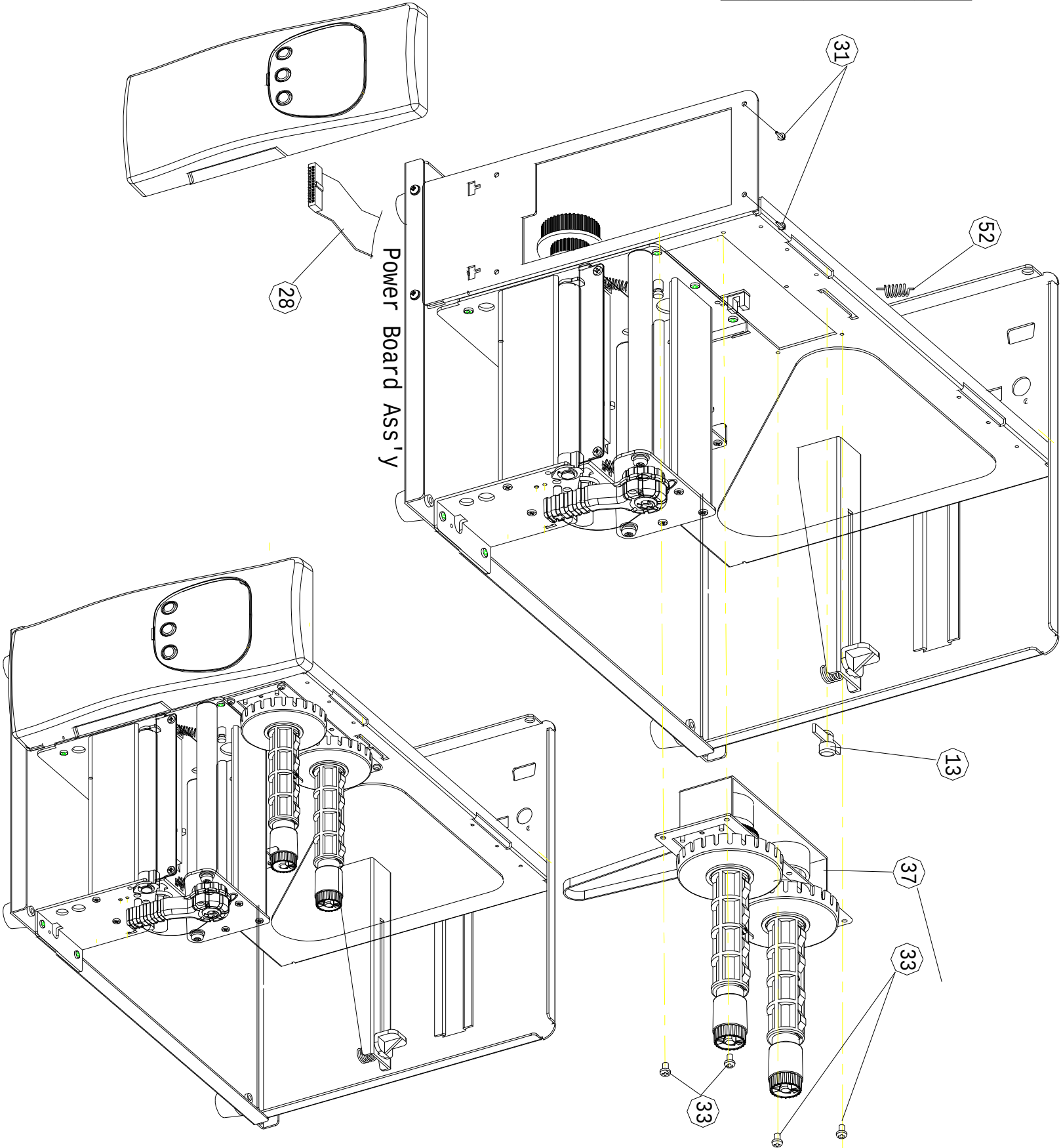
NO	Description	Part No.	Qty.
5	Switching Power	422-010006-XX	1
6	Power Bracket	710-028200-XX	1
9	Label Roll Bar	710-028700-XX	1
10	Label Roll Guide	700-032000-XX	1
11	Paper Adj. Spring	712-028200-XX	1
16	Power Cable - Main PCB	601-060009-XX	1
33	Flat Head Screw M3*4.5	801-230452-11	9
36	Washer 8.2*1.5t	851-821615-XX	1
12	Screw M4*6	801-940060-19	1
56	Wire Clip 100mm	703-16600-XX	1



EZ-2200STD15

(R)

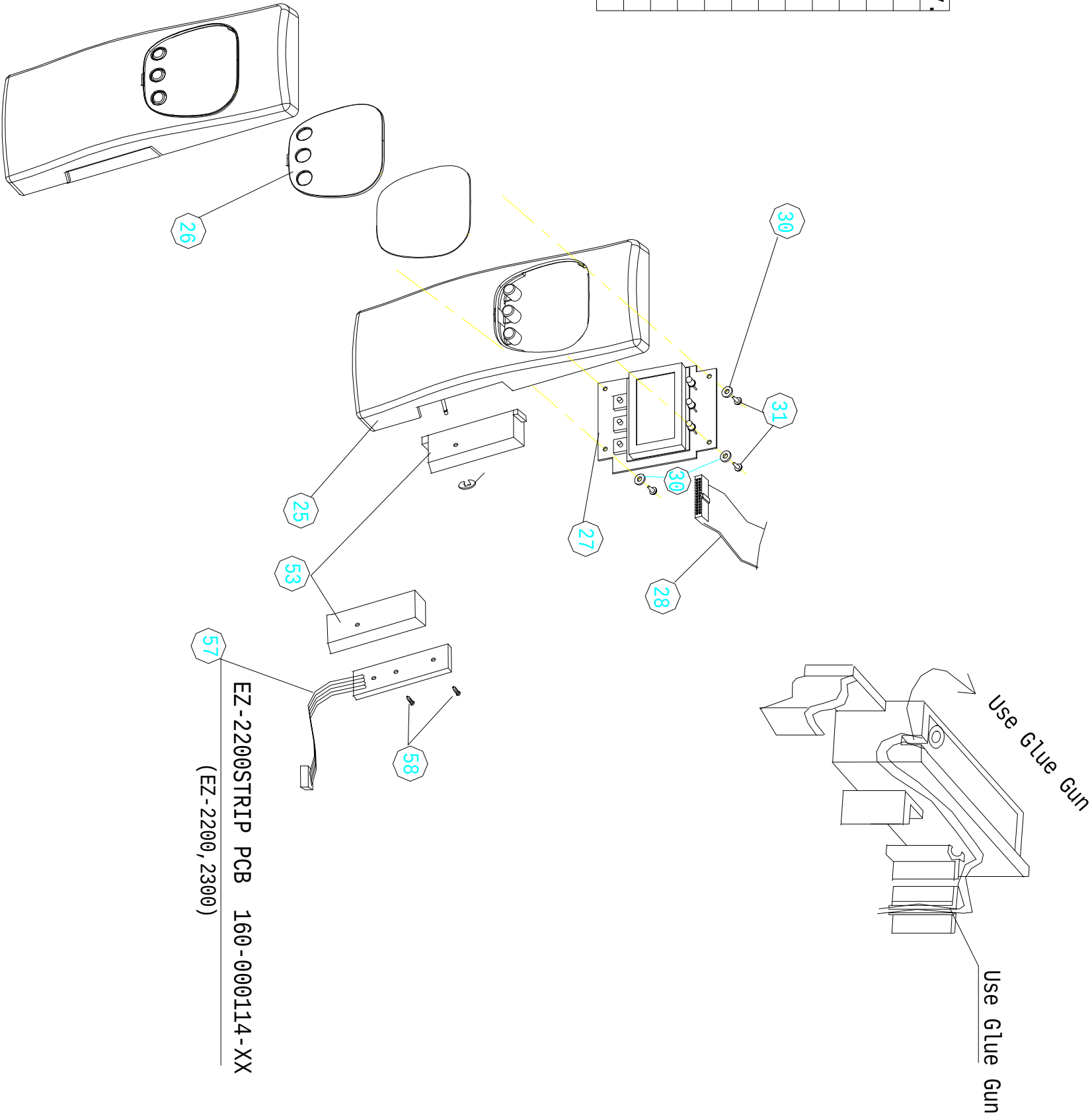
NO	Description	Part No.	Qty.
13	Ribbon Position Lever	700-032200-XX	1
28	LCD Cable - Main PCB	601-260006-XX	1
31	Black Screw M3*8	820-530080-25	2
33	Flat Head Screw M3.4*5	801-230452-11	4
37	Ribbon Ass'y	141-000024-XX	1
52	Ribbon Position Spring	712-028200-XX	1
31	Black Screw 3*8	820-530080-25	1
	Left Panel Ass'y		1



EZ-2200STD16

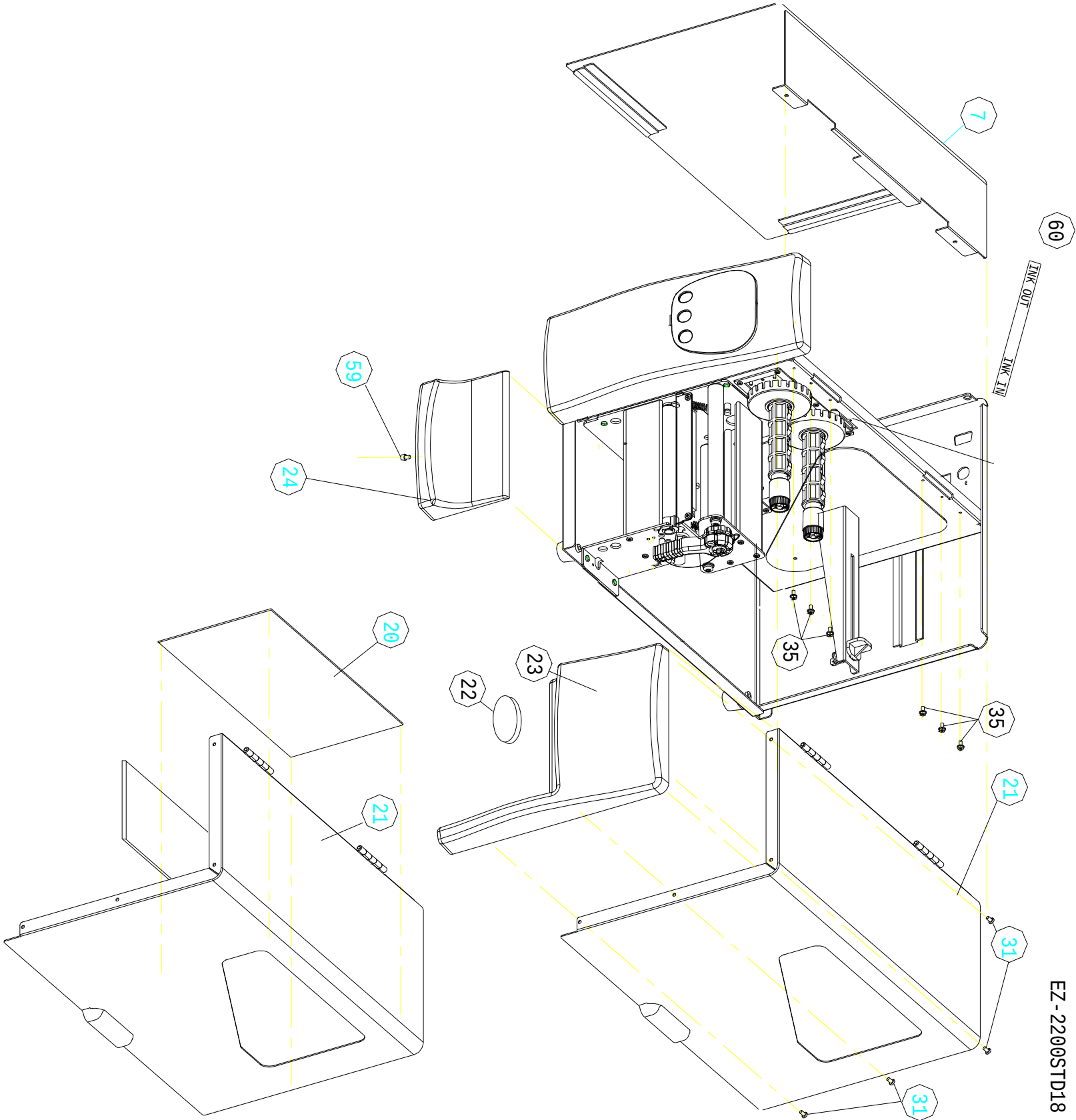
(S)

NO	Description	Part No.	Qty.
25	Left Panel	700-031700-XX	1
26	LCD Panel (EZ-2200/2300)	700-034700-XX	1
26		700-041000-XX	1
27	LCD PCB Ass'y	160-000103-XX	1
28	LCD Cable - Main PCB	601-260006-XX	1
30	Adh. Cushion 4.9*1.5	700-035500-XX	4
53		700-036400-00	1
53	Stripper Box	700-036000-XX	1
57	EZ-2200 Strip PCB	160-000114-XX	1
58	Screw 1.7*5	820-417050-15	2
31	Black Screw 3*8	820-430080-15	4
50	E Ring 3	855-300706-XX	1



(T)

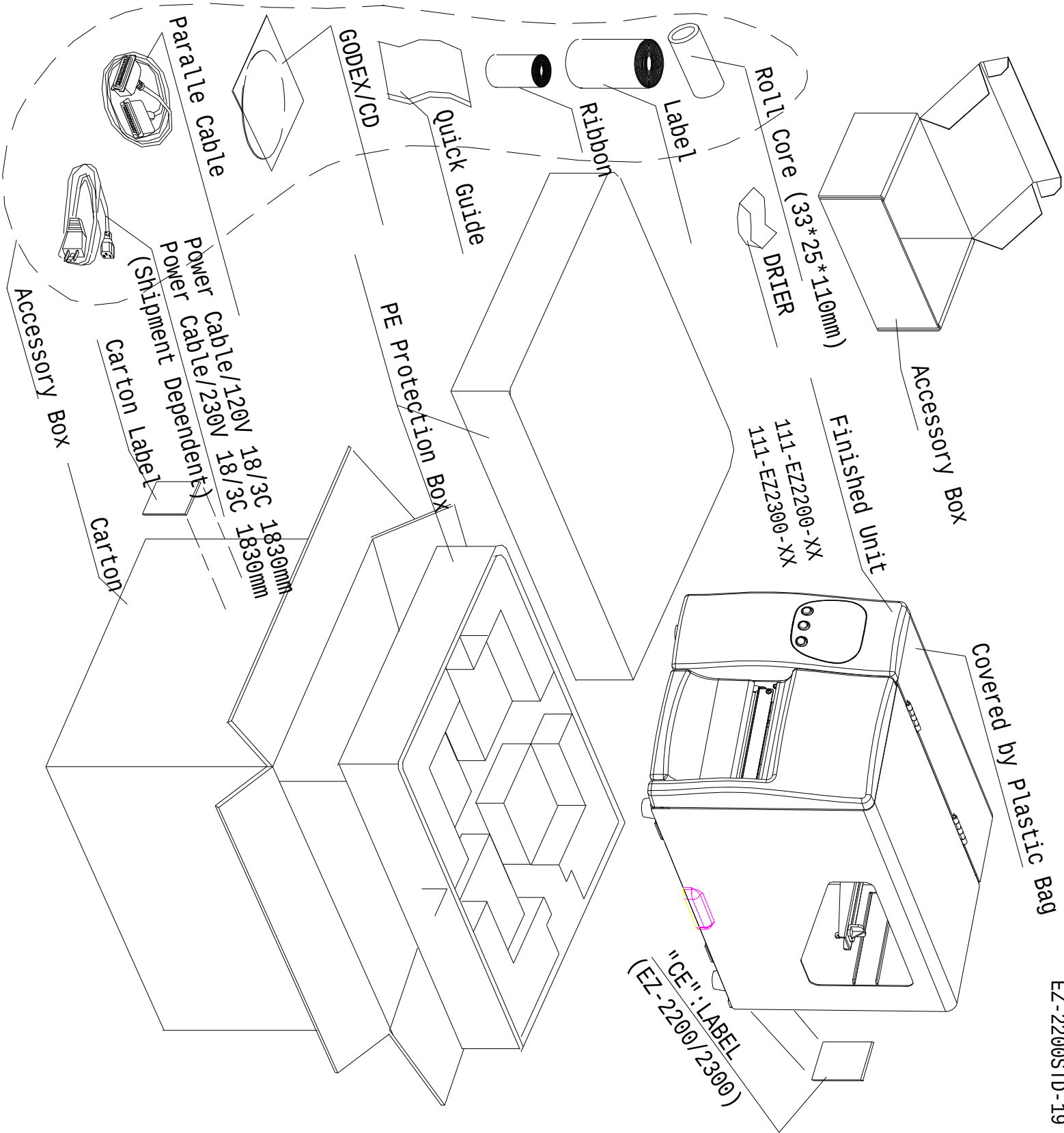
NO	Description	Part No.	Qty.
7	Left Cover	710-030200-XX	1
20	Acrylic Plate	705-001700-XX	1
21	Right Cover	710-030300-XX	1
22	Logo Plate	705-001600-XX	1
23	Top Right Panel	700-031800-XX	1
24	Bottom Right Panel	700-031600-XX	1
35	Hex. Screw M3*6	801-630060-11	6
31	Black Screw M3*8	820-430080-15	1
59	Hand Screw M4	703-029000-XX	1
59		801-417050-15	1
60	Ribbon Position Label	731-011700-XX	1



EZ-2200STD18

(U)

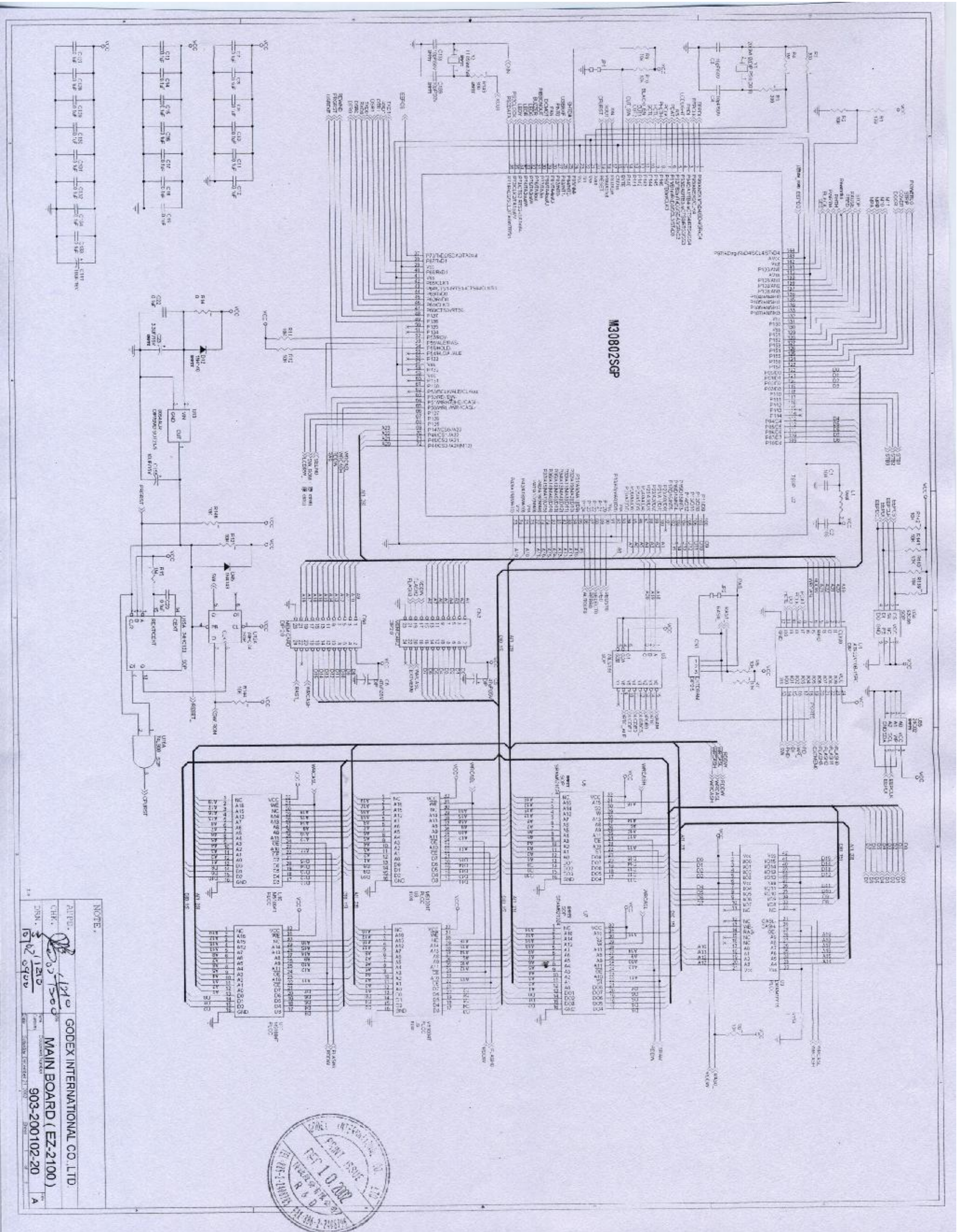
NO	Description	Part No.	Qty.
	Power Cable/120V 18/3C 1830mm	600-000006-XX	1
	Roll Core (33*25*110mm)	700-026300-XX	1
	Plastic Bag	740-011400-XX	1
	Parallel Cable	600-000001-XX	1
	GODEX/CD	742-000800-XX	1
	PE Box	740-013400-XX	1
	Carton	740-013500-XX	1
	"CE": LABEL/EZ2200/2300	730-012200-XX	1
	Desiccant	703-017000-XX	1
	Carton Label	731-011601-XX	1
	Protection Box 661*403*418	740-013600-XX	1
	Accessory Box	740-013300-XX	1
		111-EZ2100-XX	1
	Finished Unit (EZ-2200)	111-EZ2200-XX	1
	Finished Unit (EZ-2300)	111-EZ2300-XX	1
	Semi Glossy Label	a1021025VA-AGA	1
	Quick Guide	730-011900-XX	1
	Ribbon	8B-110030AM11C	1
	Power Cable /110V	600-0000034-XX	1



EZ-2200STD-19

3.3 SCHEMATICS

3.3.1 MINA BOARD



NOTE:

REV. 1.0

CHK. 1.0

DES. 1.0

DATE: 2003/10/8

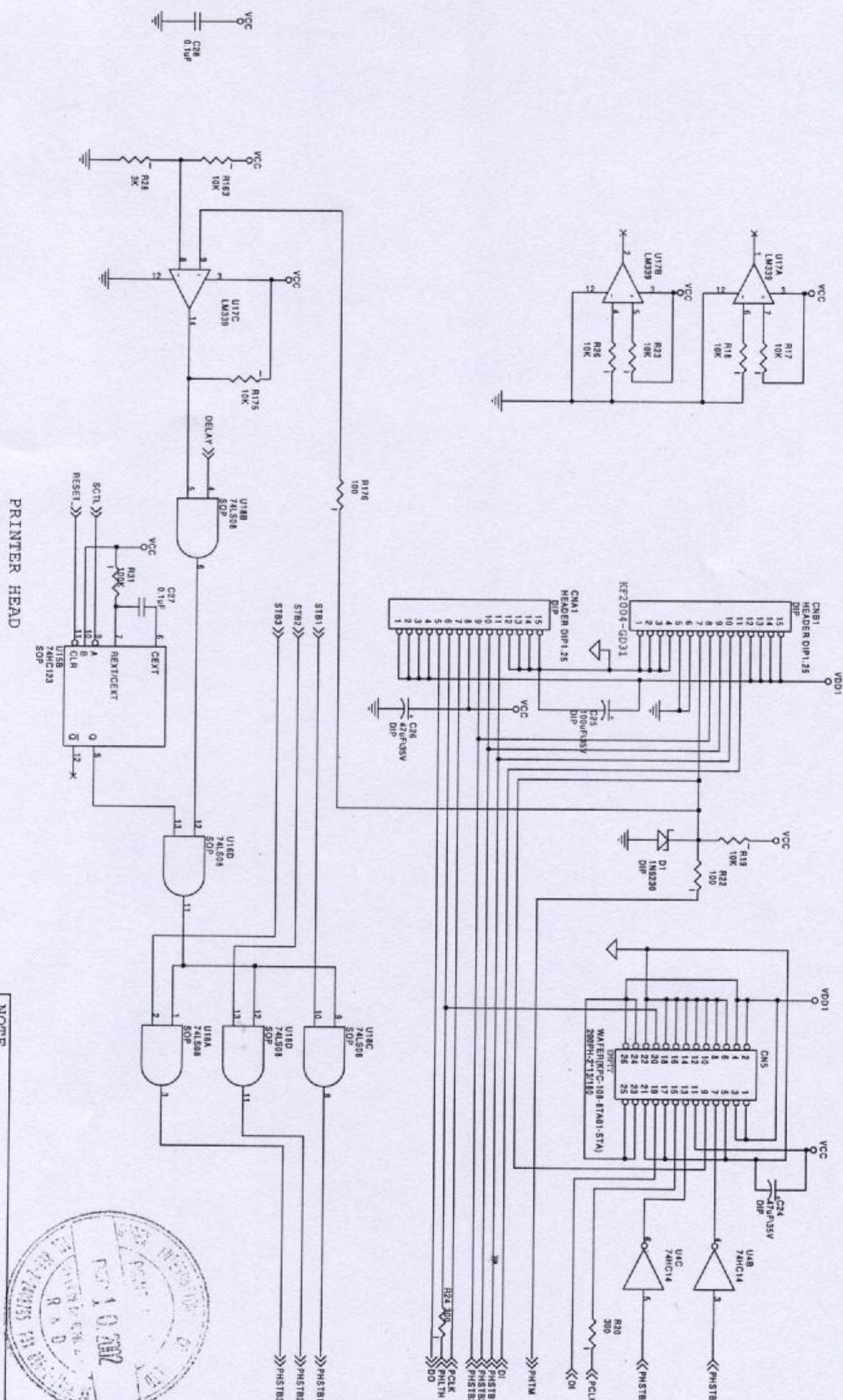
GODEX INTERNATIONAL CO. LTD.

MAIN BOARD (EZ-2100)

903-200102-20

A

PRINTER HEAD



NOTE.

APPD.	GODEX INTERNATIONAL CO., LTD.
1210	

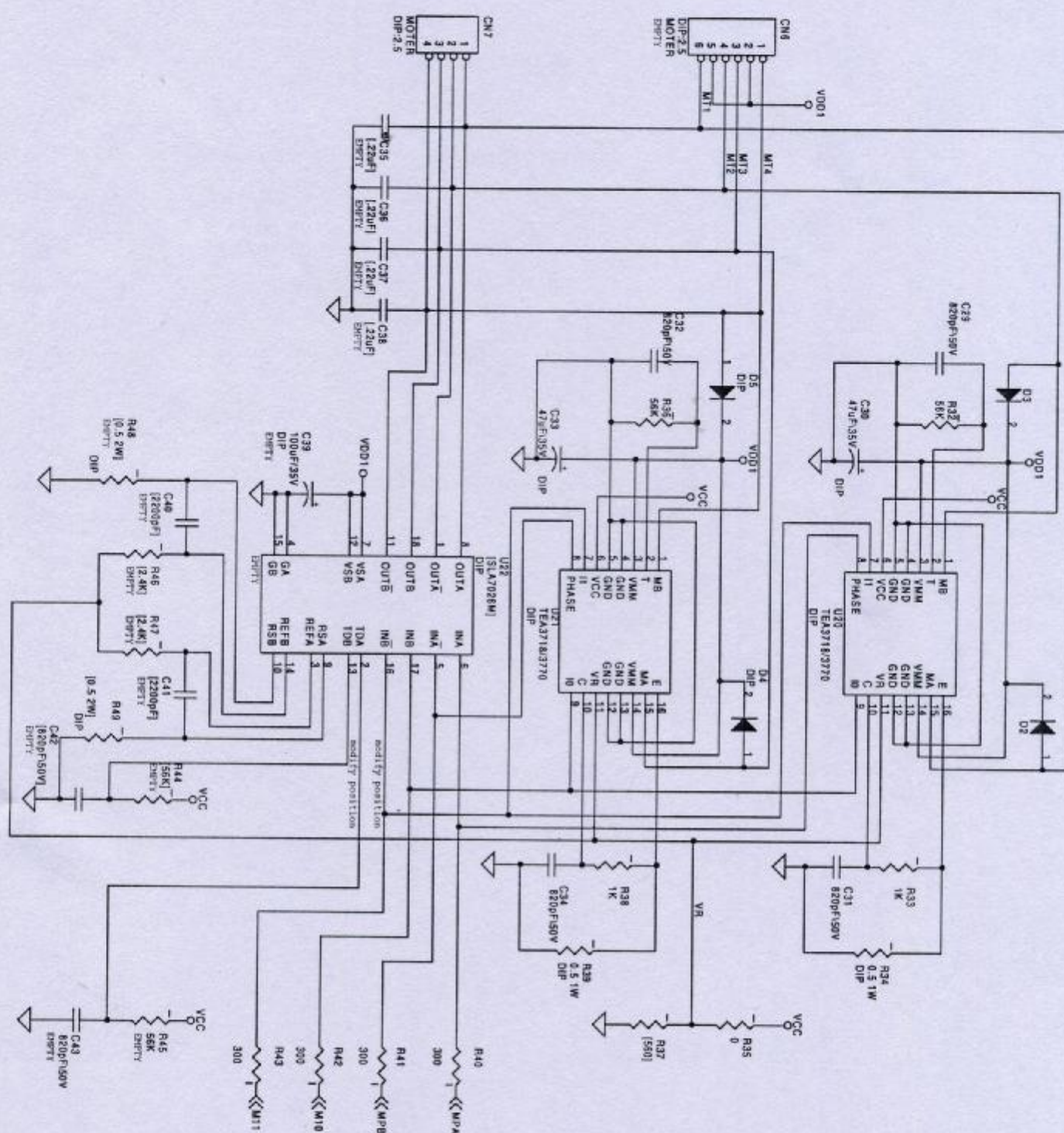
PRINT HEAD (EZ-2100)

10702	1210	Custom	903-200102-20
6960		Date: Wednesday, November 06, 2002	
3		Sheet 2 of	

200-200102-20

Date: Wednesday, November 06, 2002 Sheet 2 of 3

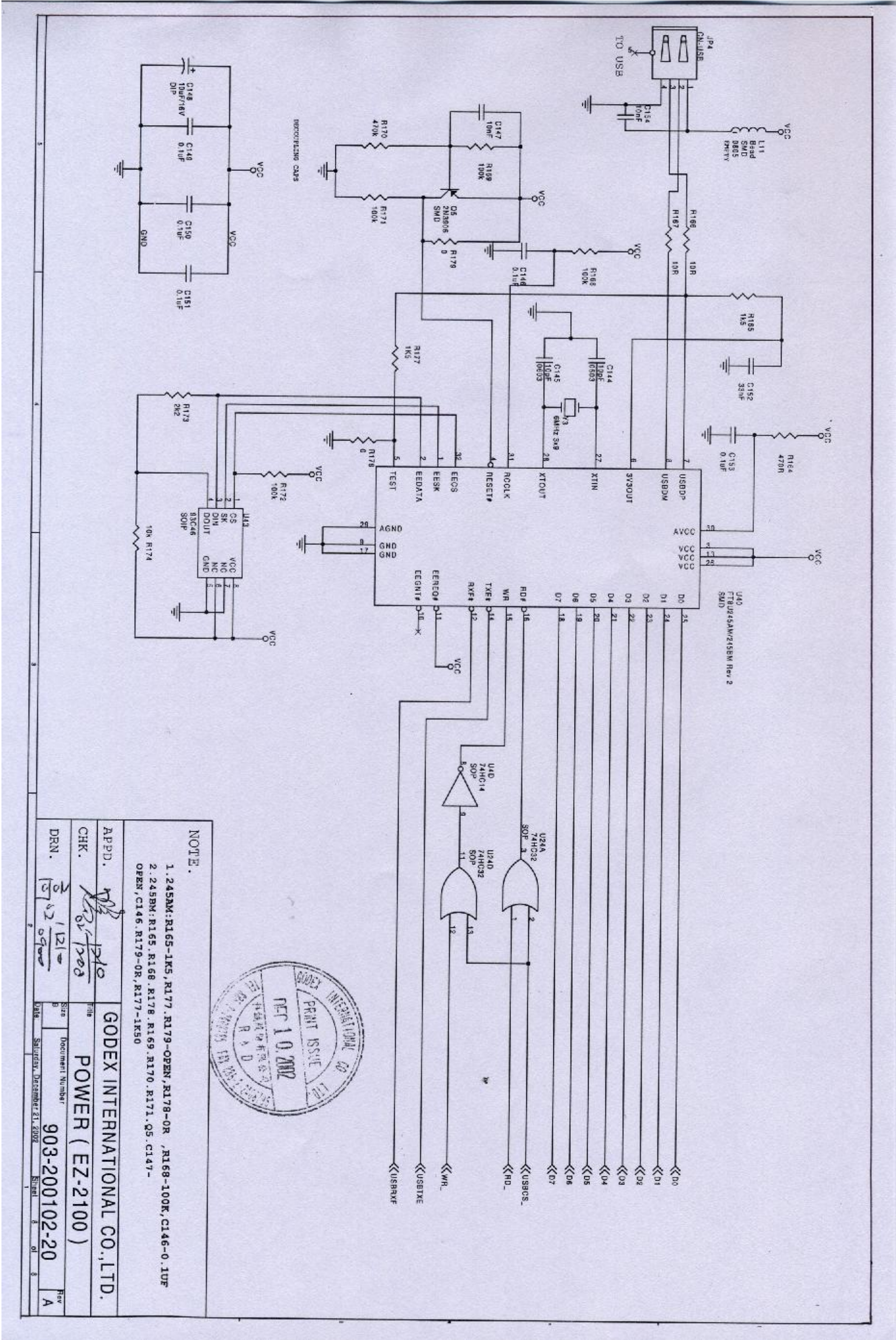
3.3.3 MOTOR



NOTE.		1. 903-200102-20 DC24V ONLY	
		1. 903-300102-20 DC24V 分開	
A.P.P.D.		GODEX INTERNATIONAL CO., LTD.	
CHK.		MOTOR (EZ-2100)	
DRN.		903-200102-20	
15/12/90		A	
Date		Shredded October 21, 1992	
Size		Sheet 3 of 6	
Color			
Document Number			



3.3.5 POWER 1



NOTE.

1. 245AM: R165-1K5, R177, R179-OPEN, R178-OR, R168-100K, C146-0.1UF
2. 245BM: R165, R168, R178, R169, R170, R171, Q5, C147-OPEN, C146, R179-OR, R177-1K50

APPD. *[Signature]*

CHK. *[Signature]*

DRN. *[Signature]*

GODEX INTERNATIONAL CO., LTD.

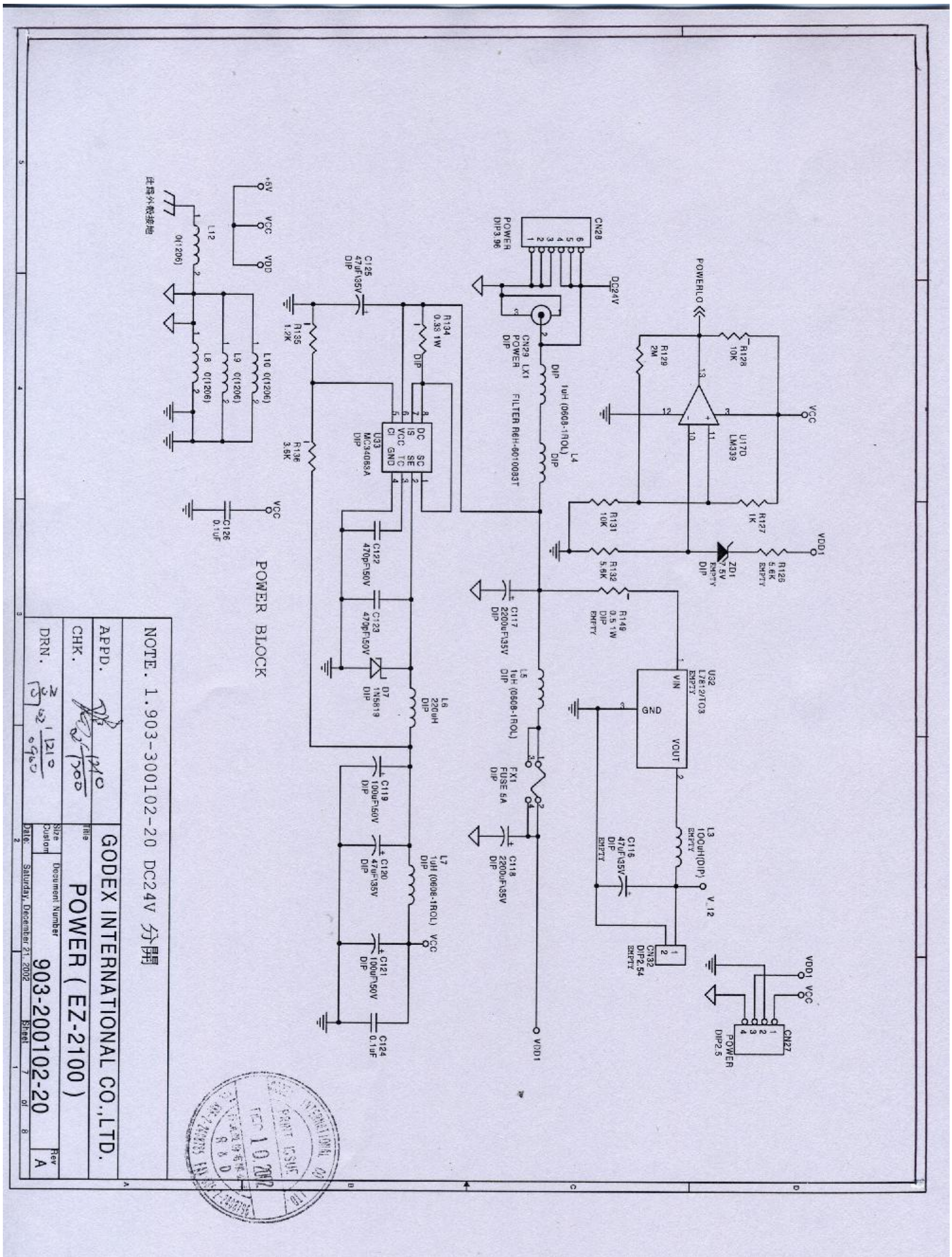
POWER (EZ-2100)

Document Number: 903-200102-20

Rev: A



3.3.6 POWER 2



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NOTE

- 1.245AM:R165-1K5,R177.R179-OPEN,R178-OR,R168-100K,C146-0.1UF
2.245BM:R165.R168.R178.R169.R170.R171.Q5.C147-
OPEN,C146.R179-OR,R177-1K50

APPD.

GODDEX INTERNATIONAL CO., LTD.

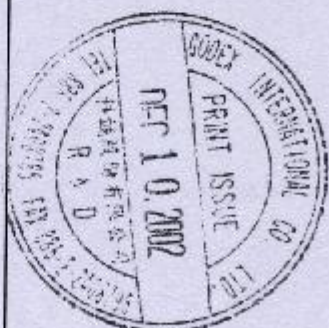
CHK.

POWER (EZ-2100)

DRN.

903-200102-20

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3.3.8 PORTS 2

